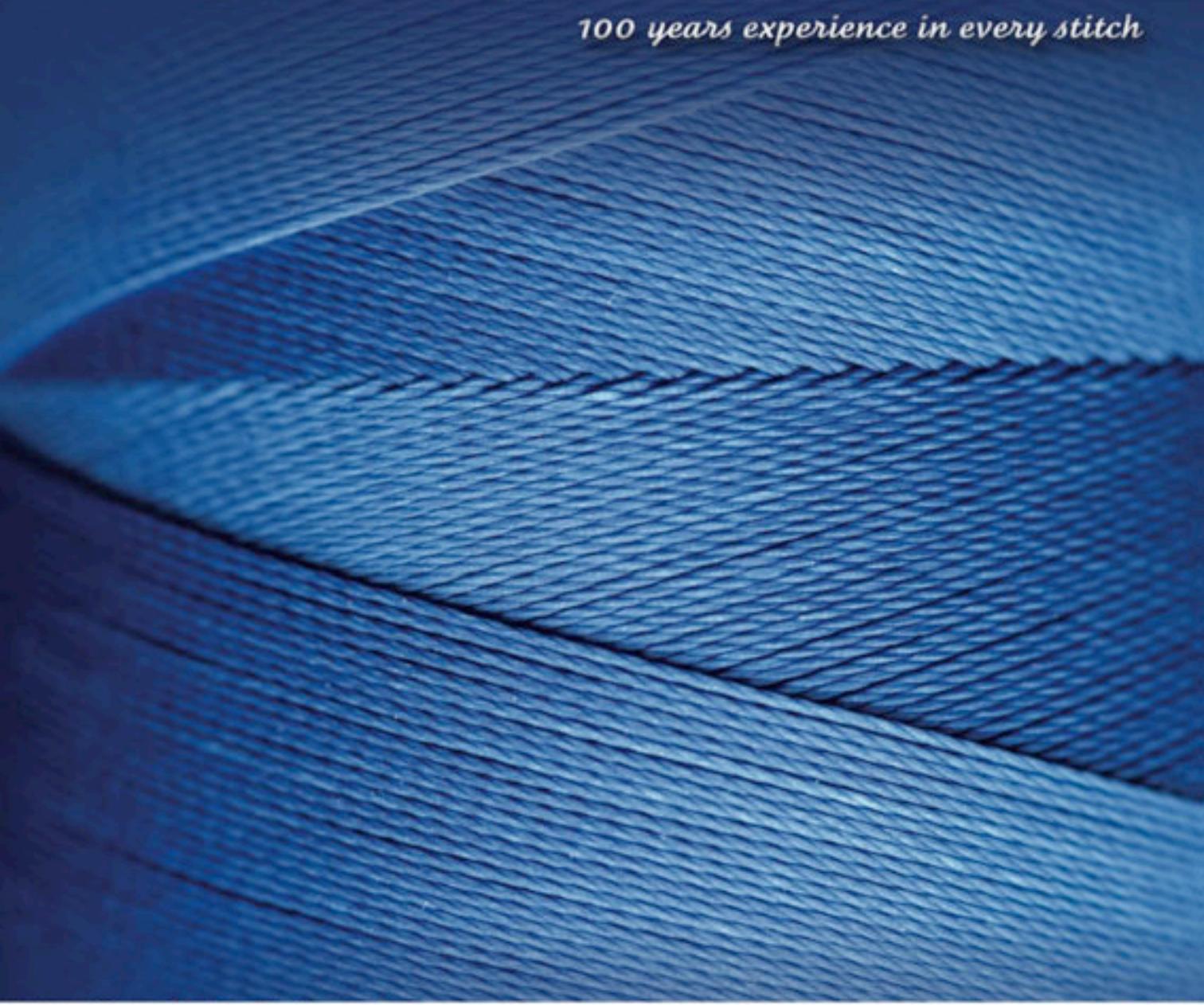


PORTWEST

100 years experience in every stitch



PORTWEST

Since 1904 Portwest have been designing, developing and manufacturing high quality, stylish workwear, high visibility garments and safety footwear. This heritage helps to firmly establish us as market leaders in our industry.



PORIWEST SELL TO RE-SELLERS ONLY

What really sets Portwest aside from our competitors is that we understand the needs of our distributors better than anyone else does. Through our experience of selling to resellers only, we pride ourselves in supplying the right product, at the right time, at the right price and providing a one stop shop for distributors.

SAME DAY SERVICE

Portwest provides a unique range of services to our customers, coupled with experience, commitment and passion in everything that we do. Our vast array of services include bespoke service garment production, a stock storage facility, complete garment personalisation, and large distribution centres throughout Europe. We also offer a same day service where orders are picked and dispatched within four hours.

ETHICAL PRACTICES

At Portwest we strongly believe in worldwide ethical practices and principles. We adhere to a strict code of practice to ensure none of our manufacturing processes put the company at risk. Portwest work with WRAP (Worldwide Responsible Accredited Production), which is an independent, non-profit organisation dedicated to the certification of lawful, humane and ethical manufacturing throughout the world. Check out their website at www.wrapapparel.org. Many of our vendors are already accredited to the WRAP standard and we are committed to having the remainder accredited in the near future.

FULL EN TESTING AND CERTIFICATION

Each Portwest EN standard product is tested and certified by an independent test house. These certificates are available for customer download at our website www.portwest.info. This ensures all Portwest safety products meet and comply with recognised EN standards. In addition every Portwest product goes through rigorous and routine in-house testing to ensure the complete product range is of the highest quality.

Portwest Ltd is a member of SATRA, the industry's leading research and technology centre, employing scientific, technical and support staff in the UK and China. The brand is recognised and respected in over 70 countries. Portwest is also a member of BSI, which is the National Standards Body of the UK, with a globally recognised reputation for independence, integrity and innovation in the production of standards that promote best practice.

GREENER ACTION PLAN!

Traditionally, workwear fabrics have been washed at 60 degrees and higher. However Portwest fabrics have been developed to give excellent washing results at lower temperatures. We recommend, where possible, to wash workwear at 40 degrees or less. This leads to a significant reduction in energy consumption.

Portwest is an environmentally conscious and responsible company. Our policy is to strive to ensure that all aspects of the business have the least harmful effect on the environment by implementing a comprehensive environmental management system.



REACH COMPLIANCE

REACH is the Registration, Evaluation, Authorisation (& Restriction) of Chemicals, which entered into force 01 June 2007.

The primary aim of REACH is to protect human health & the environment from the risks imposed by chemicals.

Portwest confirms our full compliance under REACH legislation and we are fully supportive of worldwide industry efforts to phase out the use of chemicals where possible in the manufacturing process. We are committed to continually reducing our impact on the world's natural environment, and we work closely with suppliers to identify and rapidly eliminate hazardous substances from our products.

PORTWEST: providing your solution to REACH compliance.
For details of your legal obligations under REACH, please refer to <http://echa.europa.eu>

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KEY FABRICS

FLAME RETARDANT



Nomex® and Nomex® are trademarks or registered trademarks of E.I. du Pont de Nemours and Company used under license by Portwest.



AraFlame™ has been designed and developed to provide flame, welding, electric arc and anti static protection. It is constructed from 40% meta-aramid, 30% para-aramid and 20% carbon fibre.



ModaFlame™ has been designed and developed to provide flame, welding, electric arc and anti static protection. It is constructed from 40% meta-aramid, 30% cotton and 10% carbon fibre.



BizFlame® is constructed from an inherently fire retardant and static yarn and has the ability to withstand heat and protect against the danger caused by static electricity.



BizFlame® Plus has been developed and designed to produce a highly protective flame retardant fabric with added anti-static properties.



BizFlame Rain® is specially developed to give all the protection of the BizFlame fabrics and also give the added benefit of high visibility & foul weather protection.



The garments in the Bizweld® Flame Retardant range have been specially designed to guarantee comfort, performance and safety whilst providing effective protection at all times.



This fabric is 100% pre-shrunk cotton drill with a unique flame retardant finish.



Special Tape Finishes
Anti-Industrial Wash Tape
FR-Flame Retardant Tape



Consists of a polypropylene substrate to which a laminated micro porous polytetrafluoroethylene film is applied (PTFE). The outer layer of fabric prevents the passage of liquid molecules towards yet permits the vapour molecules that build up inside to pass out.

WORKWEAR



Consists of a polypropylene substrate to which a laminated micro porous polytetrafluoroethylene film is applied (PTFE). The outer layer of fabric prevents the passage of liquid molecules towards yet permits the vapour molecules that build up inside to pass out.



HiVisTex Silver Retro Reflective tape is the ultimate reflective tape. Fully certified to EN 471, HiVis Tex gives a superior performance in all weather conditions.



Buildtex® Canvas was created to give added durability and before the comfort. This extremely tough, premium fabric provides robust, hardwearing strength that contributes to the powerful Buildtex brand.



Buildtex® Plus and Classics fabrics ensure added toughness and durability. These fabrics have a matt finish and are both water and dirt repellent.



Created for all the demands of hardwearing industries, this fabric combines maximum comfort and toughness with a resilient base.



Buildtex® Pro fabric is designed to withstand the rigours of today's modern industrial laundry. This fabric offers greater durability, superior protective qualities and excellent wearer comfort.



Fortis fabric has been constructed to a high specification and is the practical choice for your workwear needs. 65% Polyester/35% Cotton.



Fortis Plus fabric is designed to withstand the rigours of today's modern industrial laundry. This fabric offers greater durability, superior protective qualities and excellent wearer comfort.



Kingsmill® fabric guarantees high performance and maximum comfort. The material is fully pre-shrunk, has superior dye retention and all the features you would expect from a modern workwear fabric.



TradeGuard fabric is made from 45% Polyester/55% Cotton. Superior dyes ensure colour consistency. The yarns are all ring spun with long staple combed cotton. It is fully pre-shrunk with each garment providing protection in multiple working environments. Weight 200g and 245g.



CLASSICS



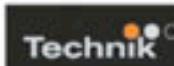
Goretex garments are renowned for being the premium waterproof, breathable garments in the market.



This durable, stretchable fabric is tear resistant, oil, fungal, oil, fat, diesel and grease resistant and can be easily wiped clean. All garments are finished with high frequency welded seams ensuring maximum water resistance.



Offers all the characteristics of the Sealtex fabric but specifically designed for the high visibility industry with added breathability.



All Technik products use the latest in highly technical fabric. Made by laminating a highly waterproof & breathable membrane or hydrophilic polyurethane onto a face fabric of Nylon Oxford.



Made from 100% Polyester breathable Oxford fabric. Coldstore fabric is abrasion resistant and has a Teflon stain and water repellent finish, ensuring it stays cleaner for longer.



This is the ultimate in comfort leisurewear. Fabric is constructed using a 50% cotton/50% polyester fabric. This cotton/rayon combination gives a soft handle and washes brilliantly. The result is leisurewear that is perfect for the workplace.



The all-new Portwest TEJO range of workwear is designed to give the ultimate in comfort & practicality. The soft handle cotton rich fabric is tough to last and will look and feel great.



When put to the test, CORDURA® resists tears and abrasions like no other fabric of its kind. Once you've come to CORDURA® more durable than other fabrics. So regardless of your activities, you'll benefit from the toughness of CORDURA®.



TexPel is a durable, stain repellent finish which protects against everyday spills without changing the feel or comfort of the fabric. The finish is highly breathable.

KEY SYMBOLS

PRODUCT FEATURES



New Style

This symbol indicates a new product has been added to the brochure.



Certified

This symbol indicates conformity of essential health and safety requirements as set out in European Directives.



Mobile Phone

This symbol indicates that a mobile phone pocket is included in the garments which carry this symbol.



Print Access

This symbol indicates that garments have print/embroidery access.



Interactive Garment

This symbol indicates zip in fleece fixture to create a one piece garment.



Reversible Garment

This symbol indicates that garments are reversible.



Detachable Lining

This symbol indicates that the garment has detachable lining.



Flexi Fit

This symbol indicates the Portwest Flexi-fit waist band system which allows for added freedom of movement.



Half Elastic

This symbol indicates a Half Elastic waistband on trouser which allows for all day comfort for the wearer.



Kneepad Pockets

Many of our products incorporate knee pad pockets. These garments have been developed to carry our range of ergonomically designed knee pads.



Taped Seams

This symbol indicates that the garment has taped waterproof seams.



Welded Seams

This symbol indicates that the garment has high frequency welded waterproof seams.



GO/RT Symbol

This symbol indicates that the garment meets the Rail Industry Standard for High Visibility warning clothing.



Breathable Garment

This symbol indicates that the garment is made of a breathable, waterproof fabric.



Hood Symbol

This symbol indicates that the garment comes with a non-detachable hood.



Detachable Hood Symbol

This symbol indicates that the garment comes with a detachable hood.

PACK & CARTON QUANTITY



Carton Quantity

This symbol indicates the quantity of products in a carton which do not have inner boxes.



Garment Hanger

This symbol indicates products are packed with a hanger and retail packaging for display in retail outlets. Ask the sales team for more information.



Retail Bag

This symbol indicates that this packaging aids product presentation for retail sales. All other styles are packed in flat pack plastic bags to keep items clean. All products have barcodes. Ask the sales team for more information.



Retail Tag

This symbol indicates that this item is shipped with a retail tag to aid product presentation for retail sales.



Packing Quantities

Example 1
UOS=1

Example 2
UOS=3000

Example 3
UOS=10

This indicates how many products are packed per box and carton. All of our products are normally sold one size and one colour per carton.

Packing Terms
B = Inner Box
C = Outer Carton
P = Pallet

Unit of Sale (UOS)

This is the minimum order quantity of a product. Unless indicated otherwise the UOS is normally one piece or one pair.

Example 1
10 = Inner Box
200 = Total Outer Carton Quantity
In this case the UOS = 1 piece.

Where Pack Symbols are coloured Orange the UOS is greater than 1.

Example 2
100 = Inner Box
500 = Mid Pack
3000 = Total Outer Carton Quantity
In this case the outer carton quantity is the UOS and is colour coded orange to show this.

Example 3
10 = Inner Box
x30 = Total Outer Carton Quantity (300)
In this case the inner box is the UOS and is coloured orange to show this.

PRODUCT DETAIL SYMBOLS



Fabric

This symbol indicates garment fabric details.



Contrast Fabric

This symbol indicates the garment contrast fabric details.



Lining

This symbol indicates the garment lining details.



Wadding

This symbol indicates the garment wadding details.



X-Colour

This symbol indicates the standard colours within that product range.



Y-Colour

This symbol indicates the deep dye colours within that product range.



Upper

This symbol indicates the material used in the upper of the product.



Sole

This symbol indicates the material used in the sole of the product.

QUALITY TESTING

The cornerstone of our success has always been our stringent quality control. Can you be sure the product you are wearing conforms to EN 471? A certificate from a test house guarantees that the garment or fabric sent to the test house has attained the EN 471 standard. It is not a guarantee that the bulk production meets the standard. Therefore, we check every roll of fabric and reflective tape with highly specialised equipment which guarantees all production from us, achieves the EN 471 standard.

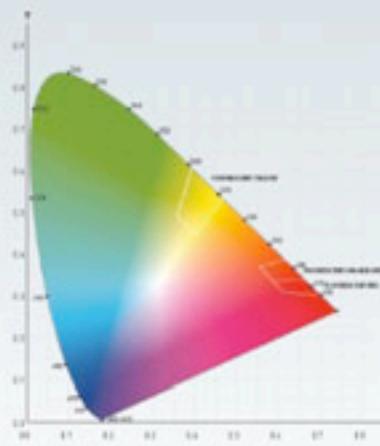
FABRIC TESTING

In our quality control laboratory we use the Minolta spectrophotometer to check every roll of fabric. This guarantees that the fabric used is fully compliant to the EN 471 standard.

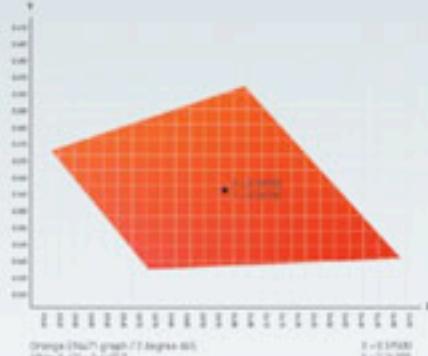


THE SPECTROPHOTOMETER

This is used to check if the colour of the fabric conforms to EN 471 standard.



This graph displays the CIE 1976 XY chromaticity diagram which defines a colour space for graphing colour.



CLOSE-UP VIEW OF FLUORESCENT ORANGE

This graph shows an enlarged view of the orange EN 471 colour range. The colour co-ordinates marked on the graph are a reading from our fluorescent orange fabric. This reading is taken using the Minolta Spectrophotometer.

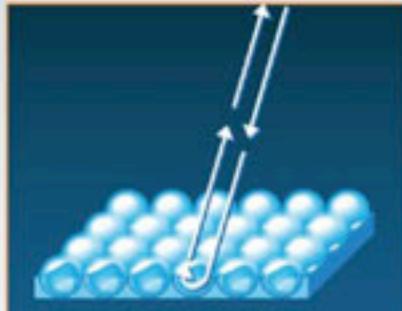
REFLECTIVE TAPE TESTING

We take pride in assuring customers that the HiVisTex retro-reflective tape used is of the highest quality and fully compliant to EN 471 standard. HiVisTex gives superior performance in all weather conditions. Every roll of reflective tape is tested separately to ensure that it meets the EN 471 standard.



RETROREFLECTOMETER

This is for checking performance of retroreflective tape.



HIVISTEX REFLECTIVE TAPE

This has thousands of glass beads every centimetre squared - working as thousands of tiny mirrors, reflecting light back towards its source as a brilliant white glow.

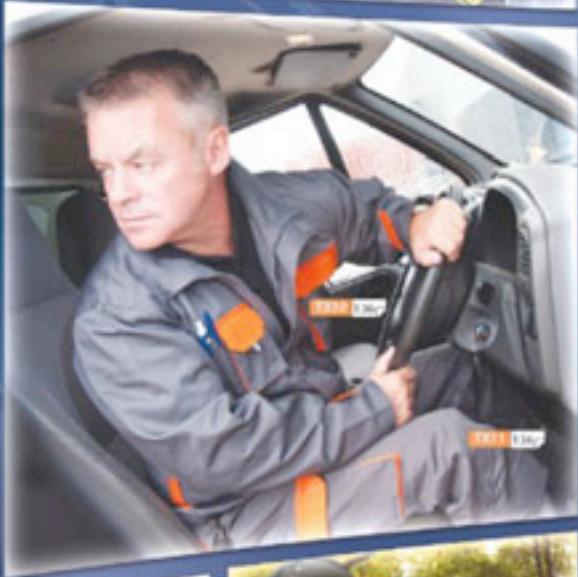
GARMENT CARE

Please use this as a guide to the care of your chosen garments to ensure their quality and longevity.

SYMBOL	DOMESTIC WASHING PROCESS	SYMBOL	DOMESTIC WASHING PROCESS	SYMBOL	DOMESTIC WASHING PROCESS
	- Maximum washing temperature 95°C - Normal Process		- Maximum washing temperature 50°C - Normal Process		- Maximum washing temperature 30°C - Normal Process
	- Maximum washing temperature 95°C - Mild Process		- Maximum washing temperature 50°C - Mild Process		- Maximum washing temperature 30°C - Mild Process
	- Maximum washing temperature 70°C - Normal Process		- Maximum washing temperature 40°C - Normal Process		- Maximum washing temperature 30°C - Very Mild Process
	- Maximum washing temperature 60°C - Normal Process		- Maximum washing temperature 40°C - Mild Process		- Hand Wash - Maximum temperature 40°C
	- Maximum washing temperature 60°C - Mild Process		- Maximum washing temperature 40°C - Very Mild Process		- Do not wash
SYMBOL	TUMBLE DRYING PROCESS	SYMBOL	BLEACHING PROCESS	SYMBOL	PROFESSIONAL TEXTILE CARE PROCESS
	- Tumble drying possible - Normal Process		- Any bleaching allowed		- Professional dry cleaning in perchloroethylene and all solvents listed for the symbol F - Normal Process
	- Tumble drying possible - Dry at lower temperatures		- Only oxygen/non-chlorine bleach allowed		- Professional dry cleaning in perchloroethylene and all solvents listed for the symbol F - Mild Process
	- Do not tumble dry		- Do not bleach		- Professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 18°C and 70°C) - Normal Process
SYMBOL	NATURAL DRYING PROCESS	SYMBOL	IRONING PROCESS	SYMBOL	
	- Line dry		- Iron at maximum sole plate temperature of 200°C		- Mild Process - Do not dry clean
	- Drip dry		- Iron at maximum sole plate temperature of 150°C		- Professional wet cleaning - Normal Process
	- Dry flat		- Iron at maximum sole plate temp of 150°C - Steam ironing may cause irreversible damage		- Professional wet cleaning - Mild Process
	- Dry in the shade		- Do not iron		- Professional wet cleaning - Very Mild Process

INDUSTRIES

ABATTOIRS | WASTE MANAGEMENT | AEROSPACE | AGROCHEMICAL HANDLING | ASBESTOS HANDLING | AUTOMOTIVE | BIOENGINEERING | BIOLOGICAL | ELECTRONICS | ENGINEERING | FOOD PROCESSING & PACKING | FORENSIC SCIENCE/POLICE | HAZARDOUS MATERIALS | INDUSTRIAL CLEANUP/RECLAMATION | ISOCYANATE | PHARMACEUTICAL | POLICE | PRINTING | POWDER COATING | ROOF INSULATION | STEEL MAKING | VETERINARY SERVICES | WILDLIFE MANAGEMENT | LOGISTICS | MOTORWAY & ROAD BUILDING | MANUFACTURING | MINING | OIL & GAS | PAINTING & DECORATING | POWER GENERATION | PETROLEUM PROCESSING



FLAME | ELECTRIC ARC | BIOLOGICAL | CHEMICAL | ENTANGLEMENT | MOLTEN METAL | SPARKS | HIGH VOLTAGE

GICAL HAZARDS | AUTOMOTIVE | CHEMICAL HANDLING | CLEAN ROOM | CONSTRUCTION | DECONTAMINATION | DISEASE/DISASTER MANAGEMENT
MAINTENANCE | JANITORIAL | MEDICAL/EMERGENCY | MILITARY | NUCLEAR INDUSTRY | OIL/GREASE-RELATED ENVIRONMENTS | PAINT HANDLING/
WAREHOUSING | FORESTRY | AVIATION | CATERING | CONTRACTING | FOOD PROCESSING | FOUNDRIES | GOVERNMENT & LOCAL AUTHORITIES |
TS & SHIPPING | RAILWAYS | SECURITY | TOURISM & ENTERTAINMENT | TRANSPORT | UTILITIES | WHOLESALe & RETAIL | WELDING & ALLIED
ESSES



EAT | COLD | IMPACT | SLIP | NOISE | FALL | VISIBILITY | RAIN | CUT | STAINS | RADIOACTIVITY | UV

HAZARDS

THE MARKET LEADING BRANDS



THIS BROCHURE IS A COMPILATION OF THE TOP NAME BRANDS IN OUR INDUSTRY. WITH THE FOCUS CONSTANTLY ON OUTSTANDING QUALITY AND VALUE, EACH RANGE HAS BEEN DEVELOPED BY OUR EXPERIENCED TEAM OF DESIGNERS TO MEET THE EXACTING NEEDS OF END USERS. THE PORTFOLIO OF PRODUCTS IS PLANNED TO OFFER A TRUE ONE-STOP-SHOP SOLUTION AND GIVE USERS THE WIDEST POSSIBLE CHOICE. EVERY PRODUCT IS CAREFULLY SELECTED AND DEVELOPED TO ENSURE IT PERFORMS TO THE HIGHEST STANDARD AND KEEPS THE USER SAFE.



Portwest is proud to have a partnership with GORE-TEX[®] for the production of premium quality, high visibility rainwear garments. These garments combine functional workwear with top-end design in order to provide a totally waterproof, breathable garment, that keeps the wearer warm, dry and visible in all conditions.

Portwest Engineered with GORE-TEX[®] Fabrics

Technical basics

What is a GORE-TEX[®] Technical Garment? It is the most durably waterproof, windproof, breathable garment available. The garment fabric, chosen for its suitability to outdoor conditions, is manufactured by laminating the fabric with a waterproof membrane - a composite of expanded polytetrafluoroethylene (ePTFE) and an 'oil hating' substance.

How does it work?

The GORE-TEX[®] membrane has 9 billion microscopic pores per square inch that make water and wind penetration impossible. The pores are 20,000 times smaller than a water droplet yet 700 times larger than moisture vapour molecules, allowing perspiration to escape while preventing water penetration. The structure of the pores makes the membrane impermeable to wind.

How Durable are GORE-TEX[®] Technical Garments?

As durability is partially dependant on the outer material, the construction of the laminate and the use for which the garment has been designed, the GORE-TEX[®] waterproof membrane is remarkably strong in proportion to its weight. W.L. Gore & Associates test the laminate to guarantee durability.

Do GORE-TEX[®] Technical Garments Stay Waterproof Permanently?

Yes GORE-TEX[®] garments remain permanently waterproof unless the laminate is punctured. Polytetrafluoroethylene is an inert material which will not deteriorate with heat or light. GORE-TEX[®] fabric exceeds the British Standard for waterproofness after flexing by over 100 times. *(BS424 part 9)



GT13 GORE-TEX[®] High Visibility Bomber Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:3

The bomber style jacket uses GORE-TEX[®] Benbecula fabric which offers the highest levels of weather protection. It is fully certified to EN471 high visibility standard. Multi feature design ensures wearer satisfaction. Top quality YKK zips are used throughout. Compatible with GORE-TEX[®] hood GT19 (optional extra).

GORE-TEX[®] Benbecula 2 Layer Laminate
100% Polyester 60g
Yellow S- XXL

GT23 GORE-TEX[®] High Visibility Bomber Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:3 AND GO/RT 3279

This GO/RT certified bomber jacket is ideally suited for rail industry workers who are exposed to the elements daily. GORE-TEX[®] Benbecula fabric ensures wearer is kept warm and dry no matter how bad the weather. Comfort and quality are key characteristics. Compatible with GORE-TEX[®] hood GT29 (optional extra).

GORE-TEX[®] Benbecula 2 Layer Laminate
100% Polyester 60g
Orange S- XXL

Unsurpassed Foul Weather Performance



GT10 GORE-TEX® High Visibility Parka Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:3

This jacket offers unrivalled foul weather protection, safety and wearer comfort. The Benbecula fabric is chosen for its suitability to extreme outdoor conditions. All seams are finished with GORE-TEX® seam seal tape for the ultimate in waterproofness. Compatible with GORE-TEX® hood GT19 (optional extra).

GORE-TEX® Benbecula 2 Layer Laminate
100% Polyester 60g
Yellow S - XXL



Fully Compatible with F281 Fleece



Double Welt Outer Pockets



GT20 GORE-TEX® High Visibility Parka

EN471 CLASS 3:2 & EN343 CLASS 3:3 & GO/RT 3279

In addition to the guaranteed high visibility & foul weather protection afforded by the GORE-TEX® brand, this parka is also certified to GO/RT 3279 making it the perfect garment for rail industry workers. The high volume hand pockets & YKK zips throughout ensures the garment is functional & durable. Compatible with GORE-TEX® hood GT29 (Optional extra). Also fully compatible with F281 fleece.

GORE-TEX® Benbecula 2 Layer Laminate
100% Polyester 60g
Orange S - XXL

Fully Compatible with F281 Fleece



Concealed Mobile Phone Pocket

GT16 GORE-TEX® Two Tone Parka

EN471 CLASS 3:2 & EN343 CLASS 3:3

This versatile & comfortable jacket offers unbeatable performance. The Benbecula fabric is both technical & hardwearing. It delivers full foul weather protection along with the highest levels of breathability. The two tone colourway offers a practical solution to every day usage. Compatible with GORE-TEX® hood GT19 (optional extra). Also fully compatible with F281 fleece.

GORE-TEX® Benbecula 2 Layer Laminate
100% Polyester 60g
Yellow/Navy S - XXL



Fully Compatible with F281 Fleece

Inner Knitted storm cuff for extra protection



Superb GORE-TEX® Technical Garments



GT19 GORE-TEX® Hood (Yellow)
GT29 GORE-TEX® Hood (Orange)

These hoods are helmet compatible and can be worn with any of the Portwest range of GORE-TEX® high visibility jackets. They are fully waterproof, lined and have an adjustable chin guard to provide an extra layer of protection for the wearer.

GORE-TEX® Benbecula 2 Layer Laminate
100% Polyester, 60g
Yellow, One Size (GT19)
Orange, One Size (GT29)



Compatible with all Portwest
GORE-TEX® high visibility jackets

Visible, Safe and Comfortable



GT18 GORE-TEX® High Visibility Trouser (Yellow)

EN471 CLASS 1:2 & EN343 CLASS 3:3

This classic style trouser uses high performance Benbecula 3 Layer fabric and provides the wearer with complete foul weather protection. Pull on style for easy access with stud adjustable leg ends.

GORE-TEX® Benbecula 3 Layer Laminate
Yellow S-XXL



GT28 GORE-TEX® High Visibility Trouser (Orange)

EN471 CLASS 2:2 & EN343 CLASS 3:3 & GO/RT 3279

Designed with the rail industry in mind, these GO/RT certified pull up trousers have the added feature of side leg zips, with placket so they can be easily pulled over heavy footwear. With practical side access pockets, they are designed & cut to give the wearer a comfortable fit.

GORE-TEX® Benbecula 3 Layer Laminate
Orange S-XXL



Uncompromising Performance



GT30 GORE-TEX® Phoenix Jacket

EN343 Class 3: 3

This jacket is made from GORE-TEX® 2 Layer Torino fabric. Hardwearing, functional and packed full of features, including double storm flap, zip off helmet compatible hood and multiple storage pockets. Guaranteed to keep the wearer dry under extreme weather conditions.

GORE-TEX® Torino 2 Layer Laminate
100% Nylon Mesh 70g
Navy, Black S-XXL



Zip-Off Hood

Adjustable Side Toggle

Drawcord at Waist



Stylish and Multifunctional



GT33 GORE-TEX® Tucson Bomber Jacket

EN343 CLASS 3:3

The Tucson jacket is made using top of the range Torino fabric. It offers complete waterproof, breathable protection in all conditions and is also windproof. The short bomber style is non restricting and easy to wear which means this jacket is perfect for work or leisure activities.

GORE-TEX® Torino 2 Layer Laminate
100% Nylon Mesh 70g
Navy, Black S-XXL



Shaped front pocket for easy access

Zip Off Hood

Mobile Phone Pocket

Adjustable Drawcord at Hem

EN STANDARDS

EN470-1:1995 is replaced with EN ISO 11611:2007

EN531:1995 is replaced with EN ISO 11612:2008

EN533:1997 is replaced with EN ISO 14116:2008

The new EN ISO standards are similar to the previous EN standards in terms of protection but they also require more complete garment tests. See below grid showing the differences in test requirements. All existing certificates of the EN Standards remain valid. At present all new products being introduced to the range are tested and certified to the new EN ISO standards.

FLAME PROTECTION RANGE



EN ISO 11612

The performance requirements set out in this international standard are applicable to garments which could be worn for a wide range of end uses, where there is a need for clothing with limited flame spread properties and where the user can be exposed to radiant or convective or contact heat or molten metal splashes.

Code A: Limited flame spread

Code B: Protection against Convective Heat - 3 levels

Code C: Protection against Radiant Heat - 4 levels

Code D: Protection against Molten Aluminium Splash - 3 levels

Code E: Protection against Molten Iron Splash - 3 levels

Code F: Protection against Contact Heat - 3 levels

EN ISO 11612:2008

Dimensional change
Limited Flame Spread (A+B)
Convective heat (B)
Radiant Heat (C)
Molten Aluminium Splash (D)
Molten Iron Splash (E)
Contact heat (F)
Heat Resistance
Tensile strength
Tear strength
Buckling strength
Seam strength



EN 531

EN531:1995 - Harmonised European standard for protective clothing for industrial workers exposed to heat (excluding firefighters' and welders' clothing)

The following categorisation states performance levels:

A - limited flame spread

B - protection against convective heat.

C - protection against radiant heat.

EN531:1995

Dimensional change
Limited Flame Spread (A)
Convective Heat (B)
Radiant Heat (C)
Molten Aluminium Splash (D)
Molten Iron Splash (E)



EN61482-1-2:2007(current)-
(Identical to IEC 61482-
2:2009(new))

This European test method measures fabrics and garment systems abilities to protect against the thermal effects of an electric arc event.

Two protection classes:

Class 1 4kA

Class 2 7kA

ATex 62
EN61482-1-2
Test for Class 1
4kA
ATex 62
EN61482-1-2
Test for Class 2
7kA



EN ISO 11611

This International standard specifies minimum basic safety requirements and test methods for protective clothing for use in welding and allied processes (excluding hand protection).

The International standard specifies two classes with specific performance requirements.

Class 1 is protection against less hazardous welding techniques and situations, causing lower levels of spatter and radiant heat.

Class 2 is protection against more hazardous welding techniques and situations, causing higher levels of spatter and radiant heat.

EN ISO 11611:2007

Tensile Strength
Tear strength
Buckling strength
Seam strength
Dimensional change
Requirements of leather
1. Limited Flame Spread (A1 + A2)
Molten Droplets
Heat Transfer (radiation)
Electrical resistance



EN 470

EN470-1:1995 - Harmonised European standard for protective clothing for use in welding and allied processes.

EN470-1:1995

Tensile strength
Tear strength
Dimensional strength
Limited Flame Spread
Small drops of molten metal



EN 1149

EN1149:2008 - is the harmonised European standard for protective clothing: protection against the danger caused by static electricity. This standard is not applicable for protection against mains voltages.

- EN1149-1:1996 Test method for surface conducting fabrics.
- EN1149-3:2004 Charge decay test method for all fabrics.
- EN1149-5:2008 Performance requirements.



EN ISO 14116

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard. Additional requirements for clothing are also specified.

EN ISO 14116:2008

Limited Flame Spread
Tensile Strength
Tear Strength
Seam Strength

EN533:1997

Limited Flame Spread



EN13034

EH13034:2005 + A1:2009 Protective Clothing against Liquid Chemicals

Performance requirements for chemical protective clothing offering limited protective performance against liquid chemicals (Type 6 and Type PB [6] equipment). This standard specifies the minimum requirements for limited use and re-useable limited performance chemical protective clothing. Limited performance chemical protective clothing is intended for use in cases of a potential exposure to a light spray, liquid aerosols or low pressure, low volume splashes, against which a complete liquid permeation barrier (at a molecular level) is not required.

The standard covers both chemical protective suits (Type 6) and partial body protection (Type PB[6]). Chemical Protective suits (Type 6) cover and protect at least the trunk and the limbs, e.g. one piece coveralls or two piece suits, with or without hood, boot-socks or boot covers. Partial body protection of similar limited performance (Type PB [6]) covers and protects only specific parts of the body, e.g. coats, aprons, sleeves etc.



ATEX Directive

The ATEX Directive defines what equipment is permitted in an environment where an explosive atmosphere may exist. Portwest recommend using garments certified to EN1149 and EN ISO 11611 for added protection in an ATEX environment.



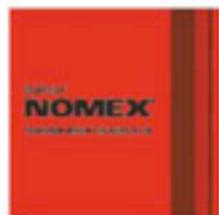
DuPont™
NOMEX®
INHERENTLY FLAME RESISTANT FABRIC

DuPont™ **Nomex®**

DuPont™ and Nomex® are Trademarks or registered Trademarks of E.I. du Pont de Nemours and Company used under license to Portwest LTD. This label certifies that the fabric used in the protective garment has met DuPont quality standards. Kevlar® is a registered trademark of E.I. du Pont de Nemours and Company.

Optimum Protection

Inherently Flame
Resistant Fabric



Concealed side access pockets

All brass zips

NX50 Coverall made from Nomex® Comfort

THIS GARMENT IS ALSO APPROVED IN THE DUPONT LABELLING PROGRAMME
EN ISO 11612 A1+A2 B1, C1, F1,
EN1149-5
EN 61482-1-2 CLASS 1

Nomex® Comfort is new to our range. (93% Nomex®, 5% Kevlar®, 2% P-140 carbon fibre). The fibres used in this fabric include 93% Nomex® which is an inherently flame resistant meta-aramid fibre that does not melt, drip or continue to burn, providing natural flame resistance without the need for a chemical treatment in the textile process. These fibres are blended with 5% para-aramid Kevlar® for strength and is inherently antistatic by also incorporating 2% electrostatic charge dissipative P-140 carbon fibre for protection against electrostatic discharge hazards. The fabric has a fluorocarbon finish providing oil and water repellency and helps to protect against stains.

00000000 Nomex® Comfort 220g
00000000 Dark Navy and Orange M-3XL

Triple stitched seams



FR,IW

EN ISO 11612

EN 1149

EN 61482-1-2



NX50

Double stitched, Industrial wash, Flame retardant, reflective tape



EN ISO 11612 BN 531

Clothing for protection against heat and flame



EN ISO 11611 EN 470

Protection against welding hazards



EN ISO 14116 EN 533

Clothing for protection against heat and flame



EN 1149

Protection against static electricity



EN 471

High visibility warning



EN 61482-2

Protection against the thermal hazards of an electric arc



EN 13034

Protection against liquid chemicals

ON AND OFF SHORE, OIL & GAS, ENERGY & UTILITIES, PETRO-CHEMICAL, INDUSTRIAL, FIRE-FIGHTERS, EMERGENCY PERSONNEL, STATIONWEAR, MILITARY, LAW ENFORCEMENT, TRANSPORTATION AND MANY OTHER INDUSTRIES

BRAND	COMPOSITION	EN	EN STANDARDS	Tear Strength in Newtons - Warp x Weft	WEIGHT	FR/WASHES	STYLES		
INHERENTLY FLAME RESISTANT	93% Nomex® 5% Kevlar® 2% P-140 Carbon Fibre	1	EN ISO 11612 A1+A2, B1, C1, F1	43 x 43 N	220 gm	Inherent Permanent	NX50		
		7	EN 1149-5						
		9	EN 61482-1-2/IEC 61482-2 Class 1						
			APTV = 7.5 cal/cm²						
	93% Meta-aramid 5% Para-aramid 2% Carbon Fibre	1	EN ISO 11612 A1+A2, B1, C1, F1	60 x 60 N	220 gm	Inherent Permanent	NX22		
		7	EN 1149-5						
		9	EN 61482-1-2/IEC 61482-2 Class 1						
			EN ISO 11611 A1+A2 class 1						
	60% Modacrylic 39% Cotton 1% Carbon Fibre	1	EN ISO 11612 A1+A2, B1, F1	60 X 60 N	280 gm	Inherent Permanent	MV28, NX28		
		3	EN ISO 11611 A1+A2, Class 1						
		7	EN 1149-5						
		9	EN 61482-1-2/IEC 61482-2 Class 1						
		8	EN 471 3.2						
FLAME RETARDANT	60% Modacrylic 39% Cotton 1% Carbon Fibre	1	EN ISO 11612 A1+A2, B1, C1, F1	36 x 46 N	345 gm	50 Washes	FR60, FR61, FR62, FR63, FR80		
		3	EN ISO 11611 A1+A2 Class 1						
		7	EN 1149-5						
		9	EN 61482-1-2/IEC 61482-2 Class 1						
		8	EN 471 3.2						
		10	EN 13034 Type 6						
	99% Cotton 1% Carbon Fibre	1	EN ISO 11612 A1+A2, B1, C1, F1	34 X 26 N	350 gm	50 Washes	FR21, FR28, FR50, FR52, FR53, FR55, FR56, FR57, FR58, FR59		
		7	EN 1149-5						
		3	EN ISO 11611 A1+A2, Class 2						
		9	EN 61482-2						
	98% Polyester 2% Carbon Fibre	8	EN 471	101 X 95 N	250 gm	12-25 Washes	5778, 5781, 5782, 5779		
		5	EN ISO 14116						
		2	EN 531 A, B2, C2						
		6	EN 531 Index 1 and 3						
			EN 343 Class 3.2						
		7	EN 1149-5						
		8	EN 471						
FLAME RETARDANT	100% Polyester	5	EN ISO 14116	Knit	160 gm	12 Washes	FR73, FR70		

WELDING & HEAVY WELDING, CUTTING, GRINDING

FLAME RETARDANT	BIZWELD FLAME RETARDANT	100% Cotton	1	EN ISO 11612 A1+A2, B1, C1, E1, F1	27 X 36 N	330 gm	50 Washes	BZ1, BZ2, BZ3, BZ30, BZ4, BZ5, BZ6, BZ7, BZ11, BZ12	
			3	EN ISO 11611 A1+A2, Class 1					
			7	EN 1149-5					
			8	EN 471 3.2					
FLAME RETARDANT	SAFE WELDER	100% COTTON	1	EN ISO 11612 A1+A2, B1, C1, E1, F1	27 x 36 N	330 gm	50 Washes	C030	
			3	EN ISO 11611 A1+A2, Class 1					
			7	EN 1149-5					
			8	EN 471					
FLAME RETARDANT	BIZWELD FLAME RETARDANT MOLE	99% Cotton 1% Carbon Fibre	1	EN ISO 11612 A1+A2, B2, C1, E1, F1	36 x 41 N	450 gm	50 Washes	BZ40	
			3	EN ISO 11611 A1+A2, Class 1					
			7	EN 1149-5					
			9	EN 61482-1-2 - IEC 61482-2 Class 1					



Araflame™ is one of the new inherent fabric developments available exclusively from Portwest. It has been designed and developed to provide flame, welding, electric arc and anti-static protection. Constructed from 93% Meta-aramid, 5% Para-aramid and 2% carbon fibre. The carbon yarns are evenly spread along the warp to achieve the EN standard. These garments are guaranteed to give you comfort and protection at all times.



EN 61482-1-2

FR60

20

FR61

FR62

FR63

FR80

20

RZ40

75

MX28

MV28

NX50

NX22

12

Modaflame™ is one of the new inherent fabric developments available exclusively from Portwest. It has been designed and developed to provide flame, welding, electric arc and anti-static protection. Constructed from 60% Modacrylic, 39% Cotton and 1% carbon fibre. The carbon yarns are evenly spread along the warp to achieve the EN standard. These garments are guaranteed to give you comfort and protection at all times.

Inherently Flame Retardant Fabric



NEW

MX28

MX28 MODAFLAME Coverall

EN ISO 11612 A1+A2, B1, C1, Fl,

EN ISO 11611 CLASS 1 A1 + A2

EN1149-5

EN 61482-1-2 CLASS 1

MODAFLAME 60% Modacrylic, 39% Cotton, 1% carbon fibre. The fibres used in this fabric include 60% Modacrylic which is an inherently flame retardant fibre that does not combust; the fibers are difficult to ignite and will self-extinguish, providing natural flame retardancy without the need for an FR chemical treatment in the textile process. These fibres are blended with 39% cotton for strength and the fabric is inherently antistatic by also incorporating 1% carbon fibre for protection against electrostatic discharge hazards. The fabric has a fluorocarbon finish providing oil and water repellency and helps to protect against stains.

MODAFLAME 280g
 Orange S-3XL



FR,IW



NEW

MV28

MV28 Hi Vis MODAFLAME Coverall

EN ISO 11612 A1+A2, B1, C1, Fl,

EN ISO 11611 CLASS 1 A1 + A2

EN1149-5

EN471 CLASS 3:2

EN 61482-1-2 CLASS 1

MODAFLAME Hi Vis is made in the same fabric as the MX28 but with the addition of Hi Vis protection. It is an inherently flame retardant fabric. The fabric also has a fluorocarbon finish providing oil and water repellency and helps to protect against stains.

MODAFLAME 280g
 Hi Vis Yellow/navy S-3XL



FR,IW



New to our range, this fabric has been designed and manufactured for people working in hazardous environments. Constructed from an inherently fire resistant yarn of 60% modacrylic, 39% cotton and 1% carbon fibre, the fabric has the ability to withstand heat and protect against the danger caused by static electricity which will not diminish with repeated laundering. Tested to meet and adhere to the required EN Standards, the Modaflame™ Knit range is strong, durable and highly innovative.



FR10

FR10
Flame-Retardant Anti-Static
Long Sleeve Polo Shirt
EN11612 A1, B1, F1
EN1149-5

Convenient for cooler weather, and ideal for workers in the industry exposed to heat. The stylish design of the garment has a 3-button placket, finished with a ribbed collar and cuffs.

MODAFLAME™ KNIT 200g
Navy S-3XL



FR11

FR11
Flame-Retardant Anti-Static
Long Sleeve T-Shirt
EN11612 A1, B1, F1, EN1149-5

High quality construction and premium materials set our Flame-Retardant Anti-Static Long Sleeve T-Shirt aside from its competitors.

MODAFLAME™ KNIT 200g
Navy S-3XL



FR12

FR12
Flame-Retardant Anti-Static
Long Sleeve Sweatshirt
EN11612 A1, B1, F1, EN1149-5

Ideal for workers exposed to heat in their working environment. Features on this garment include raglan sleeve, round neck, ribbed collar and cuffs, making it comfortable and easy to wear.

MODAFLAME™ KNIT 300g
Navy S-3XL



FR14

FR14
Flame-Retardant Anti-Static Leggings
EN ISO 11612 A1, B1, F1
EN1149-5

Designed for cooler conditions to keep the wearer warm, comfortable and safe. Elasticated waistband allows freedom of movement and the ribbed hem cuff's help trap in heat.

MODAFLAME™ KNIT 200g
Navy S-XXL



FR18
Flame-Retardant Anti-Static
Balaclava
EN ISO 11612 A1, B1, F1
EN1149-5

Ideal for cooler conditions to keep the head and neck warm. The ribbed fabric allows for a snug comfortable fit. Wear with the FR10, FR11 or FR12.

Modaflame™ knit 200g
Navy - One size



FR19
Flame-Retardant Anti-Static Neck Tube
EN ISO 11612 A1, B1, F1
EN1149-5

Designed for added protection for the neck. Wear with the FR10, FR11 or FR12.

Modaflame™ knit 200g
Navy - One size





A Bizflame High visibility Multi-norm garment is a high quality, fully certified product that offers maximum protection according to six EN standards: EN471 High Visibility, EN ISO 11612 Flame Retardant, EN ISO 11611 Welding, EN13034 Type 6 Chemical-Resistant, EN 1149-5 Anti-static and EN 61482-1-2-IEC 61482-2 Electric Arc. The multi-risk protective clothing combines a wide usability with optimal safety and protection for the wearer. The fluorescent colour and flame-retardant reflective striping protect the wearer in situations of poor visibility.

Multi-Hazard Protection



FR80

Multi-Norm Coverall

EN ISO 11612 A1+A2, B1, C1, E3, F1
EN ISO 11611 CLASS 1 A1 + A2,
EN 61482-1-2 CLASS 1
EN13034 TYPE 6,
EN1149-5

This coverall is perfect for the demands of the petrochemical industry. The highly technical fabric provides flame, heat, iron splash, chemical, electric arc and anti-static protection. The high collar and studded flaps on each pocket provide maximum protection.

BIZFLAME™ MULTI 345g
Navy S-3XL

Ultimate
Multi-Hazard
Protection



FR80

HiVis Multi-Norm Coverall

EN ISO 11612 A1 + A2, B1, C1, E3 & F1
EN ISO 11611 CLASS 1 A1 + A2
EN61482-1-2 CLASS 1
EN13034 TYPE 6
EN471 CLASS 3:2
EN1149-5

This multi-norm coverall is constructed with a highly innovative high visibility, flame-retardant, multi-norm fabric. This comfortable garment offers protection against multiple risks including exposure to heat, fire, chemicals, electrical arcs and welding. Features include twin-stitched Hi-Vis strips on chest, arms, shoulders and legs, concealed 2-way front brass zip, two concealed front chest pockets with piping detail, concealed side access pockets, hip pockets and rule pocket. The garment also has patented knee pad pockets designed with an innovative two tier adjustable system.

BIZFLAME™ MULTI 345g
Yellow/Navy S-3XL



Bizflame-Multi Range



FR61

HiVis Multi-Norm Jacket

EN ISO 11612 A1 + A2, B1, C1, E3 & F1
EN ISO 11611 CLASS 1 A1 + A2
EN471 CLASS 3:2
EN 61482-1-2 CLASS 1
EN13034 (TYPE 6)
EN1149-5

This multi-norm Jacket is constructed with the same highly innovative high visibility, flame-retardant, multi-norm fabric as the FR60. This comfortable garment offers protection against multiple risks including exposure to heat, fire, chemicals, electrical arcs and welding. Features include twin-stitched Hi-Vis strips on chest, arms and shoulders, concealed 2-way front brass zip and two concealed front chest pockets with piping detail.



BIZFLAME™ MULTI 345g
Yellow/Navy S-3XL



EN 1149



FR63

HiVis Multi-Norm Bib and Brace

EN ISO 11612 A1 + A2, B1, C1, E3 & F1
EN ISO 11611 CLASS 1 A1 + A2
EN471 CLASS 2:2
EN 61482-1-2 CLASS 1
EN13034 (TYPE 6)
EN1149-5

This multi-norm Bib and Brace is constructed with the same highly innovative fabric as the FR60. This comfortable garment offers protection against multiple risks. Features include twin-stitched Hi-Vis strips on the legs and waist, front brass zip and two front patch pockets, a chest pocket with flap, a back pocket with flap and a lower tool pocket with flap.



BIZFLAME™ MULTI 345g
Yellow/Navy S-XXL



FR57



FR62

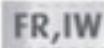
HiVis Multi-Norm Trouser

EN ISO 11612 A1 + A2, B1, C1, E3 & F1
EN ISO 11611 CLASS 1 A1 + A2
EN471 CLASS 2:2
EN 61482-1-2 CLASS 1
EN13034 (TYPE 6)
EN1149-5

This multi-norm Trouser is constructed with the same highly innovative high visibility, flame-retardant, multi-norm fabric as the FR60. This comfortable garment offers protection against multiple risks including exposure to heat, fire, chemicals, electrical arcs and welding. Features include twin-stitched Hi-Vis strips on legs, a front brass zip and two flapped front pockets, one flapped back pocket and a lower tool pocket with flap.



BIZFLAME™ MULTI 345g
Yellow/Navy S-XXL



FR64



EN ISO 11612



EN ISO 11611



EN 471



EN 61482-1-2



EN 13034



EN 1149



EN ISO 11612



EN ISO 11611



EN 471



EN 61482-1-2



EN 13034



EN 1149





BizFlame™ Plus is proving to be a top performing addition to our flame retardant range. It has been developed and designed using a highly innovative flame retardant fabric with added anti-static properties. Constructed from 99% cotton and interwoven with 1% carbon yarns. The carbon yarns are evenly spread along the warp to achieve the EN standard. These garments are guaranteed to give you comfort and protection at all times.

Designed for the Oil & Gas Industry



FR50 Anti-Static Coverall 350gm

EN ISO 11612 A1+A2, B1, C1, F1,
EN1149-5

This coverall is perfect for the demands of the offshore industry. Constructed with a highly innovative flame-retardant fabric with high visibility reflective tape double stitched for enhanced visibility. Meeting all the required EN standards, features include triple stitched seams, high visibility strips on shoulders, arms and legs, concealed 2-way front brass zip and two front slant chest pockets with concealed brass zips. The garment also has patented knee pad pockets designed with an innovative two tier adjustable system. (Later 2011 garments will be upgraded to also offer welding and electric arc protection).



BIZFLAME™ PLUS 350g

Orange, Navy, Red, Royal, White Reg
Orange and Navy Tall

COLOUR	REG	TALL
NAVY	S-XL	M-XXL
ROYAL	S-XL	
RED	S-XL	
ORANGE	M-XL	M-XXL
WHITE	S-2XL	



FR,IW



EN ISO 11612 EN 1149



FR50

Double stitched,
industrial wash, flame
retardant, reflective
tape

PADDED

BizFlame™ Plus with padding for warmth. The outer fabric is the highly innovative flame retardant fabric of the FR50. The inner layers consist of flame retardant wadding and flame retardant lining.

FR52 Padded Winter Anti-Static Coverall 350gm

EN ISO 11612 A1+A2, B1, C1, F1,
EN1149-5

This coverall is perfect for the cold weather demands of the offshore industry. Constructed with the highly innovative flame-retardant fabric and styling of the FR50 this coverall also has a full quilt lining for added warmth. (Later 2011 garments will be upgraded to also offer welding protection).

BIZFLAME™ PLUS - 99% Cotton, 1% Carbon fibres 350g.
100% Polyester flame retardant wadding 100g.
100% Cotton flame retardant Lining 135g
 Navy and Orange S-3XL



FR,IW



Double stitched

BizFlame™ Plus - lightweight. This fabric has all the benefits of the highly innovative flame retardant fabric of the FR50 but in a lighter weight to keep you cool.

NEW



FR28 Light Weight Anti-Static Coverall 280gm

EN ISO 11612 A1+A2, B1, C1,
EN1149-5

This coverall is perfect for the warm weather demands of the offshore industry. Constructed with a lighter weight highly innovative flame-retardant fabric and with the same styling features as the FR50. (Later 2011 garments will be upgraded to also offer welding protection).

BIZFLAME™ PLUS - 99% Cotton, 1% Carbon fibres 280g
 Navy and Orange S-4XL



FR,IW

SUPER LIGHT-WEIGHT 210g



FR21

Super Light Weight Anti-Static Coverall 210gm

EN ISO 11612 A1+A2, B1, C1, F1,
EN1149-5

This coverall is perfect for the extra warm weather demands of the offshore industry. Constructed with a lighter weight highly innovative flame-retardant twill fabric. (Later 2011 garments will be upgraded to also offer welding protection).

BIZFLAME™ PLUS - 99% Cotton, 1% Carbon fibres 210g
 Navy and Orange M-3XL



FR,IW



FR28

FR21

Designed for the Oil & Gas Industry



BizFlame™ Plus - Winter options. These new winter products have been developed and designed using the highly innovative flame retardant outer fabric of the FR50 combined with an insulation layer and FR cotton layer for added warmth and protection. The outer fabric is constructed from 99% cotton and interwoven with 1% carbon yarns. These garments are guaranteed to give you comfort and protection in cold weather conditions.



Detachable Hood

Adjustable sleeve opening



Double stitched, industrial wash, flame retardant, reflective tape



FR53

FR Anti-Static Winter Coverall

EN ISO 11612 A1+A2, B1, C1, Fl,
EN1149-5

This Winter FR coverall is perfect for the demands of the offshore industry. Constructed with the same outer fabric as the FR50 and combined with a layer of adding insulation and FR cotton lining for extra warmth. This style has high visibility reflective tape double stitched for enhanced visibility. Meeting all the required EN standards, features include triple stitched seams, high visibility strips on shoulders, arms and legs, concealed 2-way front brass zip and two front slant chest pockets with concealed brass zips. The garment also has patented knee pad pockets designed with an innovative two tier adjustable system. This style has the added benefits of a detachable hood with brass zip attachment. (Later 2011 garments will be upgraded to also offer welding protection).



BIZFLAME™ PLUS 350g
100% FR cotton 135g
FR wadding 200g
Orange S-3XL

Concealed Zip opening



FR



Double stitched, industrial wash flame retardant, reflective tape

Detachable hood



FR58

FR Anti-Static Winter Brace

EN ISO 11612 A1+A2, B1, C1, F1,
EN ISO 11611 CLASS 2 A1+A2
EN1149-5

This Winter FR Bib and Brace is perfect for the demands of the offshore industry. Constructed with the same outer fabric as the FR50 and combined with a layer of adding insulation and FR cotton lining for extra warmth. This style also has high visibility reflective tape double stitched for enhanced visibility. Meeting all the required EN standards including the welding standard. Features include triple stitched seams, high visibility strips on the legs, concealed front brass zip and size leg zips to allow for room when putting on over large boots.

BIZFLAME™ PLUS 350g
100% FR cotton 135g
FR wadding 200g
Orange S-3XL



FR

EN ISO 11612 EN ISO 11611 EN 1149



FR59

FR59

FR Anti-Static Winter Jacket

EN ISO 11612 A1+A2, B1, C1, F1,
EN ISO 11611 CLASS 2 A1+A2
EN1149-5

This Winter FR Jacket is perfect for the demands of the offshore industry. Constructed with the same outer fabric as the FR50 and combined with an extra thick wadding insulation and FR cotton lining for extra warmth. This style also has high visibility reflective tape double stitched for enhanced visibility. Meeting all the required EN standards including the welding standard. Features include triple stitched seams, high visibility strips on the shoulders, arms and body, concealed 2-way front brass zip and two front slant chest pockets with flaps. The garment also has an inner waist adjustment for a snug fit. This style has the added benefit of a detachable hood with brass zip attachment.

BIZFLAME™ PLUS 350g
100% FR cotton 135g
FR wadding 300g
Orange S-3XL



FR

EN ISO 11612 EN ISO 11611 EN 1149



BizFlame™ Plus Jacket, Trousers and Bib and Brace have been developed and designed using the highly innovative BizFlame™ Plus flame retardant fabric with added anti-static properties. Constructed from 99% cotton and interwoven with 1% carbon yarns. These styles also conform with the welding standard EN11611. These styles are perfect for the demands of the offshore and welding industry.

Great New Flame Retardant Designs



FR55 Anti-Static Two tone - Jacket

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 A1+A2, CLASS 2
EN1149-5

This Jacket is constructed with high visibility reflective tape double stitched for enhanced visibility. Features include triple stitched seams, High visibility strips on shoulders, arms and hem, concealed 1-way front brass zip and two front chest pockets with flap and stud closure. Adjustable sleeve opening.

BIZFLAME™ PLUS 350g
Navy S-3XL



FR,IW



i All garments have:

Double stitched, industrial wash, flame retardant, reflective tape



FR57

Anti-Static Two tone - Bib and Brace

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 A1+A2, CLASS 2,
EN1149-5

This Bib and Brace is constructed with high visibility reflective tape double stitched for enhanced visibility. Features include triple stitched seams, high visibility strips on the legs and body, two front patch pockets, one rule pocket, one front chest pocket and one back pocket with flap and stud closure. Adjustable bottom leg opening.

BIZFLAME™ PLUS 350g
Navy S-3XL



FR,IW



FR56

Anti-Static (Two Tone)-Trouser

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 A1+A2, CLASS 2,
EN1149-5

This Trouser is constructed with high visibility reflective tape double stitched for enhanced visibility. Features include triple stitched seams, high visibility strips on legs, knee pad pockets, ruler pocket and front fly brass zip. Adjustable bottom leg opening.

BIZFLAME™ PLUS 350g
Navy S-3XL



FR,IW



Flame Protection



FR73 Hi-Vis Jacket with Flame Retardant Finish
EN471 CLASS 3:2, EN ISO 14116 INDEX 1/12H/40

Uncomplicated design married with exceptional protective properties. Offering both high visibility safety and flame retardant protection, the FR73 is an outstanding garment. Certified to EN471 Class 3:2 and EN ISO 14116 Index 1, the vest must be worn over Index 2 or 3 garments to offer flame retardant protection.

100% Polyester EN ISO 14116 Certified
Yellow, Orange, S/M, L/XL, XXL/3XL



S777 Flame Safe Jacket
EN531 A, B2, C1, EN 343 CLASS 3:1

This heat resistant and flame retardant waterproof jacket provides excellent protection in line with the harmonised European standard EN531. The substantial flame retardant cotton liner and anti-wicking strip are key features.

- Flame retardant 100% Nylon PU coated, (140g) EN 531 Certified
- Flame retardant Cotton Lining, 235g/m²
- Flame retardant 100% Polyester Wadding, 100g/m² Orange M-3XL



Ultimate performance garments
for hazardous conditions



FR70 Hi-Vis Vest with Flame Retardant Finish
EN471 CLASS 2:2, EN ISO 14116 INDEX 1/12H/40

The FR70 is a fantastic new addition to our vest collection. Certified to EN471 Class 2:2 and EN ISO 14116 Index 1, the vest must be worn over Index 2 or 3 garments to offer flame retardant protection.

100% Polyester EN ISO 14116 Certified
Yellow, Orange S/M, L/XL, XXL/3XL





EN531 A, B2, C2, EN533
EN 1149-3, EN471 CLASS 3:2
EN343 CLASS 3:2

Optimum protection is offered from this antistatic jacket. Flame resistance coupled with superb breathable and water resistant properties, means this garment meets the necessary stringent European standards.

98% Polyester, 2% Carbon Fibre with a PU Coating, 250g
FR Cotton Lining, 135g with a 100% polyester FR wadding, 100g
Yellow, Orange S-3XL



S778

FR



Anti-Static



S780

Bizflame Rain Unlined - Hi-Vis Antistatic FR Trouser

EN533 INDEX 1, EN 1149-5
EN471 CLASS 1:2
EN343 CLASS 3:3

Breathable and waterproof, this superb flame retardant and antistatic garment provides everything you need. The fully elasticated waistband and back waist buggy maximise comfort, the braces are fitted with a quick release buckle system.

98% Polyester, 2% Carbon Fibre with a PU Coating 250g
Yellow, Orange S-XXL

FR



S780



Flame Retardant



S781

Bizflame Rain Lined - Hi-Vis Antistatic FR Trouser

EN533 INDEX 3
EN 1149-5
EN343 CLASS 3:3
EN471 CLASS 1:2

Offers all the characteristics of the S780 with a flame retardant liner for extra warmth.

98% Polyester, 2% Carbon Fibre with a PU Coating 250g
FR Cotton Lining, 135g/m
Yellow, Orange S-XXL

FR



S781



Zipped ankles
with a Velcro flap

Portwest Multi-Protection Range is a range of high-quality, fully certified garments that offer maximum protection to the following EN standards: EN471 High Visibility, EN343 Waterproof & Breathable, EN ISO 14116 Flame Retardant, EN1149 Anti-Static.

Multi EN Standards



S779 Bizflame Rain Hi-Vis Multi-Protection Jacket

EN471 CLASS 3:2, EN343 CLASS 3:2, EN ISO 14116, EN1149-5

Multi-Protection Waterproof, Breathable jacket that offers protection against multiple risks including exposure to heat. The fluorescent yellow or orange colour and the flame retardant reflective strips protect the wearer in situations of poor visibility. Detachable FR fleece liner means that this jacket is suitable for use in all weather conditions. Jacket to be worn with trousers for full protection.

98% Polyester, 2% Anti-Static Carbon fibre with a Fluoro Carbon Finish, with 100% PU Coating 250g.

Flame retardant Cotton Lining, 135g. Removable 100% Polyester Flame retardant fleece gilet. Conforms to EN ISO 14116 Index 1 Yellow/Navy S-XXL, Orange/Navy M-XXXL.



S782

Bizflame Rain Hi Vis Multi-Protection Trousers

EN471 CLASS 2:2, EN343 CLASS 3:2, EN ISO 14116, EN1149-5

Multi-Protection Lined Waterproof, Breathable trousers that offer protection against multiple hazards. The fully elasticated waistband and back waist buggy maximise comfort, the braces are fitted with a quick release buckle system. Trouser to be worn with jacket for full protection.

98% Polyester, 2% Anti-Static Carbon fibre with a Fluoro Carbon Finish, with 100% PU Coating 250g.

Flame retardant Cotton Lining, 135g. Yellow/Navy, Orange/Navy M-XXXL.





We understand that safety is crucial for professionals working in a fire hazardous environment. The garments in the Bizweld™ Flame Retardant range have been specially designed to guarantee comfort, performance and safety whilst providing effective function at all times. This range has been rigorously tested to meet and adhere to current EN standards.

Designed For Maximum Performance



Biz 5

Bizweld™ Iona Coverall

EN ISO 11612 A1+A2, B1, C1, E1, FI
EN ISO 11611 CLASS 1, A1+A2

The Bizweld Iona Coverall offers visible protection to the wearer. Clever design features include flame retardant reflective tape on the shoulders, sleeves and legs, the option to insert knee pads when needed, ample storage space and a rule pocket. A very popular style.

Bizweld™ 330g
Navy Reg S-4XL Orange, Red, Royal, Black M-3XL,
Navy Tall S-3XL



Biz 6

Bizweld™ Iona Coverall

EN ISO 11612 A1+A2, B1, C1, FI,
EN ISO 11611 CLASS 1 A1 + A2

The Bizweld Hooded Coverall offers a built-in head protection option to the wearer plus added design features including knee pad pockets and a back hip pocket with flap.

Bizweld™ 330g
Navy Reg S-3XL



Reliable Protection

NEW



Biz 1

Bizweld™ Flame Retardant Coverall

EN ISO 11612 A1+A2, B1, C1, E1, F1

EN ISO 11611 CLASS 1, A1+A2

Voted the number one favourite coverall in the welding industry, our best selling Bizweld™ coverall is ideal for offering complete protection to workers exposed to heat. The generous fit provides comfort and allows the wearer to work unhindered whilst ample storage space, rifle pocket and concealed mobile phone pocket hold equipment securely and safely.

	Bizweld™ 330g
Navy	
Orange	
Black	
Royal	
Bottle Green	
Red	
Grey	

COLOUR	REG	TALL
NAVY	S-XL	S-XL
ORANGE	S-XL	S-XL
BLACK	S-XL	M-XL
ROYAL	S-XL	M-XL
BOTTLE GREEN	S-XL	L-XL
RED	S-XL	S-XL
GREY	S-XL	M-XL



821



EN ISO 11612 EN ISO 11611



Biz 2 Bizweld™ Jacket

EN ISO 11612 A1+A2, B1, C1, E1, FI
EN ISO 11611 CLASS 1, A1+A2

The Bizweld™ Jacket provides the wearer with all day protection and comfort. Features include secure stud fasteners down the front and two chest pockets with flaps. This flame retardant jacket also includes a concealed mobile phone pocket and can be matched perfectly with the Bizweld™ Trousers (Biz 3).

Bizweld™ 330g
 Navy S-4XL, Royal, Black S-XXL,
Red S-XXL, Orange M-XXXL
Bottle Green S-XXL



The Preferred Choice In The Industry

Biz 3 Bizweld™- Trousers

EN ISO 11612 A1+A2, B1, C1, E1, FI,
EN ISO 11611 CLASS 1, A1+A2



Designed to give maximum protection and comfort to the wearer, our Bizweld™ Trousers are guaranteed to keep you safe. The garment has twin stitched seams that offer extra strength and feature side pockets with a conveniently placed rule pocket for quick and easy accessibility.

Bizweld™ 330g
 Navy, Royal, Black,
Orange, Bottle Green



COLOUR	REG	TALL
NAVY	28"-52"	30"-48"
ROYAL	28"-48"	32"-42"
BLACK	28"-42"	32"-40"
ORANGE	28"-48"	32"-40"
BOTTLE GREEN	28"-44"	32"-40"

Biz 3

BZ 30 Bizweld™- Trousers

EN ISO 11612 A1+A2, B1, C1, E1, FI
EN ISO 11611 CLASS 1, A1+A2



Flexi Fit Waistband

Designed to give maximum protection and comfort to the wearer, our Bizweld™ Trousers will keep you safe. The garment has a Flexi-Fit waistband; twin stitched seams for extra strength and side pockets with a conveniently placed rule pocket for quick and easy accessibility.

Bizweld™ 330g
 Red Reg S-XXL



BZ30



Biz 4 Bizweld™ Bib and Brace

EN ISO 11612 A1+A2, B1, C1, E1, FI
EN ISO 11611 CLASS 1, A1+A2

Offering complete lower body and chest protection, our Bizweld™ Bib and Brace garment has been designed with the safety and protection of the wearer in mind. It has been constructed with a large chest flap pocket in the front for carrying tools or personal belongings and also boasts two side pockets, a back hip pocket with flap and a rule pocket. The adjustable elasticated straps offer maximum comfort and a perfect fit.

Bizweld™ 330g
Navy S-4XL, Royal S-3XL
84cm inside leg



It has been designed and developed to provide flame, welding, Hi Vis and anti-static protection. Constructed from 99% Cotton and 1% carbon fibre. The carbon yarns are evenly spread along the warp to achieve the EN standard.

Reflective Tape



Tape gives added visibility



Biz 7 Hi Vis Anti-Static Bizweld™ Coverall

EN ISO 11612 A1+A2, B1, C1, FI,
EN ISO 11611 CLASS 1 A1 + A2
EN1149-5
EN471 CLASS 3:2

The Hi Vis Anti-static Bizweld Coverall offers all the benefits of the Biz 5 plus added Hi Vis and Anti-static protection.

Bizweld™ 330g
Yellow/Navy Reg S-3XL

FR



Fire Retardant



Premium Welding Clothing

NEW



BIZWELD
FLAME RETARDANT

BZ11

BZ11 Bizweld™ - Sleeves

EN ISO 11612 A1+A2, B1, C1, Fl,
EN ISO 11611 CLASS 1 A1 + A2

Bizweld™ 330g
 Navy - One Size



EN ISO 11612 EN ISO 11611

NEW



BIZWELD
FLAME RETARDANT

BZ12

BZ12 Bizweld™ - Cape Hood

EN ISO 11612 A1+A2, B1, C1, Fl,
EN ISO 11611 CLASS 1 A1 + A2

Bizweld™ 330g
 Navy - One Size



EN ISO 11612 EN ISO 11611



SK20 Bizflame™ Sock

EN531, EN1149

48% Bizflame™, 32% Cotton, 20% Polyester
 Black, Euro:39-43 UK:6-8.5
 Black, Euro:44-48 UK:9-12

H 25cm



EN 531 EN 1149



**SAFE
WELDER**



C030

C030 CE Safe-Welder™ - Coverall

EN ISO 11612 A1+A2, B1, C1, E1, Fl
EN ISO 11611 CLASS 1, A1+A2

Offering complete protection all day long and fantastic value for money, the Safe-Welder™ Coverall is a great choice for welders and industrial workers who are exposed to heat. The side elastic gives the wearer a more comfortable fit and multiple pockets keep tools and personal belongings safe.

SAFE-WELDER™ 330g
 Navy, Royal, Red, Orange, Bottle Green



COLOUR	REG	TALL
NAVY	S-4XL	S-3XL
ROYAL	S-2XL	
RED	S-3XL	
ORANGE	S-3XL	
BOTTLE GREEN	S-3XL	

**SAFE
WELDER**

EN ISO 11612 EN ISO 11611



The heavy weight sateen weave Moleskin fabric used in this coverall is 99% Cotton and 1% Carbon Fibre. It has been specially designed to give all the protection of the core Bizweld™ range but at a higher level. It has added protection against the hazards Iron Splash, Static electricity and the Electric Arc.

Bizweld-Moleskin. Complete Protection.



Designed to meet the demands of heavier welding and similar environments



BZ40 Bizweld™ Moleskin Coverall

EN ISO 11612 A1+A2, B2, C1, E3, FI
EN 1149-5
EN 61482-1-2 CLASS 1
EN ISO 11611 CLASS 1, A1+A2

The Bizweld™ Mole Coverall offers a coverall with heavy duty front stab closure. One internal chest pocket, two front swing pockets, two large back pockets with flaps, the option to insert knee pads when needed, ample storage space and a rule pocket.

Bizweld™ 450g
Navy Reg S-3XL



ST80

BizTex® SMS 5/6 FR Coverall

EN 13034, EN ISO 13982-1, EN 533-1, EN1149-1

The SMS FR Coverall was developed using innovative non-woven fabric technology. The fabric is breathable, generously cut and comfortable to wear for prolonged periods of time. The main characteristic of this coverall is the resistant to noxious dust and splash as well as being anti-static and fire retardant.

BizTex® SMS FR
White M-XXXL



BizFlame™ Plus - lightweight. This fabric has all the benefits of the highly innovative flame retardant fabric of the FR50 and FR28 but the garment design is developed especially to protect against the hazards of Wildland fires.

Wildland Fire Protection



EN15614

This European Standard specifies methods of test and minimum performance requirements for protective clothing, designed to protect the wearer's body, except the head, hands and feet, to be worn in wildland firefighting and associated activities. This clothing is not intended to provide protection during fire entrapment.

This European Standard covers the general design of the clothing, the minimum level of performance for the materials employed and the methods of test to determine these levels.

This European Standard is not applicable to clothing for use in situations encountered in structural firefighting (EN 469 and ISO 11611) or where a high level of infrared radiation is expected (EN 1486), nor does this European Standard cover clothing to protect against chemical, biological, electrical or radiation hazards.



LIGHTWEIGHT 280g

FR98 Wildland Fire Coverall

EN ISO 11612 A1+A2, B1, C1, F1,
 EN1149-5
 EN 15614

This coverall is perfect for the warm weather demands of Wildland fires. Constructed with a light weight highly innovative flame-retardant fabric with special features to protect the wearer from the hazards associated with outdoor fires.

BIZFLAME™ PLUS - 99% Cotton, 1% Carbon fibres 280g
 Navy S-XXL





OAK
CHAINSAW

The Oak Chainsaw Range is designed for maximum comfort and safety. The range was designed for extreme outdoor conditions and incorporates stretch fabrics in key areas for greater manoeuvrability. With water repellent material and practical pockets, this brand new design will keep you looking good and feeling cool at the same time.

Premium Quality Chainsaw Protection

NEW

Cuff with velcro strap adjustment

Full length zipper with storm flap

Two side pockets with zippers.

Brace lock and brace length adjuster

Front long zipper opening

Wider elasticated waist and extended back

Zipped back pocket

Two inset pockets

2 buttonholes at end of side seam on the leg

NEW

CH10 Oak Jacket

The Oak jacket is both modern and smart for those that want to look their best whilst working. The jacket is extremely comfortable and water-repellent, transporting moisture away quickly. With longer sleeves and velcro strap adjustments for greater freedom of movement, this jacket is perfect for the professional chainsaw user.

65% Polyester 35% Cotton. 245g/m
 Black/Orange. S-3XL

Elasticated on waistband

Belt loops on waistband

Two inset pockets, and one zipped back pocket.

EN381

EN381-5:1995

EN381-5:1995 standard is designed to provide protection to the legs against accidental contact with a hand-held chainsaw machine. This type of protective clothing provides leg protection to the front with 5cm overlaps on the outer seam of the left leg and inner seam of the right leg. The protected products have been tested in accordance with EN 381-5:1995 for Class 1 performance (protection at linear chainsaw speeds up to 20 m/s).



CH12

CH12 Oak Bib&Brace

EN381-5:1995 CLASS 1, TYPE A, 20 M/S

This Oak model has 9 layers of protection to the front of each leg and are mainly intended to be used for forestry work by professional lumberjacks who work with both feet on the ground. With excellent breathable and water resistant properties this Bib and Brace is sweat wicking, lighter and more flexible while also giving the wearer maximum mobility.

65% Polyester 35% Cotton. 245g/m
 Black/Orange. S-3XL

Double layer orange fabric at bottom and side

NEW

CH11 Oak Trousers

EN381-5:1995 CLASS 1, TYPE A, 20 M/S

The protective waist trousers have a highly durable outer fabric and water repellent finishing. With 9 layers of leg protection to the front this material adds superior protection, breathability and comfort to the chainsaw wearer.

65% Polyester 35% Cotton 245g/m
 Black/Orange S-3XL



HIGH-VISIBILITY RANGE

Our High-Visibility range is fully certified and tested to EN471 & EN343 standards, ideal for those who will not compromise on style, comfort, protection and performance. These garments are designed to keep you warm, dry and visible in all conditions.

High Visibility Warning Clothing



Oeko-Tex

High Visibility fabrics tested to the Oeko-Tex standard guaranteeing fabric does not contain any harmful substances detrimental to human health.



EN 471 - HIGH VISIBILITY

EN 471 is the harmonised European standard for high visibility clothing. It specifies the requirements for signalling the users presence day or night. It intends to make users in hazardous situations conspicuous under any light conditions. The standard provides for two performance parameters:

X = Surface of fluorescent and retro-reflective material (3 levels)

Y = Quality of the retro-reflecting materials (2 levels)



Class 3: Highest Level

Highest level of protection - required for any persons working on or near motorways or dual-carriageway roads or airports. Must incorporate a minimum of 0.80m² of background material and 0.20m² of retro-reflective materials. (4 metres of 5cm wide reflective tape)



Class 2: Intermediate Level

Required for any persons working on or near A and B class roads, also for delivery drivers. Must incorporate a minimum of 0.50m² of background material and 0.13m² of retro-reflective material. (2.60 metres of 5cm wide reflective tape)



Class 1: Minimum Level

Minimum level of protection required for any persons working on a private road or to be used in conjunction with a higher classed garment. Must incorporate a minimum of 0.14m² of background material and 0.10m² of retro-reflective material. (2 metres of 5cm wide reflective tape)



EN 343 - PROTECTION AGAINST RAIN

EN 343 is the harmonised European standard that applies to garments worn in adverse weather conditions. It specifies the characteristics of protective clothing against the influence of foul weather, wind and cool above - 5°C. The standard provides for two performance parameters:

Y = Breathable properties (3 levels)

X = Waterproofness (3 levels)



GO/RT 3279 - RAIL INDUSTRY STANDARD

Railway Group Standard sets out the minimum specification for high visibility warning clothing in the Rail Industry.



EH 510 - ANTI-ENTANGLEMENT

This standard specifies the properties of protective clothing that minimise the risk of its entanglement or drawing-in by moving parts when the wearer is working on or near hazardous moving machines or devices.



EN 342 - PROTECTION AGAINST COLD

EN 342 is the harmonised European standard that specifies requirements and test methods for performance of clothing ensembles (i.e. two piece suits or coveralls) and of single garments for protection against cold environment.



EN 340 - PROTECTIVE CLOTHING

General requirements: This European standard specifies general performance requirements for ergonomics, innocuousness, size designation, ageing, compatibility and marking of protective clothing and the information to be supplied by the manufacturer with the protective clothing.



EN 1150 - PROTECTIVE CLOTHING

This European standard specifies the optical performance requirements for high visibility clothing to be worn by adults and by juveniles, and designed for non-professional use.



Rail Industry Products



Link-Up approved to manufacture and supply the rail industry with safety clothing and equipment. All of the following styles in orange are certified to the Rail Industry Standard GO/RT 3279

Leisure Wear



B303 66



S277 67



S377 67



RT22 67



RT23 65



F300 63



F301 63



B904 79

Vests



RT19 76



RT20 76



RT21 76



RT26 76

Rain Wear - Breathable Class 1,2 & 3

Class 1



RT30 57



RT32 54



RT31 54



S468 56



S469 56

Class 2



RT34 49



S778 28



RT60 60



RT27 61



RT62 60



RT61 60

Work Wear



RT40 71



RT42 70



RT43 70



RT44 71



RT45 73



RT46 72



RT47 72



Waterproof, windproof and breathable, we guarantee this range will keep you warm and dry in adverse conditions. The welded seams keep rain and wind out and the durable, stretchy fabric can easily be wiped clean, allowing the garments to look good and last for longer. FABRIC: Sealtex Ultra is a highly breathable, high technology, PU Coated Fabric, on a flexible 100% Polyester Tricot knit, 185G.

Windproof, Waterproof, Breathable



Tear Resistant Anti Fungal

S496

Sealtek Ultra Two Tone Jacket
EN471 CLASS 3:2 & EN343 CLASS 3:2

Be seen and be comfortable in this excellent quality jacket. The unique lightweight material offers an unrivalled mixture of breathability, waterproof and windproof protection. The attached hood and studded storm flap are great features in bad weather.



Sealtek Ultra Fabric 185G
Yellow/Navy S-XXL



Two tone
colourway offers
greater protection
against dirt



Breathable, lightweight and very comfortable to wear

SEALTEX
ULTRA™



RT50

RT50
Sealtex Ultra Unlined Jacket (Orange)



S491

S491
Sealtex Ultra Unlined Jacket (Yellow)
EN471 CLASS 3:2 & EN343 CLASS 3:2

A garment of exceptional quality, the Sealtex Ultra Jacket is made from a unique lightweight material which offers an unrivalled mixture of breathability, waterproof and windproof protection.

Sealtex Ultra 185g
 RT50: Orange S-3XL, S491: Yellow S-4XL



SEALTEX
ULTRA™



RT52 Sealtex Ultra Bomber Jacket (Orange)

S498 Sealtex Ultra Bomber Jacket (Yellow)

EN471 CLASS 3:2 & EN343 CLASS 3:2

Using our latest Sealtex Ultra Fabric this modern style Bomber Jacket is extremely popular amongst those looking for garments offering the best in wearer comfort. Waterproof, windproof and breathable, this garment keeps out all the harsh elements.



Sealtex Ultra Fabric 185gm



60gm Nylon Lining



170gm in the body and 100gm in the sleeves



RT52: Orange S-XL, S498: Yellow S-XL



Tear Resistant, Anti Fungal, Breathable Fabric



Elasticated waist for added comfort



Stud adjustable hems



Deep waist area for comfort fit

S493 Sealtex Ultra Reflective Trousers

EN471 CLASS 1:2 & EN343 CLASS 3:2

RT51: Yellow, S-XL

RT51 Sealtex Ultra Trousers

EN471 CLASS 2:2 & EN343 CLASS 3:2

RT51: Orange, S-3XL

S492 Sealtex Ultra Plain Trousers

EN343 CLASS 3:2

S492: Yellow, S-XL



Great Comfort



S490 Sealtex Ultra Lined Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:2

Sealtex Ultra Fabric: 185gm
Nylon 60g
Body: 170gm, Sleeves: 100gm
Yellow S-3XL



S499 Sealtex Ultra Bodywarmer

EN471 CLASS 2:2

Sealtex Ultra Fabric: 185gm
Nylon Lining, 60gm
170gm
Yellow S-3XL



S495 Sealtex Ultra Coverall

EN471 CLASS 3:2 & EN343 CLASS 3:2

Premium quality hi-vis and waterproof coverall. The Sealtex Ultra fabric has an exceptionally soft handle and is designed to fit comfortably over work clothes. The double storm flap, side access opening and concealed hood are all practical additions.

Sealtex Ultra Fabric: 185gm
Yellow, M-XXXL

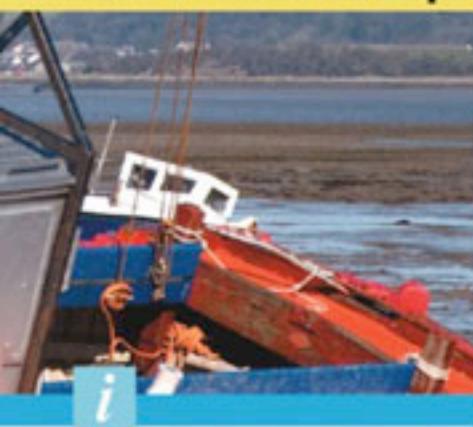




This exclusive range not only offers outstanding value for money, but we guarantee it will keep you warm and dry in all conditions. The welded seams guarantee rain and wind are locked out and the durable, stretchy fabric can easily be wiped clean, allowing the garments to look good and last for longer.

Whether it's a spring shower or torrential rain, moisture will bead on the surface and not penetrate the outer of the jackets or trousers. Available in a wide variety of colours and sizes, Sealtek garments are a popular choice with outdoor workers everywhere.

Maximum Waterproof Performance



Portwest conducts extensive testing on the Sealtek range to ensure it meets and exceeds EN343 waterproof standards. We use SATRA test house to perform hydrolysis and hydrostatic tests on Sealtek fabric.

The material is hydrolysed at a temperature of 120 degrees for 7.5hrs. It is then flexed 100,000 times according to SATRA TM25:1992 and reviewed for cracking in fabric. No cracking indicates a high performing fabric. Sealtek fabric consistently achieves top results in this test.

Hydrostatic testing indicates resistance to water penetration. SATRA's recommendations are waterproof garments should exceed a level of 300cm. Portwest Sealtek achieves 500+.

The hydrostatic test is conducted with a rate of increase of water pressure equal to 60cm/minute at room temperature.

Fabric: High Technology PU Coating on a flexible tricot knit. 100% Polyester. Total weight 200g.

Tear resistant, anti-fungal, oil, fat, diesel and grease resistant

S452 Sealtek™ Coverall
EN343 CLASS 3:1

Complete waterproof protection at an affordable price. This garment withstands the test brilliantly in drenching rain and can be worn with extra layers underneath so you keep warm in cold conditions. The zip front fastening means the coverall is easy to put on and to take off, and the studded storm flap prevents water from penetrating. Features include side access pockets and a drawcord hood that can be rolled up into inner collar.

Sealtek, 200g
Forest Green M-3XL, Royal, Navy S-3XL
Yellow S-3XL

CM SIZES	REG
NAVY	S-3XL
YELLOW	M-3XL
ROYAL	M-3XL
FOREST GREEN	M-3XL
OLIVE	M-3XL

S452 S452

S450 Sealtex™ Jacket

EN343 CLASS 3:1

The clever styling, exceptional water resistance and affordable price make this garment a great value waterproof jacket. The tough fabric and welded seams are combined with a generous fit for wearer comfort. It offers storage space for your personal and work belongings and the zip fastened studded storm flap keeps out all the elements the weather may throw at you. The S450 can be twinned with the matching S451 Trousers for outstanding waterproof protection in foul weather.

Sealtex, 200g

Navy S-4XL, Royal, Olive S-3XL, Forest Green L-XOXL, Black S-3XL, Grey M-XL.
Yellow and Orange S-3XL. (Note: some lined S451 in stock)

NEW



SEALTEX™

7 Colour Combinations

Durable, Stretchable Fabric



S451 Sealtex™ Trousers

EN343 CLASS 3:1

These lightweight, extremely waterproof over-trousers offer exceptional value and should form part of every outdoor workers' wardrobe. The roomy fit means layering is straightforward and your own trousers can be worn comfortably underneath. The elasticated waist allows you to move and stretch without restriction and stud adjustable hem maintains a secure fit around the top of working boots. A perfect match when worn with the S450 jacket.

Sealtex, 200g

Navy, Royal, Olive S-3XL, Black M-3XL, Grey M-3XL,
Forest Green XL-XOXL
Yellow and Orange S-3XL

S451

Sealtex, 200g

Black

Grey

Yellow

Orange

CM SIZES	REG
NAVY	S-3XL
ROYAL	S-3XL
OLIVE	S-3XL
FOREST GREEN	M-10XL
BLACK	S-10XL
GREY	M-10XL
YELLOW	S-3XL
ORANGE	S-2XL



SEALTEX™

300D

Welcome to our High Visibility 300D Range

Portwest are leading designers and manufacturers of high visibility clothing to EN471 standard. The Portwest high visibility rainwear range has two core parts:
Sealtex Ultra range with high frequency welded seams as detailed in pages 40-43.
300D range with taped seams as detailed in pages 47-64.

300D Fabric

Made with 300 denier 100% polyester yarn this is a tough fabric for tough conditions. 300D fabric has superb abrasion and tear resistance. It has a polyurethane (PU) coated inside which makes the fabric waterproof and has a water and stain repellent coating on outside which helps keep the garment clean.

300D Garments

Standard features of the garments in this range include fully waterproof taped seams throughout; anti-wicking fabric at hems and cuffs; mobile phone pockets placed under garment storm flaps; good quality zips and strong metal press fasteners; concealed hood under collar; knitted cuffs in sleeves.

HiVisTex Tape

The Portwest 300D range uses HiVisTex reflective tape is fully certified to the EN471 standard and gives a superior performance in both wet and dry weather. Why risk safety with cheaper imitations when you can have HiVisTex, the ultimate reflective tape.

New Colour – RED

Portwest are introducing 6 styles in the new EN471 high visibility colour RED. You now have a choice of three high visibility colours in Yellow, Orange and Red.



C465 52



C470 75



S460 57



S463 54



S466 55



S477 67



S478 65



S480 54

A Marriage of Style and Function



C466

300D**NEW**

C466 Hi-Vis Classic Bomber Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1

Stand out from the crowd with the new classic bomber jacket. It features a detachable fur liner, removable sleeves and detachable collar making it adaptable to all weather conditions. Other features include ID pocket, security sleeve pocket and contrast black panels.

100% Polyester, 300D Oxford Weave, with a Stain Resistant Finish, 190g PU Coated Body: 100% Polyester 60g, Fur Lining: 100% Polyester 345g, Sleeve Lining: 100% Polyester 60g/Wadding 120g
Yellow/Black, Orange/Black S-3XL.



Combine these jackets for extra warmth



S760

PU Coated

300DDrawcord waist and
adjustable side vents

S760 Hi-Vis 2-Tone Breathable Jacket

EN471 CLASS 2:2 & EN343 CLASS 3:2

Favoured by those who want a more modern look in safety wear, this unique garment has all the latest features. A radio pocket has been cleverly designed to be easily accessible when needed and the garment boasts multiple storage space. Compatible with the S769.

Dimensions: 100% Polyester, 300D Oxford Weave, with a Stain Resistant Finish, (190g) PU Coated Breathable
Body: 100% Polyester Mesh 60g, Sleeve: 100% Polyester 60g
 Orange/Navy, Yellow/Navy: S - XXXL



Detachable Sleeves

S769 Hi-Vis 2-Tone Jacket - Reversible

EN471 CLASS 1:2

This cleverly designed versatile garment is ideal and practical for any situation. Detachable, quilted sleeves turn the garment into a bodywarmer when removed and multiple pockets offer ample storage space. Compatible with the S760.

Dimensions: 100% Polyester, 300D Oxford Weave, with a Stain Resistant Finish, (190g) PU coated breathable

Body: 100% Polyester Peach Finish 100g, Wadding: 160g, Sleeve Lining:

Dimensions: 100% Polyester 60g, Wadding 80g

Options: Orange/Navy, Yellow/Navy: S - XXXL

**4 x 1**

Great Breathable Styles in Contrast Colours

300D



Flexible elasticated back
for a comfort fit

NEW

S489 Contrast Bib & Brace - Lined

EN471 CLASS 2:2 & EN343
CLASS 3:1

100% Polyester, 300D
Oxford Weave with a
Stain Resistant finish,
PU Coated 190g
Nylon 60g/Wadding
170g
Orange/Navy, Yellow/
Navy S-XXL



1407

Adjustable leg
access

300D



Multi-layer chest
pocket

Fully taped
waterproof
seams

S488

Contrast Bib & Brace - Unlined

EN471 CLASS 2:2 & EN343
CLASS 3:2

100% Polyester,
Breathable 300D
Oxford Weave with a
Stain Resistant finish,
PU Coated 190g
Orange/Navy (S-XXL),
Yellow/Navy (S-3XL)



1408

300D



RT34 Hi-Vis Breathable Jacket GO/RT

EN471 CLASS 3:2 & EN343
CLASS 3:2 & EN342 CLASS 3
& GO/RT 3279

Orange S-4XL



RT34

300D



S461 Hi Vis Breathable Jacket

EN471 CLASS 3:2 &
EN343 CLASS 3:2

Yellow S-3XL



S461

100% Polyester, Breathable 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g
Nylon 60g/Wadding 170g

Superb New 5-in-1 Jacket System

NEW

300D

S768 Executive 5-in-1 Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1

Innovative style adaptable for multiple uses. Outer jacket contains two useful large patch pockets with Velcro closures and a concealed hood, whilst the inner jacket has detachable sleeves, a large phone/radio pocket with D-ring, and print access allowing for personalisation.



100% Polyester, 300D Oxford Weave with a Stain Resistant Finish 190g PU Coated



Outer: Nylon Mesh 60g;

Inner:

100% Polyester Fleece 330g



Yellow/Navy, Orange/Navy,

Size S-3XL

5 ways to wear
this garment



5 x 1



A Marriage of Style and Function



300D

S462 Classic Two Tone Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1

This winning style combines a modern look with a quality finish. Designed to keep you warm and dry, this item provides maximum visibility and is suitable for all weather conditions. Features include a mobile phone pocket and fold away hood.

100% Polyester 300D Oxford Weave with a stain resistant finish, 190g PU Coated

100% Polyester 60g

100% Polyester 170g

Yellow/Black S-3XL



3-in-1 jacket



300D

C465

EN471 Contrast Bomber Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1

Versatile and comfortable protection against all weather conditions. The detachable fur lining and collar in combination with the zip-out sleeves, prove this is a superbly adaptable garment. Numerous zipped outer and interior pockets afford excellent personal security.

100% Polyester, 300D Oxford Weave, with a Stain Resistant Finish, 190g PU Coated

Body: 100% Polyester 60g,
Fur Lining: 100% Polyester 365g,
Sleeve Lining: 100% Polyester 60g/Wadding
120g

Orange/Navy S-4XL, Yellow/Navy XS-4XL
Red/Navy, S-3XL



4 x 1



A Highly Versatile Jacket for all Weather Conditions



300D

F465

3-in-1 Bomber Jacket

EN343 CLASS 3:1

A non Hi Vis version of the C465 with the same comfortable protection against all weather conditions.

100% Polyester, 300D Oxford Weave, with a Stain Resistant Finish, 190g PU Coated

Body: 100% Polyester 60g,
Fur Lining: 100% Polyester 365g,
Sleeve Lining: 100% Polyester 60g/Wadding 120g

Navy S-3XL





S464 Contrast Plus Bomber Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1

Be seen in all conditions with this new innovative concept in Hi-Vis bomber jackets. This garment sports a zip out fur lining, detachable fur collar, concealed hood, security pocket and zip front. All seams are taped.

100% Polyester, 300D Oxford weave with a Stain Resistant Finish, PU Coated 190g
 Body: 100% Polyester 60g.
 Fur: 100% Polyester fur 520g.
 Sleeve: 100% Polyester 60g
 Yellow/3 Tone S-3XL, Orange/3 Tone S-XXL



Protection Against Wind and Rain

300D

R463 Hi-Vis Bomber with Reflexite Red Braces

EN471 CLASS 3:2 & EN343 CLASS 3:1 & EN342 CLASS 3

This tried and tested bomber style is now available with the addition of 'Reflexite' red reflective braces to the shoulders. The distinctive red braces provide increased visual recognition for those working on public highways.

100% Polyester, 300D Oxford Weave, with a Stain Resistant Finish, (190g) PU Coated EN471 Certified
 Nylon 60g / Wadding 170g, Fleece Lined Collar
 Yellow S-3XL



Reflexite



S463

53

A Year Round Bestseller

300D



Weather proof
concealed mobile
phone pocket

RT32 Hi-Vis Bomber Jacket GO/RT

EN471 CLASS 3:2 & EN343 CLASS 3:1 & EN342 CLASS 3 &
GO/RT 3279

Nylon 60g/Wadding 170g
Orange S-3XL



RT32

300D



Print access

S463 Hi-Vis Bomber Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1 & EN342 CLASS 3

NEW

Nylon 60g/Wadding 170g
Yellow XS-XL,
Red S-3XL



i

GARMENT FABRIC:

100% Polyester, 300D Oxford
weave with a stain resistant
finish, PU Coated 190g

NEW

300D



S480

S480 Hi-Vis Traffic Trousers

EN471 CLASS 1:2 & EN343 CLASS 3:1

Yellow XS-4XL
Red S-XXXL

300D



RT31

RT31 Hi-Vis Traffic Trousers, GO/RT

EN471 CLASS 2:2 & EN343 CLASS 3:1 & GO/RT
3279

Orange S-XXXL



300D



S486

S486 Hi-Vis Two Tone Traffic Trousers

EN471 CLASS 1:2 & EN343 CLASS 3:1

Yellow/Navy S-3XL



Contrast Styling to EN471 Standard

300D



S467 Hi-Vis Two Tone Traffic Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1 & EN342 CLASS 3

100% Polyester, 300D Oxford Weave PU Coated 190g
Nylon 60g/Wadding 170g
S467: Orange/Navy S-4XL



NEW

300D

Available in an excellent choice of corporate colours

S466 Contrast Traffic Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1 & EN342 CLASS 3

100% Polyester, 300D Oxford Weave PU Coated 190g
Nylon 60g/Wadding 170g
S466: Yellow/Navy S-4XL, Yellow/Green, Yellow/Royal S-XL
S466: Yellow/Orange M-3XL
S466: Red/Navy S-XL



300D



S485 Contrast Coverall - Lined

EN471 CLASS 3:2 EN343 CLASS 3:2

A garment designed to be completely practical and safe, the Contrast Coverall protects the body against wet conditions whilst ensuring safety. The quilted liner gives extra warmth.

100% Polyester, Breathable 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g
Nylon 60g/Wadding 170g
Orange/Navy, Yellow/Navy S-XL



Versatile 4-in-1 Jacket

300D

4 x 1



S468 Hi-Vis 4-in-1 Traffic Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1

A highly innovative and functional jacket that offers all the prerequisites and necessary standards of our Hi-Vis range, the S468 is a true market leader. The waterproof shell of this garment provides protection against wet weather when worn on its own. This jacket also includes a body warmer style S469.

100% Polyester, 300D Oxford Weave with a Stain Resistant Finish, PU Coated 190g

Nylon 60g

Yellow S-5XL, Orange S-XL



Storm cuffs

2

Without bodywarmer

3

Bodywarmer S469

4

Bodywarmer Reverse

300D

S469 Hi-Vis Reversible Bodywarmer

EN471 CLASS 2:2 & GO/RT 3279 (ORANGE ONLY)

This cleverly designed, padded garment traps heat to keep you warm when worn either way. The Hi-Vis side of the garment provides added visibility and safety for the wearer when needed. Can interact with style S468.

100% Polyester, 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g

65% Polyester/35% Cotton, 260g/Wadding 200g

Yellow S-5XL, Orange S-3XL



Can interact with style S468



S469

Concealed hood

Industry Bestseller

NEW

300D



S460 Hi-Vis Traffic Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1

This fully certified waterproof jacket is a popular option amongst our customers. Hardwearing, functional and packed full of features including a drawstring hood and hem, studded storm flap and multiple storage pockets.

- S460: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g
- Nylon 60g/Wadding 170g
- Yellow S460: XS-5XL
- Red S460: S-3XL



PRINT ACCESS

S420 Hi-Vis Traffic Jacket-Print Access

EN471 CLASS 3:2 & EN343 CLASS 3:1

Offers all the benefits and features of S460 with the addition of print access.

- Yellow S-3XL



Fully Certified to EN471 Standard

300D

RT30 Hi-Vis Traffic Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1 & EN342 CLASS 3 & GO/RT 3279

Certified to the Railway Group Standard GO/RT 3279, this jacket meets the stringent safety requirements the standard requires. Features include taped waterproof seams and multiple storage pockets.

- 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g
- Nylon 60g/Wadding 170g
- Orange S-5XL



Details include mobile phone and internal pockets



RT30

EN471 Class 3 Jackets



H440 Hi-Vis Rain Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1

Designed to keep the wearer visible, safe and dry in foul weather conditions, the H440 is extremely practical and waterproof. It offers exceptional value for money and can be perfectly matched with the H441 Hi-Vis Rain Trouser. This garment can be easily rolled up and stored when not in use.



100% Polyester PVC Coated Plain Weave 170g
100% Polyester mesh 60g, Yoke Only
Yellow XS-4XL
Orange S-3XL



Blocks Wind and Rain

Light Weight Classic Design

H441 Hi-Vis Rain Trousers

EN471 CLASS 1:2 & EN343 CLASS 3:1

Like the Hi-Vis Rain Jacket, our Hi-Vis Rain Trousers are lightweight and extremely practical. They can be layered over the wearers own trousers for complete waterproof protection.



100% Polyester PVC Coated Plain Weave 170g
Yellow XS-4XL
Orange S-3XL



Superior Hi-Vis Safety Wear



Great Ladies Fit

300D

S360 Hi-Vis Ladies Traffic Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1

After requests from our customers, our best selling Traffic Jacket has been adapted with ladies specifically in mind. All the excellent characteristics of the S460 are retained in this garment whilst studded side vents provide the preferred fit for the wearer.

100% Polyester, 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g

Nylon 60g/Wadding 170g
Yellow XS-XXL

All the great features of the S460 in a ladies size & fit



Side vent feature



S160 Lite Traffic Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1

This fully certified, lightweight garment is new to our Hi-Vis range. Offering high quality at an unbeatable price, the S160 includes features such as a zipped front with Velcro storm flap, jetted hip pockets and stud adjustable cuffs.



100% Polyester, 150D PVC Coated Oxford



Weave, 250g



100% polyester mesh, 60g



Yellow S-3XL



EN343
CLASS 3:3
CERTIFIED



Link-Up approved to manufacture and supply the rail industry with safety clothing and equipment

Extreme Breathability Class 3:3



300D

RT60 Hi-Vis Breathable Jacket (Class 3)
EN471 CLASS 3:2 & EN343 CLASS 3:3 & GO/RT 3279

100% Polyester, Breathable 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g
100% Polyester mesh, 60g
Orange S-3XL



RT62 Hi-Vis Breathable Bomber Jacket (Class 3)
EN471 CLASS 3:2 & EN343 CLASS 3:3 & GO/RT 3279

100% Polyester, Breathable 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g
100% Polyester mesh, 60g
Orange S-3XL



RT61 Hi-Vis Breathable Trouser (Class 3)
EN471 CLASS 2:2 & EN343 CLASS 3:3 & GO/RT 3279

100% Polyester, Breathable 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g
100% Polyester mesh, 60g
Orange S-3XL



Extreme Breathability



300D

RT27 Hi-Vis 7-in-1 Traffic Jacket, GO/RT
EN471 CLASS 3:2 & EN343 CLASS 3:3 & GO/RT 3279

Orange S-3XL



Shaped hood for clearer visibility

300D

S427 Hi-Vis 7-in-1 Traffic Jacket
EN471 CLASS 3:2 & EN343 CLASS 3:3

- 100% Polyester, 300D Oxford Weave with a Stain Resistant Finish 190g PU Coated Breathable Class 3, EN471 certified.
- Jacket: Nylon Mesh 60g. Bodywarmer: 65% Polyester, 35% Cotton 20g. Wadding: 160g.
- Yellow S-4XL



Mesh-lined shell for highest level of breathability



Elasticized waist for comfort fit



S487 Hi-Vis Breathable Trouser (Class 3)
EN471 CLASS 1:2 & EN343 CLASS 3:3

Our breathable trousers have been designed using highly breathable waterproof fabric. The side access slits complete with plackets allow for quick and easy fitting.

100% Polyester, Breathable 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g
Yellow S-3XL

Adjustable leg access



Softshell Triple Dry Breathable Membrane

Mobile phone pocket

Zip off sleeves

Velcro adjustable cuffs

Waterproof zips to keep valuables safe and dry

S428

S428 Hi-Vis Softshell Jacket (3L)
JACKET: EN471 CLASS 3:2 BODYWARMER: EN471 CLASS 2:2 & GO/RT3279 (ORANGE ONLY)

This stylish garment is water resistant and breathable and is made in a stretchable softshell material that makes it comfortable to wear. The inner fabric is a bonded micro polar fleece for added warmth when the temperatures drop and the outer fabric is fully certified to EN471 standard. All zips are waterproof and multiple pockets provide ample storage.

94% Polyester, 6% Spandex, 160g bonded with a 100% Polyester Micro Polar fleece, 150g. Total weight 310g
Yellow, S-3XL
Orange, S-3XL

CE, EN, TÜV, GS, Oeko-Tex

Reversible Bodywarmer

Waterproof zip

Velcro adjustable cuffs

S429 Two Tone Softshell Jacket (3L)
EN471 CLASS 3:2

NEW

This softshell jacket offers comfort and a fresh new look. Fabric is lightweight but gives added warmth during cold weather. Modern features include angled, contrast panels and waterproof zips.

94% Polyester 6% Spandex 160g bonded with 100% Polyester Micro Polar fleece 150g. Total weight 310g
Yellow S-3XL

CE, EN, TÜV, GS, Oeko-Tex

S429

High Visibility Fleece



Full front zip end
two side zip pockets

F301 Hi-Vis Two Tone Fleece

EN471 CLASS 3:2, GO/RT 3279 (ORANGE ONLY)

Classically styled, the fit of the F301 is relaxed and sizing is generous. Fully certified to EN471 Class 3:2, it features an anti-pill finish which ensures no unsightly bobbling and maintains the fleece's look. The orange/navy combination complies to GO/RT 3279 for the rail industry.



100% Polyester Anti-pill finish, 300g
Body: Nylon Mesh 60g. Sleeve: Nylon 60g.
Yellow/Navy, Orange/Navy S-3XL



Garments For All Seasons

F300 Hi-Vis Mesh Lined Fleece

EN471 CLASS 3:2 & GO/RT 3279 (ORANGE ONLY)

Whether for work or for leisure, the F300 will keep you comfortable, warm, and above all, visible and safe. Fully certified to EN471 Class 3:2 and features a full front zip and two side zip pockets.

100% Polyester Anti-pill finish, 300g
Body: Nylon Mesh 60g.
Sleeve: Nylon 60g.
Yellow XS-4XL, Orange S-3XL



F300

Comfort, Easy Care Fabric



Detachable Inner Jacket

300D

R460 RWS Traffic Jacket

EN471 CLASS 3:2 & EN343 CLASS 3:1 & EN342 CLASS 3

The reflective tape on this popular styled traffic jacket is in RWS configuration. By combining a heavy duty 100% polyester fabric and a rugged 300D Oxford weave, this jacket is ideal for outdoor work. Multiple pockets provide ample storage space.

- ■ ■ ■ ■ 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g
- ■ ■ ■ ■ 100% Polyester 60g
- ■ ■ ■ ■ Detachable liner: Nylon 60g/Wadding 170g
Orange S-4XL



300D

Popular European Design

R480 RWS Traffic Trousers

EN471 CLASS 1:2 & EN343 CLASS 3:1

A perfect component for the the RWS Traffic Jacket, this trouser comes with reflective tape in the RWS configuration. A fully elasticated waist makes for a perfect fit and the taped seams will ensure that this waterproof garment keeps you dry.

- ■ ■ ■ ■ 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, PU Coated 190g
Orange S-3XL



Extra Reflective Tape



RWS Tape configuration

R422 RWS Polo shirt

EN471 CLASS 2:2

The R422 has a stylish contrasting grey collar that ensures dirt and stains are less noticeable whilst the HiVisTex reflective tape keeps you visible and safe.

100% Polyester, Bird Eye Knit, 175g
 Orange S-4XL



RT23

RT23 Hi-Vis T-Shirt GO/RT

EN471 CLASS 2:2, GO/RT 3279

100% Polyester Bird Eye Knit, 150g
 Orange XS-4XL



Fully Certified
EN471 Fabric
and Extra
Reflective
Tape



R470

R470 RWS Traffic Vest

EN471 CLASS 2:2

With its RWS reflective tape configuration, this waistcoat style offers safety and protection to the wearer.

100% Polyester
 Orange S-3XL



S478

NEW

S478 Hi-Vis T-Shirt

EN471 CLASS 2:2

100% Polyester Bird Eye Knit, 150g
 Yellow XS-5XL
 Red S-3XL



Superb Choice of Styles



B303 Hi-Vis Sweatshirt

EN471 CLASS 3:2. GO/RT 3279 (ORANGE ONLY)

The B303 Sweatshirt is ideal when it's too cool for a T-Shirt but not cold enough for a jacket. Offering exceptional comfort, the fit is roomy and the fabric is soft to touch. Available in Yellow and Rail Specification Orange (OO-R1 3279).

65% Polyester, 35 % Cotton 300g
Yellow S-10L, Orange S-40L



B304 Hi-Vis Hooded Sweatshirt

EN471 CLASS 3:2

Offers all the features of the B303 but with the addition of a hood for cooler conditions.

 65% Polyester, 35 % Cotton 300g
Yellow S-XXXL
Orange S-XXXL



S177 Hi-Vis Comfort Polo Shirt

DN471 CLASS 2-2

**80% Polyester, 20% Viscose Drop Needle, 195g
Yellow M-XXL**



B305 Hi Vis Zip Front Hoody

EN471 CLASS 3-2

This fashionable garment offers all the features of E304 with the addition of a full zip front for extra versatility.

 65% Polyester 35% Cotton 300g
 Yellow S-3XL





S377 Superior HiVis Polo Shirt

EN471 CLASS 2:2, GO/RT 3279

This new polo shirt has welded reflective strips which are more flexible and breathable than standard reflective tape creating an extremely comfortable garment. Ideal for warmer working conditions.

100% Polyester Bird Eye Knit, 175g
Yellow S-3XL, Orange S-XL



S277 HiVis Long Sleeved Polo Shirt

EN471 CLASS 3:2 & GO/RT 3279 (ORANGE ONLY)

The S277 offers all the features of S477 but with long sleeves and contrast knitted cuff.

100% Polyester Bird Eye Knit, 175g
Yellow, Orange S-3XL



Polo Shirts are EN471 or GO/RT Standard



NEW

S477 Hi-Vis Short Sleeved Polo Shirt

EN471 CLASS 2:2

100% Polyester Bird Eye Knit, 175g
Yellow XS-3XL
Red S-3XL



RT22 Hi-Vis Short Sleeved Polo Shirt GO/RT

EN471 CLASS 2:2, GO/RT 3279

100% Polyester Bird Eye Knit, 175g
Orange XS-4XL



S479 Two-Tone Polo Shirt

EN471 CLASS 1:2

Modern design, safety and wearer comfort are the main features of the S479. This style with a navy blue bottom is perfect for warm, dirty environments where Hi-Vis protection is required.

100% Polyester Bird Eye Knit, 175g
Yellow/Navy S-3XL
Orange/Navy S-3XL



Also have stock with plain collars

CT22: Orange

C477: Yellow



Combining safety and style, the new Texo High Visibility range is suitable for diverse work environments. The Polyester/cotton fabric offers comfort and durability, design includes all the modern features of the Texo cotton rich range.

Designed for maximum comfort and functionality



TX52

Texo Hi-Vis Bib and Brace

EN471 CLASS 2:2

Be seen and be comfortable in this versatile Bib and Brace. Features are stylish as well as practical including many well placed pockets for safe storage. Compatible with TX50 jacket.



65% Polyester, 35% Cotton 245g
Orange/Navy, Yellow/Navy S-XXL



TX55

Texo Hi-Vis Coverall

EN471 CLASS 3:2

This stylish Coverall offers complete certified protection for anyone working near motorways or traffic. Useful features include knee pad pockets and back elastication for ease of movement.



65% Polyester 35% Cotton 245g
Orange/Navy, Yellow/Navy S-3XL

Be Safe, Be Seen



TX50

TX50 Texo HiVis Jacket

EN471 CLASS 3:2

This stylish, two colour jacket has many useful features including a back pocket for cap and glove storage. Compatible with TX51 trousers and TX52 Bib and Brace



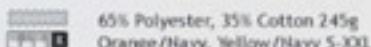
65% Polyester, 35% Cotton 245g
Orange/Navy, Yellow/Navy S-XXL



TX51 Texo HiVis Trousers

EN471 CLASS 2:2

These new trousers look smart and feel great. The modern contrast colouring is combined with useful features such as a mobile phone and pen pocket, knee pad pockets and adjustable Velcro hems. Compatible with the TX50 jacket.



65% Polyester, 35% Cotton 245g
Orange/Navy, Yellow/Navy S-XL



TX51



Industry Best Sellers



New and Improved

E042

Hi-Vis Poly-cotton Coverall EN471 CLASS 3:2

Complete protection for anyone working near roads, motorways or traffic. The heavyweight fabric and rugged design ensures the coverall lasts longer.

80% Polyester, 20% Cotton, 280g
Yellow S-3XL, Orange L-3XL
Regular

RT42

Hi-Vis Poly-cotton Coverall GO/RT EN471 CLASS 3:2, GO/RT 3279

80% Polyester, 20% Cotton, 280g
Orange Regular S-3XL
Tall M-3XL

RT43

Hi-Vis Bib & Brace GO/RT EN471 CLASS 2:2, GO/RT 3279

Superior materials and quality construction make the RT43 a firm favourite amongst all rail industry and roadside workers. The hardwearing fabric withstands dirt and grime with the Texpel finish helping to repel stains. A large zipped bib pocket is ideal for holding tools and the shoulder straps can be adjusted to ensure a comfortable fit.

80% Polyester, 20% Cotton, 280g
Orange S-3XL (Inside leg 84cm/33")
Regular





E040

E040 Hi-Vis Poly-cotton Jacket
EN471 CLASS 3:2

80% Polyester, 20% Cotton, 280g
Yellow S-XXXL



RT40

RT40 Hi-Vis Poly-cotton Jacket, GO/RT
EN471 CLASS 3:2, GO/RT 3279

80% Polyester, 20% Cotton, 280g
Orange S-XXXL



Texpel Water and Stain Resistance



E043

E043 Hi Vis Poly-cotton Shorts
EN471 CLASS 1:2

Stylish summer shorts, the modern knee-length style and contrasting trims have made these shorts a favourite for hot days. Featuring a convenient thigh pocket and mobile phone pocket, with half elasticated waist for comfortable fit.

65% Polyester, 35% Cotton, 245g
Orange/Navy, Yellow/Grey S-XXL



RT44

RT44 Hi-Vis Reversible Bodywarmer GO/RT
EN471 CLASS 2:2, GO/RT 3279

80% Polyester, 20% Cotton, 280g
65% Polyester, 35% Cotton, 260g/Wadding, 200g
Orange S-XXXL



Action Style



NEW

RT47

Rail Action Trousers
EN471 CLASS 2:2 GO/RT
3279

65% Polyester, 35%
Cotton, 245g
Orange S-XXL



Elasticated waist

E061
Hi-Vis Action
Trousers

EN471 CLASS 2:2

65% Polyester,
35% Cotton, 245g
Yellow Reg &
Tall, S-XXL

Kneepad pocket



Combat Style



Combat pocket

RT46
Rail Combat
Trouser

EN471 CLASS 2:2, GO/
RT 3279

65%
Polyester/35%
Cotton, 245g
Orange-Reg-S-
XXL, Tall:M-XXL



Elasticated
Waist

NEW

E046

Hi-Vis Combat Trouser
EN471 CLASS 2:2

65% Polyester/35%
Cotton, 245g
Yellow:S-XXL



All Garments Feature HiVisTex Tape



E041 Hi-Vis Poly-cotton Trousers

EN471 CLASS 1:2

A tough, durable trouser that will keep you safe and visible. The HiVisTex tape to lower part of the leg will retain its reflective properties for up to at least 60 washes at industrial temperatures. The elasticated waist means work can be carried out without restrictions.

80% Polyester, 20% Cotton, 280g
Yellow Reg: XS-3XL Tall: S-XXL

Elasticated
waist



RT45 Hi-Vis Poly-cotton Trousers GO/RT

EN471 CLASS 2:2, GO/RT 3279

A traditionally styled poly-cotton work trouser. Two-band HiVisTex tape above the knee ensures EN471 class 2:2 certification, as well as the rail specification GO/RT 3279.

80% Polyester, 20% Cotton, 280g
Orange Reg: S-3XL Tall: S-XXL

RT41 Trousers available in inch sizes 28"-46"



The "Original" Executive Vest



S476

S476 Hi-Vis Executive Vest - Single Colour

EN471 CLASS 2:2

S476: Yellow, Orange, S-3XL

S376 Hi-Vis Executive Vest - Yellow/Orange

EN471 CLASS 2:2

S376: Yellow/Orange, S-3XL

C476 Hi-Vis Executive Vest - Yellow/Navy

EN471 CLASS 1:2

C476: Yellow/Navy, S-3XL

Revolutionary in its design, the executive vest combines the light weight of a waistcoat with the practicality of pockets for those situations when a jacket may be too warm. A clear ID pocket for security passes and cards complements this unique garment. With many companies and their operatives now using combinations of hi-visibility orange and yellow fabrics together, these contrasting styles are in increasing demand for many customers.

100% Polyester



S376



C476

Extra Reflective Tape - Extra Pockets



S475 Hi-Vis Executive Jacket EN471

EN471 CLASS 3:2

 100% Polyester
 Yellow S-3XL

Executive Style



RT26 Executive Rail Vest GO/RT

EN471 CLASS 2:2, GO/RT 3279

 100% Polyester
 Orange M-XL

NEW

C404 SECURITY Hi-Vis Vest
EN471 CLASS 2:2

100% Polyester
Yellow S/M, L/XL, XXL/3XL

**NEW**

C405 VISITOR Hi-Vis Vest
EN471 CLASS 2:2

100% Polyester
Yellow S/M, L/XL, XXL/3XL

**NEW**

F474 Iona Vest

100% Polyester
Navy, Royal, Green S/M, L/XL, XXL/3XL



C470 Hi-Vis Two Band & Brace Vest
EN471 CLASS 2:2

100% Polyester
Yellow, Orange, S/M, L/XL, XXL/3XL, 4XL/5XL
Red S/M, L/XL, XXL/3XL



C470



C474 Hi-Vis Two Band Vest
EN471 CLASS 2:2

100% Polyester
Yellow, Orange S/M, L/XL, XXL/3XL, 4XL/5XL



C472 Hi-Vis One Band & Brace Vest
EN471 CLASS 2:2

100% Polyester
Yellow, Orange S/M, L/XL, XXL/3XL



C472



C473 Hi-Vis Two Band & Brace Jacket
EN471 CLASS 3:2

100% Polyester
Yellow, Orange S/M, L/XL, XXL/3XL



Anti-Entanglement Specification



RT19

RT19 London Underground Vest
EN471 CLASS 2:2, GO/RT 3279

Inventive GO/RT accredited vest produced specifically for the needs of London Underground workers and rail workers who require a Velcro quick release system.

100% Polyester
Orange, M-XL



RT20

RT20 Hi-Vis Long Vest, GO/RT
EN471 CLASS 2:2, GO/RT 3279

This specialist anti-tangle vest has been designed as a comfortable and safe garment for track side use. Features of this garment include an elasticated back and zip fastener.

100% Polyester
Orange S-3XL



MANY STYLES - BIGGER RANGE, BETTER SECURITY



RT21

RT21 Hi-Vis Short Vest, GO/RT
EN471 CLASS 1:2, GO/RT 3279

Offers all the features of the RT20 in a shorter style. It gives that bit more freedom of movement to the wearer whilst ensuring visibility at all times.

100% Polyester
Orange S-XL



RT26

RT26 Executive Rail Vest GO/RT
EN471 CLASS 2:2, GO/RT 3279

The RT26 that embraces all the exceptional features such as the ID pocket, two side pockets and D ring with the added benefit of conforming to GO/RT requirements.

100% Polyester
Orange M-XL





C484 Hi-Vis Two Tone Vest
EN471 CLASS 1:2

100% Polyester
Yellow/Navy, Yellow/Black, Yellow/Royal, Yellow/Green
S/M, L/XL, XXL/3XL



C494 Hi-Vis Mesh Vest
EN471 CLASS 1:2

100% Polyester
Yellow, Orange S/M, L/XL, XXL/3XL



Guaranteed
Independent
Certification



C270 EN471 Superior Contrast Vest
EN471 CLASS 2:2

100% Polyester
Yellow/Navy, Yellow/Black, Yellow/Royal, Yellow/Green
S/M, L/XL, XXL/3XL



C370 EN471 Hi-Vis Vest with Black Contrast
EN471 CLASS 2:2

100% Polyester
Yellow S/M, L/XL, XXL/3XL



C471 Hi-Vis Short Sleeved Vest
EN471 CLASS 3:2

100% Polyester
Yellow, S/M, L/XL, XXL/3XL



R473 Hi-Vis Jacket with Reflexite Red Braces
EN471 CLASS 3:2

100% Polyester
Yellow S/M, L/XL, XXL/3XL



C481 Two Tone Hi-Vis Vest
EN471 CLASS 2:2

100% Polyester
Yellow/Orange S/M, L/XL, XXL/3XL



C370

C481

High-Visibility Accessories



B013 Insulated Knit Cap



100% Acrylic Knit
Microfibre
Navy, Black
Hi-Vis Orange, Hi-Vis Yellow

B013



HA10

HA10 Fleece Hat Thinsulate Lined



100% Polyester fleece 280g
Thinsulate lining 40g
Black, Navy, Hi Vis Yellow, Hi Vis Orange, One Size

HA10

High Visibility Gloves



A215

A215 Hi Vis Rigger

EN420, EN388

Full Grain Cow Leather
Hi Vis Lining-Outer
Yellow XL/10.5, Orange XL/10.5

EN388

3.2.4.2.



A140

A140 Thermal Grip Glove

EN420 & EN388

Acrylic, Latex
Yellow S/7, M/8, L/9, XL/10, XXL/11
Orange M/8, L/9, XL/10, XXL/11

10



EN388

1.1.4.1.



A710 Tradesman – High Performance Glove
EN420, EN388



Synthetic Leather, Rubber, Lycra, Spandex, Neoprene
Black/Grey with Yellow Trim L/9, XL/10
Black/Yellow with Yellow Trim L/9, XL/10

EN388

2.1.4.1.



A340

A340 Hi Vis Grip

EN420, EN388

Nylon, Latex Foam
Yellow, S/7, M/8, L/9, XL/10

13



EN388

2.1.2.1.

Added Safety feature
- long cuff

Be Seen, Stay Safe



HB10 Hi-Vis Baseball Cap

Made from soft poly-cotton, the back of the HB10 has a metal adjuster so that it can be quickly adjusted to fit. The cap is sewn in six sections with a contrasting trim and a shaped back which provides ventilation for the wearer.

65% Polyester, 35% Cotton
 Orange, Yellow - One Size



B904 Quick Release Hi-Vis Rucksack

The B904 features fabric and reflective tape fully certified to GO/RT 3279 & EN471. The innovative quick release anti-entanglement system is designed as a protection device when working in hazardous conditions. Modern features include a secure, weatherproof MP3/CD and mobile phone outlet as well as padded straps and back panel for wearer comfort.

600D Polyester, 250g
 Orange L28cm x W21cm x H43cm, 25 Litres



HV50 Hi-VisTex Reflective Tape 100m

This Polyester/Cotton backing sew-on HiVisTex Reflective Tape is recognized and trusted around the world. Composed of a highly flexible, durable, material designed for those that require bright night-time light reflectivity needed to increase safety.

Woven Polyester-Cotton
 Silver Grey, Length: 100m, Width: 50mm



B905 Hi-Vis Rucksack

Ideal for workers, cyclists or school children who may need highly reflective accessories to make them more visible to motorists. Comes complete with an integrated MP3/mobile phone pocket, multiple pockets and padded back panel for comfort.

600D Polyester, 250g
 Orange, Yellow L28cm x W21cm x H43cm
25 Litres



Keeping Children Safe and Visible

NEW



JN20 Lined Junior Hi-Vis Jacket

EN1150 & EN343 CLASS 3:1

100% Polyester, 300D Oxford Weave, with a Stain Resistant Finish,
190g PU Coated
100% Polyester 120g Body: 100% Polyester 60g Diamond quilted
Yellow, Age 5/6, 7/8, 9/10, 11/12, 13/14



JN19 Junior 3 in 1 Jacket

EN343 CLASS 3:1

Duter: Polyester Peach PVC 160g, Anti-Pill Polar Fleece 260g,
100% Polyester Taffeta
Navy: Age 5/6, 7/8, 9/10, 11/12, 13/14



Perfect for Outdoor Use



JN14
Hi-Vis Junior Vest
EN1150

Following the same style as the best selling C470 adults vest, the JN14 Junior vest has been very well received. The simple front fastening allows children to put on and take off themselves. Ideal for school trips, social club outings and outdoor activities where high visibility protection is needed.

100% Polyester
Yellow
S(Age 4-6) M(Age 7-9)
L(Age 10-12)



JN10
Hi-Vis Junior Tabard
EN1150

Popular childrens high visibility tabard with stud adjustable side tabs for flexible fit. Give yourself some peace of mind by ensuring your little ones wear this garment.

100% Polyester
Yellow
M(Age 7-9) L(Age 10-12)



Keep Them Warm and Snug



JN18 Print access

JN18 Moray Bomber Jacket

EN43 class 3:1

100% Polyester Micro-Fibre Peach Finish, PU Coated, 135g
 Fleece 280g
 Navy, Age 5/6, 7/8, 9/10, 11/12, 13/14

JN18



JN13 Junior Fleece

100% Polyester, Anti-Pill Finish, 280g
 Navy, Age 5/6, 7/8, 9/10, 11/12, 13/14

JN13



JN12

JN12 Classic Junior Rain Trousers
EN43 class 3:1

100% Polyester, PVC Coated, 150g
 Navy Age 5/6, 7/8, 9/10, 11/12, 13/14



JN11

JN11 Classic Junior Rain Jacket
EN43 class 3:1

100% Polyester, PVC Coated, 150g
 Navy Age 5/6, 7/8, 9/10, 11/12, 13/14



C890

C890



C890



Technical and innovative, the Technik fabric is extreme rainwear. It is guaranteed to be completely waterproof, windproof and breathable, keeping you warm and dry at all times.

Advanced Triple Dry Membrane Technology



Technik
EXTREME BREATHABLE RAINWEAR

WATERPROOF

Fabric forms a barrier against rain droplets and withstands penetration by water.

BREATHABLE

Scientifically developed to wick moisture away from the body and allow it pass through the outer fabric, keeping the wearer more comfortable.



WINDPROOF

Offers total windproofness: helps protect the body from the chilling effects of wind.



TK52

TK52 Duo Softshell Jacket(3L)

Fashionable and dynamic two-tone softshell. Incorporating seam free panels to reduce bulk and give increased freedom of movement. The overall specification of this new design is sleeker to include rubber cuff straps adjustment at the wrist, laser cut chest pocket and longer scoop back.

94% Polyester, 6% Spandex,
160g, bonded with 100% Polyester Micro Polar Fleece,
150g. Total weight 310g
Black S-XXL



TK50, TK51, TK52 and TK53 feature our exclusive superior triple dry membrane



Detachable hood



TK53 Softshell with Hood(3L)

A contemporary hooded jacket with a host of technical features including internal pocket, pre-formed elbows and rubber cuff straps. The stylish design, subtle stitch detail and contrast colour touches make an eyecatching addition to the Portwest Softshell range.

94% Polyester, 6% Spandex, 160g bonded with 100% Micro Polar Fleece, 150g
Black S-XXL




TK51 Softshell Bodywarmer(3L)

A lightweight alternative to a jacket this softshell bodywarmer is ideal for a more active working environment.

94% Polyester, 6% Spandex, 160g, bonded with 100% Polyester Micro Polar Fleece, 150g. Total weight 310g
 Black S-XXXL



Stylish Design, Guaranteed Performance


TK41 Charlotte Ladies Softshell(2L)

A softshell jacket cut for women. Ideal for all occasions with its windproofing capability, this is a more stylish alternative to a traditional fleece. The design is flattering and the features, such as the internal chin guard, water-resistant zip security pockets and adjustable drawcord hem, are extremely practical.

100% Polyester, 90g, bonded with 100% Polyester Micro Polar Fleece, 160g. Showerproof and breathable.
 Navy, Black S-XXXL


TK50 Softshell Jacket(3L)

Up-to-the-minute and stylish, this innovative jacket offers a windproof, water-resistant breathable membrane with the added luxury of a bonded micro polar fleece. The softshell material stretches for added freedom of movement.

94% Polyester, 6% Spandex, 160g.
 Bonded with 100% Polyester Micro Polar Fleece, 150g. Total weight 310g.
 Navy & Black S-XXXL, Charcoal Grey, Scarlet Red S-XXXL


TK40 Oregon Softshell(2L)

Clever styling and fabric is the foundation for this new softshell. The jacket comprises two side pockets, a zipped mobile phone pocket to the chest and adjustable cuffs for snug fit. Total weight 340g.

100% Polyester 90g bonded with a 100% Polyester Micro Polar Fleece 160g. Showerproof and breathable.
 Navy, Black, Royal, Scarlet Red S-XXXL





Comes complete with inner
fleece

Technik
EXTREME BREATHABLE FABRIC

TK85 Toledo 3 in 1 Jacket

EN343 class 3;3

Modern styling 3-in-1 jacket offering outstanding waterproof protection and breathable comfort. Sleek and streamlined, the jacket features a roll away storm hood with peak, three covered zip security pockets and print access for personalisation.

100% Nylon Dobby Breathable PU Coated, 160g
100% Polyester Mesh & Nylon Lined
Navy S-3XL, Black S-XL



Styles for All Seasons - 3 in 1

Technik
EXTREME BREATHABLE FABRIC

TK81 Michigan Jacket

EN343 class 3;3

The waterproof and breathable shell of this garment provides protection against wet weather and the superwarm removable F280 interactive fleece protects against the biting cold - together they form the ultimate jacket. Multiple pockets will keep your tools and valuables dry and secure.

Includes Inner Fleece
Jacket

100% Nylon Dobby Breathable PU Coated 160g
100% Polyester anti-pill fleece 280g
100% Polyester Mesh & Nylon Lined
Grey/Charcoal L-XXL
Royal/Charcoal S-XL



TK81





Technik
EXTREME BREATHABLE FABRICWEAR

TK84 Maine Shell Jacket EN343 Class 3:3

Excellent quality waterproof jacket that is stylish, lightweight and breathable. The interactive zip feature allows the F280 fleece to be added (in colder conditions). Comprises a roll away storm hood with peak, double storm flap to keep out water, and an internal mobile phone / MP3 pocket.



100% Nylon Dobby Breathable PU Coated, 160g
100% Polyester Mesh & Nylon Lined
Navy/Black, Charcoal S-XXL



Can wear with Optional Interactive Fleece (F280)

Interactive 3 in 1 Jackets



TK82 Ontario Jacket EN343 class 3:3

100% Nylon Dobby Breathable PU Coated 160g
100% Polyester Mesh & Nylon Lined
Navy/Charcoal, Red/Charcoal S-XXL



TK83 Trent Jacket EN343 class 3:3

100% Nylon Dobby 160g
100% Polyester Mesh & Nylon Lined
Charcoal/Grey S-XXL



Technik

EXTREME BREATHABLE RAINWEAR

Reflective Piping



TK86 Delaware Jacket

EN343 class 3:3

A new contemporary look in our Technik jacket aimed primarily at the corporate wearer. Lush lining and contrast stitch details are complemented by the highest standard waterproof and breathable ratings available.

TK86



Multiple pockets for extra storage



100% Nylon Dobby PU Coated, 160g
100% Polyester Tricot & Nylon Lined Sleeves
Navy, Black S-XXL



Advanced Rainwear Technology

Technik

EXTREME BREATHABLE RAINWEAR

TK80 Canyon Jacket

EN343 class 3:3

This lightweight jacket guarantees the wearer full protection against wet and windy conditions. It is completely windproof, waterproof and breathable and provides an extremely comfortable fit. The fleece lined chinguard and collar provide extra warmth and the detachable hood has been cleverly shaped so as not to obstruct the wearer's vision.

100% Nylon Dobby 160g
100% Polyester Mesh & Nylon Lined Sleeves
Navy, Grey & Black S-XXL



TK80



F280



F281

F280 Interactive Fleece

Our Interactive Hreece will provide that extra layer of warmth when needed. The thoughtful design and stylish look means that the fleece can be worn on its own or it can be used as a zip-in fleece compatible with the TK81, TK82, TK83, TK84 and TK85 range of jackets.

100% Polyester Fleece, 280g Anti-Pill Finish
Black, Navy S-XL



Tried and Tested Performance

TK89 Minnesota Trouser

EN343 Class 3:3

Premium waterproof and breathable unlined trouser perfect for wet conditions. Pull on style allows the wearer to put on quickly and easily whilst the trousers fold down to a small handy size when not in use. Benefits from a zip secure pocket on rear hip for wallet or keys.

100% Nylon Dobby 160g Breathable PU Coated
Navy, Black S-XL



Top of the Range Waterproof, Windproof
and Breathable Protection

Zipped Security Pocket





Orkney Breathable Styles

S532 Orkney 3 in 1 Breathable Jacket

EN343 class 3:2

Stylish, innovative and versatile, this 3-in-1 jacket is one of our top sellers. The waterproof, breathable nylon shell is designed to protect outdoor workers in all industries against driving rain, wind and cold. It can be detached from the zip-out fleece and worn by itself, while the 280g fleece is a great choice on its own when the conditions are cool but dry.

Body: 100% Nylon Ottoman, Breathable PU Coated, 170g.
 Shoulder/Sleeve: 100% Nylon Dobby, Breathable PU Coated, 160g
 Upperbody: 100% Polyester Mesh 60g, Lower Body/ Sleeve: Nylon 60g. Detachable Fleece Jacket: 100% Anti-Pill Polyester Fleece, 280g
 Grey/Black, Navy/Black S-4XL



S541 Orkney Gilet

This contemporary styled gilet is ergonomically cut for ease of movement. Multi pocketed with external high vis trim for added visibility. The internal bubble quilt lining adds warmth & comfort.

Body: 100% Nylon Ottoman, Breathable PU Coated, 170g
 Polyester Wadding 160g
 Grey, Navy, Black S-XXL





S530 Arbroath Breathable Fleece Lined Jacket

EN343 class 3:2

An excellent jacket for engaging in any kind of activity whether it is leisure or work. A luxury feel microfibre peach finish is twinned with a 280g fleece lining that keeps in heat and feels comfortable to wear. Features include double storm flaps, drawstring hood and waist and lower zip pockets.

100% Polyester, Microfibre Peach Finish, with a Breathable PU Coating, 140g

Body: Fleece 280g Sleeves: Nylon 60g; Polyester Wadding: 100g
 Navy S-4XL, Black, Green S-XXL



Classic and Appealing Design

S537 Orkney Shell Breathable Jacket

EN343 Class 3:2

A clean cut jacket style with internal mesh & taffeta lining. Foldaway hood in collar. Pockets include two easy access chest pockets and two roomy front storage pockets. Internal security key fob. External Hi Vis trim for added visibility.



Body: 100% Nylon Ottoman, Breathable PU Coated, 170g

Upperbody: 100% Polyester Mesh 60g.
 Lower Body/ Sleeve: Nylon 60g,
 Grey, Navy S-XXL; Black S-3XL

S536

Ayr Breathable Trousers

EN343 Class 3:2

Lightweight and packable for convenience, the Ayr Trouser offers comfort and protection in any weather. The garment has a fully elasticated waist so it can be fitted easily over trousers with side access pockets and stud adjustable hems. Taped waterproof seams keep out water.

100% Polyester, Microfibre Peach Finish, with a Breathable PU Coating, 140g

Navy S-3XL, Black S-XXL



Guaranteed to keep
you 100% dry and
comfortable



NEW



533

TASLAN RANGE

Our new rainwear series combines dynamic cut with bold colouring to give a stylish choice of work and leisure wear garments. It offers lightweight yet robust protection from wind and rain whilst being comfortable to wear. All jackets carry a handy internal branding access zip to enable customised branding and logo opportunities.



NEW

S580 Ramsey Jacket

EN343 class 3:1

Providing year round wear this longer line jacket benefits from a lightly insulated, quilted lining; ideal for cooler working days. Double entry pockets on the front body and an internal mobile phone pocket.



100% Polyester Taslan PU membrane 132g
100% Polyester lined 55g
Navy/Royal S-XL



3580



NEW

S581 Valentia Jacket

EN343 class 3:1

For everyday wear this waterproof jacket combines great value with sporty good looks and bucket loads of features such as multiple pockets, comfort inner lining and a concealed hood.



100% Polyester Taslan PU membrane 132g
100% Polyester mesh 60g and 100% Polyester lined 55g
Red/Charcoal, Royal/Charcoal S-XL



3581

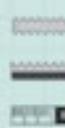


NEW

S582 Mersea Jacket

EN343 class 3:1

A high quality interactive shell jacket which will withstand the toughest downpours. For year round wear team it up with the F280 interactive Fleece for extra insulation. Plenty of pocket storage keeps all your belongings handy and secure.



100% Polyester Taslan PU membrane 132g
100% Polyester mesh 60g and 100% Polyester lined 55g Navy/Royal, Black/Charcoal S-XL



3582

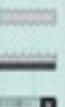


NEW

S588 Achill Trouser

EN343 class 3:1

A versatile all-round over trouser which can be quickly pulled on when working conditions deteriorate. It has elasticated waistband for fit and grip in wear. The two generous side leg openings mean there is no need to remove boots and footwear when putting them on. An inner lining makes them soft and comfortable to wear and protects the inner fabric from mud and grit to improve longevity.



100% Polyester Taslan PU membrane 132g
100% Polyester mesh 60g and 100% Polyester lined 55g Navy, Black S-XL



Side leg openings

3588

RIPSTOP RANGE

Designed to withstand tough outdoor working conditions- strength, style and comfort are the unique characteristics of the RipStop rainwear collection. Each of the garments in this range are produced using an innovative Ripstop Fabric construction that is guaranteed to offer the wearer excellent tear resistance and outstanding waterproof protection at all times.

Hardwearing Durable Fabric

S562 RS Two-Tone Parka

EN343 class 3:1

When compared to competitor jackets, the S562 tested better for fit, function and value for money. The tough outer shell has taped waterproof seams providing outstanding waterproof protection. The 170g wadding keeps warmth trapped in without making the jacket bulky. Features include smart reflective piping to chest and sleeves and multiple pockets for all storage needs.

100% Polyester, PVC Coated, Ripstop, 250g
100% Polyester 55g/Wadding 170g
Black/Grey, Navy/Royal S-XL



S560 RS Two-Tone Bodywarmer

EN343 class 3:1

100% Polyester, PVC Coated, Ripstop, 250g
100% Polyester 55g/Wadding 170g
Black/Grey, Navy/Royal S-XL



S561 RS Two-Tone Bomber Jacket

EN343 class 3:1

100% Polyester, PVC Coated, Ripstop, 250g
100% Polyester 55g/Wadding 170g
Black/Grey, Navy/Royal S-XL





S533 Falkirk Bomber Jacket
EN343 class 3:1

Highly water-resistant, this versatile bomber jacket provides a solid barrier against rain and wind. Lined from waist to neck with 100g quilt wadding, which traps in the heat to keep you warm.

100% Polyester, PVC Coated, 230g
Nylon 60g/Wadding 100g
Navy, Black: S-4XL; Grey: XXL



Contemporary Bomber Styles



S538 Moray Bomber Jacket
EN343 class 3:1

A soft fleece lining, weather resistant shell and simple, straightforward styling combine to make this jacket an all time favourite. Improvements to the jacket include a soft microfibre peach finish for a luxurious feel. Print access allows for the jacket to be embroidered or personalised.

100% Polyester Micro-Fibre Peach Finish, PU Coated, 135g
Body: 100% Polyester Fleece, 280g
Sleeves: 100% Nylon, 60g Wadding 100g
Navy S-4XL, Black, Royal, Red, Bottle Green S-3XL





SECURITY

S535 Pilot Jacket

This classically styled Pilot Jacket is perfect for casual wear with jeans or work trousers. The heavyweight lining traps in heat and the nylon showerproof shell helps keep you dry. The rugged brass zips and stud closing pockets complete the authentic look.

100% Nylon, PA Coated, 115g
Nylon 75g/Wadding 245g
Black S-4XL, Navy S-XXL



S535

Smart and stylish for casual or work wear!

Stylish, Modern Designs

S534 Security Jacket

EN343 class 3:1

This Security jacket is ideal for anyone looking for a warm, waterproof work coat that is designed to last. Special detailing like the ribbed storm cuff, back collar and epaulettes give this jacket a distinguished yet classic look.

100% Oxford Nylon, PU Coated, 130g
Nylon 60g/Wadding 120g
Black S-XXL



Epaulettes



Stay dry in the rain...



S573 Angus Lined Jacket

EN343 class 3:1

This style is a modern take on a classic jacket. The liner material gives a soft handle and warmth, whilst features such as the 2 covered front zipped pockets, print branding access and fleece lined collar provide top functionality.



100% Polyester PVC Coated, 230g

Sleeves: Nylon 60g, Wadding 100g

Upper Lining: Fleece 280g; Lower lining: Nylon 60g; Wadding 200g

Navy, Black, City Grey S-XOOL



Quality Lined Jackets



S572 Highland Lined Jacket

EN343 class 3:1

Ideal for general use and wear, this jacket offers a good level of warmth without feeling overly heavy. The modern cut and colour ways compliment the contrast side and under sleeve panels. Features include 2 covered zip pockets and foldaway full-face hood.



100% Polyester PVC Coated 230g

Lining Upper: Fleece 280g;

Lining Lower: Nylon 60g; Wadding 200g

Sleeves: Nylon 60g, Wadding 100g

Navy, Black & City Grey S-XOOL



Ladies Fit

S571

Elgin 3 in 1 Ladies Jacket

EN343 Class 3:1

A classic jacket with good fit to streamline and reduce the bulkiness women often feel in a four-season jacket. The longer line back panel and discreet waist adjustment make this a contemporary silhouette and give a flattering smooth front jacket.

Outer: Polyester Peach PVC
230g Anti-Pill Polar Fleece
260g
100% Polyester Taffeta
Navy, Black, Sky Blue S-XXL



NEW



Fleece can be worn as separate garment

S571

Superb Weather Protection

S570

Aviemore 3 in 1 Mens Jacket

EN343 Class 3:1

Fantastic value waterproof jackets that combines function and good taste. The quality finish and close attention to detail are apparent throughout. Complete with two covered zip pockets full front zip and storm flap and detachable fleece liner.

Outer: Polyester Peach PVC 230g
Anti-Pill Polar Fleece 260g
100% Polyester Taffeta
City Grey S-XXL, Navy and Red S-XXL

NEW



This 3 in 1 style offers full protection from the elements

S570



Concealed hood

Fleece lined
upper body

S523 Oban Fleece Lined Jacket

EN343 class 3:1

When tested against other competitors, this garment came out on top for waterproof protection, comfort, warmth and overall quality. The print access makes the jacket extremely popular for embroidering or personalisation. The generous fit, secure pockets, adjustable Velcro cuffs and close attention to detail come as standard.

	100% Polyester, PVC Coated, 230g
	Fleece 280g. Lower Body: Nylon 60g/Wadding 200g Sleeves: Nylon 60g/Wadding 500g
	Navy/Royal, Forest Green S-4XL
	Navy S-XXXL



S523



S526

S526 Galashiels Jacket

EN343 class 3:1

	100% Polyester, PVC Coated, 230g
	100% Polyester Mesh, 60g
	Navy/Royal S-XXXL

Navy/Red M



S563 RS Multi-Pocket Parka

EN343 class 3:1

	100% Polyester, PVC Coated, Ripstop, 250g
	100% Polyester 55g/Wadding 170g
	Grey, Navy S-XXXL





S140

S140 Dakota Breathable Buildtex™ Jacket

EN343 class 3:2

100% Oxford Nylon with Breathable Coating 260g.
 100% Polyester Fleece 280g
 100% Polyester Fur 235g
 Navy S-XL



S660

S660 600D Bodywarmer

EN343 class 3:1

100% Polyester, PU Coated, 600D Oxford Weave, 220g
 100% Polyester 55g/Wadding 170g
 Navy, Postman S-L

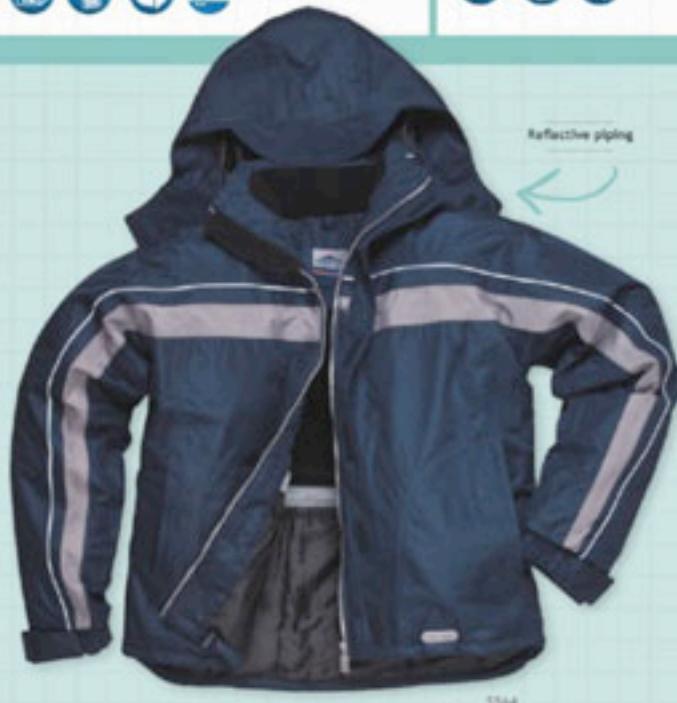


S662

S662 600D Parka Jacket

EN343 class 3:1

100% Polyester, PU Coated, 600D Oxford Weave, 220g
 100% Polyester 55g/ Wadding 170g
 Navy/Postman Grey/Black S-XXL



S564

S564 RS Tallinn Jacket

EN343 class 3:1

100% Polyester, PVC Coated, Ripstop, 250g
Upper Body: 100% Polyester Tricot Fleece 165g
Lower Body: 100% Polyester 55g, Wadding 170g
 Navy/Grey M-XXL



S565

S565 RS Riga Jacket

EN343 class 3:1

100% Polyester, PVC Coated, Ripstop, 250g
Upper Body: 100% Polyester Tricot Fleece 165g Lower Body: 100% Polyester 55g, Wadding 170g
 Navy/Royal S-L





S430 Perth Stormbeater Jacket

EN343 class 3:1

100% Polyester, PVC Coated, 210g
Cotton Tartan 130g/Wadding, 200g.
Sleeves: Nylon 60g/Wadding 100g
Navy S-4XL, Forest Green M-4XL



S521 Dundee Lined Jacket

EN343 class 3:1

100% Polyester, PVC Coated, 230g
Cotton Tartan 130g/Wadding: Body 200g,
Sleeves: Nylon 60g/Wadding 100g
Navy S-3XL



S531 Torridon Breathable Mesh Lined Jacket

EN343 class 3:2

100% Nylon Taslan, with a Breathable PU Coating, 150g
100% Polyester Mesh 60g. Lower Body/Sleeve: Nylon 60g
Red/Navy L-XL



S438 Classic Adult Rain Coat

EN343 Class 3:1

The S438 offers unbeatable protection with its longer length, while matching perfectly with the S441 Rain Trouser for ultimate protection.

100% Polyester,
PVC Coated,
210g
Navy S-3XL





S440 Classic Adult Rain Jacket EN343 class 3:1

Designed to be worn in foul weather conditions, the S-440 is not only practical and durable, it offers exceptional value for money. Easily rolled up and stored for when the wet weather arrives, it matches perfectly with the S-441 Rain Trouser to form an unbeatable rain set.

100% Polyester, PVC Coated, 210g
 Navy XS-4XL, Black S-3XL, Olive S-4XL
 Yellow S-3XL, Royal S-3XL, Orange S-3XL



Fully Waterproof and Taped Seams

S441 Classic Adult Rain Trousers

EN343 class 3:1

Lightweight and easily packable for convenience, these trousers provide comfort and protection in any weather. The fit is roomy for easy layering on top of trousers, with the added benefit of side access pockets. The stain adjustable hem ensures a secure fit around work boots. Unbeatable value for money.

100% Polyester, PVC Coated, 210g
 Navy XS-4XL, Black S-3XL, Olive S-4XL, White S-3XL
 Yellow, Orange, Royal S-3XL



WATERPROOF GARMENTS





When functionality, added visibility and waterproof protection is required, look no further than the Iona Lite Range. These garments are certified to the highest waterproof standard EN343(Class 3). Manufactured using 300D Oxford Polyester with a PU coating, they are seam taped to ensure total protection against the rain.

Stylish Design, Reliable Protection

NEW

NEW

Concealed hood on all
colours



S433 Iona Lite Jacket

EN343 class 3:1, EN342

The Iona Lite Jacket offers added visibility in dull conditions. Features include two large pockets, an easily accessible external mobile phone/radio pocket to the chest and a drawcord hood and hem for snug fit.

100% Polyester, 300D Oxford Weave, PU Coated, 190g
100% Polyester 60g/Wadding 170g
Navy XS-XXXL, Black, Forest Green and Royal S-XXXL



1423

IONA**NEW NEW**

S434 Iona Lite Bomber Jacket
EN343 class 3:1, EN342

This outstanding waterproof jacket provides visibility whilst keeping you warm and dry. The fleece lined collar and knitted cuffs ensure that heat is trapped inside the garment. The cleverly designed zip-out ID pocket can also be used as an additional pocket for carrying or storing tools and personal belongings. The stylish design boasts a concealed hood, taped waterproof seams and print access.



100% Polyester, 300D Oxford Weave, PU Coated, 190g



100% Polyester 60g/Wadding 170g
Navy, Black, Forest Green and Royal S-3XL



S432 Iona Lite Stormbeater Jacket

EN343 class 3:1



100% Polyester, PVC Coated, 210g



Cotton Tartan 130g/Wadding 200g. Sleeves: Nylon



60g/Wadding 100g



Navy S-3XL

**NEW NEW**

S481 Iona Lite Trousers

EN343 class 3:1



100% Polyester, 300D Oxford Weave, PU Coated, 190g



Navy, Black, Forest Green and Royal S-3XL

**IONA****IONA**

Concealed hood



F450

IONA

F450 Iona Sealtex™ Jacket

EN343 class 3:1

Waterproof protection and increased visibility combined. Another sought after addition to the Iona range, the jacket features large storage pockets, storm flap and concealed hood.



Sealtex, 200g

Navy S-XXXL



SEALTEX™

Enhances User Visibility



F433

F433 Iona Lite Fleece

100% Polyester Fleece, 400g Anti-Pill
Finish
Body: 100% Polyester Mesh Lining,
110g Sleeves: 100% Polyester, 60g
Navy S-3XL & Black S-XXL



IONA

Detachable ID
pocket



F414

F414 Iona Bodywarmer

65% Polyester 35% Cotton, 190g
100% Polyester Taffeta, 60g Wadding
200g
Navy S-XXXL



IONA



Zipped Chest Pockets

F477

F477 Iona Poloshirt

100% Polyester 155g Bird Eye knit
 Black, Navy S-XL

48

IONA



S917

S917 Iona Safety Combat Trousers

Kingsmill 245g
 Dark Navy Reg:XS-3XL, Tall:S-XL,
Bottle, Black Reg: S-XL



IONA



Knee Pad Pockets

F813

F813 Iona Coverall

Safety and comfort are the hallmarks of this new coverall. Features include kneepad pockets, action back and stud adjustable cuffs. These complement the functional pockets and hammer loop. Hi-Vis reflective tape to chest, arms and legs.



Kingsmill 245g
Navy S-XL



IONA

The Premium Fleece Collection

The Portwest range of fleeces styles are all made using high quality anti-pill polar fleece fabrics. They offer great warmth and comfort to the wearer. Varying fabric weights offer versatility and choice across the range and ensure there is a garment to suit every need from extra layering to total outdoor protection.

New improved fabric - better abrasion and dye retention.



NEW

F400 Argyll Heavy Fleece

Our F400 is a favourite season after season due to the traditional, uncomplicated design and quality anti-pill finish. The 400g fleece is comfortable to wear and ensures that heat is locked in.

100% Polyester, Anti-Pill Finish, 400g
Navy, Black, Bottle Green, Red, Grey, Royal

CM SIZES	REG
NAVY	S-4XL
BLACK	S-4XL
BOTTLE GREEN	S-XXXL
RED	S-4XL
GREY	S-XXXL
ROYAL	S-XXXL



Zipped pockets

F400

Available in size XS

Fully lined for added warmth



New - Luxurious Windproof Fleece

F285 Windproof Fleece

Guaranteed to keep you warm on a cold windy day this new addition to the fleece range offers traditional, uncomplicated design and quality anti-pill finish. The microfibre windproof lining gives a snug feel without being bulky. Features include an internal welt pocket and two side pockets with concealed zips.

100% Polyester Anti Pill Polar Fleece 280g
Microfibre polyester 60g
Black, Navy S- 3XL, Charcoal S-XL



WIND
RESISTANT

Side zipped pockets



Many colours now available in XS
suitable for a smaller physique

**Offers Comfort,
Fit, Versatility and
Functionality**

F205 Aran Fleece

This middleweight fleece is fantastic value for money and can be worn as part of a uniform or for leisure activities to provide extra warmth when needed. The anti-pill finish maintains the look of the garment for longer.

100% Polyester, Anti-Pill Finish, 280g
Navy XS-4XL; Green and Black S-3XL



F205

Adjustable
drawcord hem



F208

Adjustable drawcord
hem

F208 Sleeveless Fleece

This interactive fleece is fully compatible with our TK81, TK82, TK83, TK84, TK85 range of Technik Jackets.

100% Polyester Micro-Fleece, Anti-Pill Finish, 280g
Navy & Black S-XL



F207

F202 Ladies Fleece

This new ladies style provides a smooth flattering fit.

100% Polyester, Anti-Pill Finish, 280g
Sky Blue, Scarlet Red, Navy S-XL



Ladies

Fit





F500 Yukon Quilted Fleece

Our F500 guarantees to keep you warm on cold, windy days. 100g wadding to trap warmth and luxurious soft finish fleece. Features include an internal welt pocket, side pockets with concealed zips and print access.

100% Polyester, Anti-Pill Finish, 280g
 Nylon 60g/Wadding 100g
 Navy & Black S-3XL



TX40 TEXO Heavy 2 Tone Fleece

This fantastic new addition to the Texo range looks and feels great. Ideal for indoor and outdoor wear, this style uses the same high quality anti-pill polar fleece fabric as the F400.

100% Polyester, Anti-Pill Finish, 400g
 Charcoal, Black, Navy S-3XL



Luxury Lined Fleeces for Added Warmth



S665 North Sea Fleece

One of the most hardwearing and durable garments available in our fleece range, the S665 is suitable for the most demanding work environments. The sleeve and shoulder panels give a stylish look and help extend the life of the garment. Also has a mobile phone pocket and an elasticated drawcord hem for a snug fit.

100% Polyester, Anti-Pill Fleece 400g
 Contrast Panel: 6000 Oxford Weave
 220g 100% Polyester 55g
Navy S-3XL, Black L-3XL



Heavy duty GOOD contrast panels



F330

F330 BuildTex™ Laminated Fleece

Soft, breathable and completely showerproof, the F330 outshone all of its competitors when tested. The laminate fleece fabric speaks for itself in terms of quality, function and performance. Features include adjustable drawcord hem, and elasticated cuffs.

100% Polyester, Anti-Pill Finish, 330g

Breathable, Waterproof Laminate

Navy, Black S-4XL, Bottle Green S-XL



Breathable Laminate Fleece Fabric

Breathable, Showerproof, Laminated Fleece



F331

F331 Laminated Fleece Zipped Sleeve

BuildTex™ Plus Fabric: 63% Polyester/37% Cotton, 320g. Fleece: 100% Polyester, 330g Anti-Pill Finish
Navy S-XXXL



F207

F207 Fleece Top 1/4 Zip

100% Polyester, Anti-Pill Finish, 280g
 Navy S-XXXL



RIPSTOP

Ripstop fabric swatch

**S419 RS Reversible Jacket**

The versatile S419 is designed with unpredictable weather conditions in mind. The reversible jacket, in our quality Ripstop material, provides outstanding waterproof protection and can be worn in all environments, while the lightweight fleece is ideal for cool, dry days.

	100% Polyester, PVC Coated, Ripstop, 260g
	100% Polyester Fleece 220g

Navy S-XL

**Reversible Fleece Jackets****F209 Reversible Work Jacket**

A multi-functional jacket fleece that can be adapted to suit your needs. It can be worn one-way, as a stylish casual jacket with a classic peach skin finish, or when turned inside out, it becomes a durable hard-wearing fleece, with an anti-pill finish. With a selection of multi pockets and a D-Ring, all storage requirements have been carefully considered.

	Fleece: 100% Polyester Anti-Pill Finish 280g Contrast Panels: 100% Polyester Oxford 600D, 220g Jacket: 100% Polyester Micro-Fibre Peach Finish, PU Coated 135g
	Navy S-L, Black S-XL



Functional, stylish and durable

Hi-Tech Double Sided Fleece

F401 City Fleece



F401

A stylish two-tone design, in our unique doublesided fleece fabric. Heavyweight and snug, this garment will take you from work to play. Two lower zip pockets and an upper chest pocket provide ample storage space. Features contrast silver zips.

100% Polyester, Double Sided Bonded Fleece with Anti-Pill Finish, 410g
Navy, Black, Red, Grey S-XXL



S418 RS Reversible Bodywarmer

Ragged Ripstop fabric ensures that the S418 is a tough, working garment and the sleeveless design allows maximum freedom of movement. The reversed fleece is ideal on dry days and comes with an anti-pill finish that will look new for longer. Available in three colours, the comfortable, relaxed fit and secure zip pockets make this bodywarmer a respected option.

100% Polyester, PVC Coated, Ripstop, 260g
Micro Polar Fleece with Anti-Pill Finish, 260g
Navy, Safari, Grey S-XXL



RIP STOP



S418



S410

Keep Warm, Move
Freely

S410 Aran Bodywarmer

Providing all the protection and functionality needed to carry on with your indoor and outdoor tasks in cold, windy weather, the Aran Bodywarmer offers warmth due to its 200g of heavy-weight wadding and elasticated armholes. The mandarin collar completes the look making it a truly stylish garment.

65% Polyester/35% Cotton, 190g
 Cotton Tartan 130g/Wadding 200g
 Navy, Bottle Green S-3XL, Forest Green L-XL

180

Brave the Cold in our Versatile Bodywarmers

S414 Shetland Bodywarmer

This garment offers all the characteristics of the Aran Bodywarmer but offers that bit more storage and carrying space for those who may need it. Features include mobile phone pocket and internal top pocket with zip fastening.

65% Polyester/35% Cotton, 190g
 Cotton Tartan 130g/Wadding, 200g
 Navy XS-4XL, Black S-4XL, Royal S-XL, Bottle Green, Red, Charcoal grey S-3XL



NEW NEW



S414

Classic Features &
Excellent Value



S415 Classic Bodywarmer

The S415 offers an extra layer of warmth and protects the wearer in wet weather. The classic style combines hand warmer pockets, patch pockets and an external mobile phone pocket to make an excellent outdoor garment.

100% Polyester, PVC Coated, 160g
100% Polyester 60g/Wadding 200g
Navy, Black, Grey S-3XL



Elasticated drawcord hem with
spring loaded toggles



S415

Perfect for All Weathers



S412

S412 Glasgow Bodywarmer

65% Polyester/35% Cotton, 190g
Nylon 60g/Wadding 150g
Navy, Black, Bottle Green S-3XL



S413

S413 Kinross Bodywarmer

100% Nylon, 60g
Nylon 60g/Wadding 100g
Navy S-XL



111

This range of accessories is perfect for work & leisure activities. It contains a variety of fleece & knit styles with 'Thinsulate' linings for warmth and comfort even on the coldest of days.

Portwest Hat & Glove Range



HA10 Fleece Hat Thinsulate Lined

This classic fleece hat is great value and is essential winter kit. The soft fleece outer has high warmth to weight ratio. The Thinsulate soft inner lining protects the head in harsh weather conditions. When brim is unrolled the HA10 can be worn under a helmet.

100% Polyester fleece 280g
 Thinsulate lining 40g.
 Black, Navy, Hi-Vis Yellow, Hi-Vis Orange, One Size

HA10



B013 Insulated Knit Cap

This high-performance cold-weather hat has a specially insulated Microfibre lining for extra warmth retention. Fine knit acrylic fabric that is windproof and extremely comfortable to wear.

100% Acrylic Knit
 Microfibre
 Navy, Black
 Hi-Vis Orange, Hi-Vis Yellow

B013



B010 Six Panel Baseball Cap

Six-panel crown with double stitching and sewn eyelets. Adjustable strap with classic plastic fastener. Available in a choice of popular colours and with reinforced front to accommodate embroidery or personalisation. Ideal for work or leisure activities.

65% Polyester, 35% Cotton
 Navy, Black, Maroon, Sky, Sizes adjustable

B010



HA12 Reversible Beanie Hat

This fitted beanie hat is both fashionable and practical. Fully reversible so it gives two hats for the price of one!

100% Cotton Knit Rib 260g
 100% Polyester Micro Fleece 180g
 Black/Charcoal, One Size

HA12



HA11



HA11 Chunky Knit Hat

Classic knit hat with a contemporary twist. The soft chunky wool/acrylic exterior knit hat excellent warmth and durability. The marl effect knit gives a great look to this product.

50% Wool, 50% Acrylic, 120g
 Grey Marl, Navy Marl - One Size



CS20 Fleece Balaclava

This fleece Balaclava is great value and is essential to any winter kit. The soft fleece fabric protects the head and face in harsh weather conditions.

100% Polyester fleece 190g
 Navy - one size

CS20



GL10 Waterproof Ski Glove

Multi purpose waterproof glove. The soft micro fleece lining provides additional insulation. The gloves are anatomically cut ensuring good dexterity and fit.

 100% Polyamide 142g
100% Polyester microfleece 120g
100% Polyester 84g
Navy, Black - One Size



NEW

GL10
Gripper Pads Feature

Fleece Gloves

GL11 Fleece Glove

This classically styled fleece glove has a sumptuous fleece quality and great warmth to weight ratio. The gripper pads to the palm and index finger give added functionality.

 100% Polyester Fleece 316g
Black, Navy - One Size



GL11
Gripper Pads Feature

GL12 Fleece Glove Thinsulate® Lined

Luxurious feel fleece glove with a Thinsulate lining. It gives great warmth and protection and the low bulk allows good dexterity. Has gripper pads also.

 100% Polyester Fleece 316g
Thinsulate Lining 40g
Black, Navy - One Size



Gripper Pads Feature

Knit Gloves

GL16 Touchscreen Knit Glove

This style gives great dexterity. The Black acrylic knit outer is hardwearing whilst the grey acrylic with metallic component allows for precise movements on a touchscreen device.



NEW

GL16

 100% Acrylic
Black - One Size



GL13 Knit Glove Thinsulate® Lined

Essential outdoor winter wear. The acrylic knit outer is hardwearing whilst the soft inner Thinsulate lining gives additional warmth and comfort.

 100% Acrylic
Thinsulate Lined 40g
Black, Navy - One Size



GL14 Fingerless Knit Thinsulate® Glove

This fingerless style gives great dexterity. The acrylic knit outer is hardwearing whilst the soft inner Thinsulate lining gives additional warmth and comfort.

 100% Acrylic
Thinsulate Lined 40g
Black, Navy - One Size



GL14

THERMALS

Introducing a new wicking thermal base layer product range! These garments are made from a 100% wicking polyester which draws moisture away from the body keeping the wearer cool, dry and comfortable under exerting conditions. The garments are suitable for all levels of activity and can be worn as an extra thermal layer for workwear in cold weather or as a technical sports garment for added comfort and enhanced performance.

Technical Base Layer Fabric



B133

B133

Thermal Baselayer Top

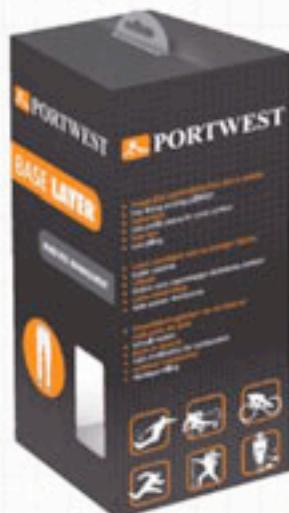
This pull over thermal top with smooth soft external finish wicks moisture away from the skin. This ensures you stay dry, warm & comfortable at all times. Crew neck styling, low profile seam construction and cuffed sleeves ensure an excellent fit.

00000000
S-XL
100% Wicking Polyester 140g
Charcoal S-XXL



B131

High performance
wicking fabric



B131 Thermal Base Layer Leggings

These smooth leggings with fly offer enhanced thermal protection, they have low profile seam construction for comfort. The hem cuffs and comfort elasticated waist band allow them to be worn underneath outer garments.

00000000
S-XL
100% Wicking Polyester 140g
Charcoal S-XXL



Snug fit for added comfort

Classic Thermal Performance



B120 Thermal T-Shirt Short Sleeve

A traditional t-shirt cut that offers optimum warmth at all times to the upper torso. The material construction allows the skin to breathe if conditions become too warm. The round neck makes it ideal for wearing as an under-garment.

50 % Polyester 50 % Cotton, 200 g
 White, Navy XS-3XL, Sky Blue S-3XL



B123 Thermal T-Shirt Long Sleeve

Our B123 offers the exact same qualities as our B120, but gives the wearer the choice to opt for maximum warmth with the long-cuffed sleeves.

50% Polyester, 50% Cotton 200g
 White, Navy XS-3XL, Sky Blue S-3XL



B121 Thermal Trousers

The B121 creates a layer of warmth around the lower body. The soft poly-cotton fibres and fabric knitting mean that heat is trapped in. Cuffed hem and elasticated waist provide a comfortable fit.

50 % Polyester, 50 % Cotton 200 g
 White, Navy XS-3XL, Sky Blue S-3XL





COLD STORE PORTWEST.

For the best protection in the most hostile conditions, look no further than this outstanding collection of ColdStore garments. Our designers have worked with trial groups to develop a unique collection that is above all warm, practical and comfortable to wear. Performance is a key requirement, along with a garment that maintains heat without being bulky and heavy.



EN342 Certified



EN 342

0.534ms K/W(B)

All ColdStore styles are certified to EN 342 standard for ColdStore Clothing and are CE marked accordingly. The garments guarantee to cover chill (2°C to -5°C) through to cold store (-25°C) to deep freeze (-40°C).



Brushed microfleece-lined
collar for added comfort

CS10 ColdStore Jacket

Certified EN342 class 1

The CS10 3/4 length freezer jacket offers unrivalled protection. The heavy-duty two-way zipper allows maximum wearer flexibility and the extra long knitted cuffs with thumb holes provide extra warmth. The jacket includes reflective tape around the chest and back for extra visibility. Features also include a chest pocket with a clear ID pocket for security and personalisation.



100% Breathable Polyester, Oxford Weave, with a Stain Resistant Finish, 150g
100% Polyester with a Thermal 300g Interlining
Navy S-3XL



ColdStore Comfort at -40 Degrees

CS12 ColdStore Coverall

Certified EN342 class 1

Heavy-duty, all-in-one coverall for the ultimate in coldstore protection, this garment is warm yet unrestrictive. Reflective tape is used around the chest, back and legs for increased wearer visibility. Oversized hip pockets are perfect for storage and access while wearing gloves. The legs have reinforced knee patches for comfort. Knee length zippers and velcro fastening for easy fitting. For security and personalisation there is a chest pocket with clear ID pocket, as well as back elastication for extra comfort.

100% Breathable Polyester, Oxford Weave, with a Stain Resistant Finish,
150g

100% Polyester with a Thermal 300g Interlining
Navy S-3XL



PROTECTION IN
THE MOST HOSTILE
CONDITIONS



-40 °C

CS11 ColdStore Trousers

Certified EN342 class 1

These expertly designed ColdStore Trousers come with a high front and back to provide extra warmth around the body. The heavy-duty buckles with wide elastic suspenders are height adjustable to ensure a comfortable fit for the wearer. 5cm reflective tape around the leg increases wearer visibility and safety. Knee patches are reinforced for increased durability. Oversized pockets allow for access without removing gloves.

100% Breathable Polyester, Oxford Weave, with a Stain Resistant Finish, 150g

100% Polyester with a Thermal 300g Interlining
Navy S-3XL



Marine Safety Range

In the case of Automatic PFD's, when the device comes into contact with water, it will inflate within 5 seconds, safely positioning & maintaining an incapacitated wearer, dramatically increasing their likelihood of survival.

There are 4 recommended N (newton) types for different marine conditions. These conditions determine the type of product suitable to be worn. Below is a breakdown of the different levels of N (Newtons) for the different marine conditions:

Products in this range are certified as follows:

EN ISO 12402-3:2006

Personal Flotation Devices - Part 3: Buoyancy aids (level 150N) Safety requirements. This standard examines the performance of the Flotation suits and Buoyancy aids.

SOLAS

From 2006, SOLAS requires on every cargo ship there shall be an immersion suit for every person on board. Tested in accordance to the LSA code, this suit provides great insulation and adequate buoyancy.

LSA

This body examines the whole body suit in relation to composition and its thermal properties.

EN396:1993/A1:1998

This standard specifies the requirements for performance and design and the test procedures of lifejackets with 150 Newton (N) buoyancy in adult size.



LIFE JACKET 275N

Inflatable Life Jacket: Offshore, shipping and industry with extreme conditions. Compatible with heavy protective clothing, most survival suits and safety harnesses.



LIFE JACKET 150N

Life jacket. Coastal and offshore use with foul weather clothing. The buoyancy ability should be considered if heavy tools or equipment are carried.



LIFE JACKET 100N

Life Jacket with safety colour and reflectors. Should normally be able to turn a person into back position. People who are not able to swim should always use a life jacket. Sheltered waters.



BUOYANCY AID 50N

Buoyancy aids, flotation jackets and flotation suits. Gives an upright floating position. For good swimmers only in sheltered waters with nearby help.

LJ10 150N Automatic Life Jacket

EN:396 1993/A1:1998



The 150N Portable Flotation Device is certified to EN 396 1993/A1:1998 and can be easily inflated manually (by blowing into the tube) or automatically (by pulling on the toggle). Once automatically inflated, the Re-Arming Kit will need to be replaced. (Available separately LJ11)

TPU Nylon Composite Material with CO₂ Cylinder
Red/Yellow

Features:

SOLAS certified reflective tape
33g CO₂ Cylinder
Whistle
Lifting loop
Durable nylon construction
Heavy duty stainless steel D-ring and buckle
Supplied in a neat, zipped mesh storage bag.



LJ15 150N Triton Automatic Life Jacket

EN ISO 12402-3:2006

The new 150N Triton Automatic life jacket is both a manually operated and automatically operated life jacket packed full of features and compliant to EN ISO 12402-3:2006. Once the life jacket is automatically inflated, the Re-Arming Kit will need to be replaced. (Available separately LJ16)

Hylon 210D oxford TPU material with CO₂ Cylinder
Red/Yellow



Features:

Whistle
33g CO₂ Cylinder
SOLAS Certified Reflective tape
Lifting loop
Crutch strap to provide the jacket from riding up on the wearer
Comfortable soft collar eliminates neck irritation
Mesh back panel for added comfort
Durable nylon construction
Lightweight design for high mobility
Heavy duty stainless steel D-ring and buckle
Anti-friction protective material
Supplied in a neat, zipped mesh storage bag

LJ11

Re-Arming Kit for LJ10

Re-Arming Kit for LJ10 150N Automatic Life Jacket. Kit includes 33g CO₂ gas cylinder, soluble bobbin and locking clips. To be used with LJ10



Stay Safe in the Sea

NEW

LJ40 Immersion Suit

SOLAS & LSA

This insulated all in one immersion suit is designed for emergency abandonment for fishing vessels*, merchant ships and cargo ships. This suit exceeds 6 hours survival time. Quick and easy to don within 2 minutes. Provides sufficient buoyancy so no life jacket is needed. This is a life saving essential for every worker on board.



100% Polyester PU Coating

Foam

Orange size L: 175cm - 190cm



Whistle and Oral Tube

LJ15



NEW

LJ16 Re-Arming Kit for LJ15

Kit includes 33g CO₂ gas cylinder, water soluble bobbin, automatic inflator and locking clips.

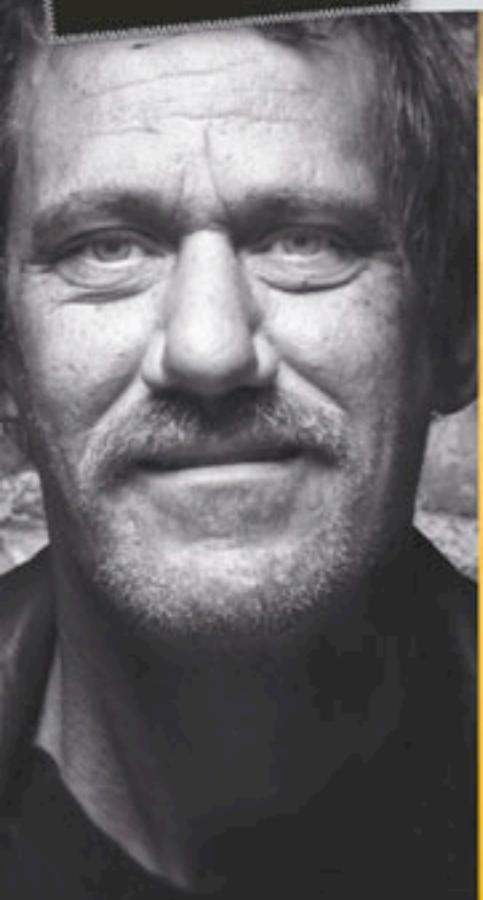


LJ16



KIT WHICH WORKS AS HARD AS YOU

KIT WHICH WORKS AS HARD AS YOU
PORTWEST KIT SOLUTIONS has been created to meet the increasing demands of a new generation of working professionals. Taking inspiration from street and sport, the garments have a contemporary look and feel. By using robust fabrics and clever construction techniques, they aim to meet the multi-functional, cross requirements necessary in today's demanding workplace. Working with you since 1904, PORTWEST KIT SOLUTIONS heralds a new era of intelligent work wear.



NEW

MIX AND

MATCH

Chrome jacket
compatible with
all these trousers



KS10 | Chrome Jacket

This versatile jacket can team up with the Carbon, Chrome and Granite trousers to provide a full set of contemporary workwear. Multi-pocketed with handy features such as discreet ID holder, easy access phone and pen pocket location and adjustable cuff and hem bands with retro reflective flashing for increased visibility.

 Kingsmill 245g
Zoom Grey/Black, Navy/
Black S-3XL

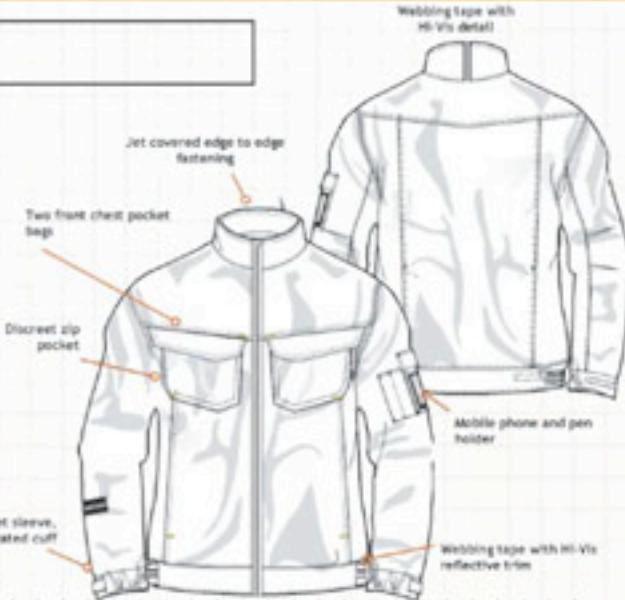


83-11

總論

8312

Giovanni Tamburini



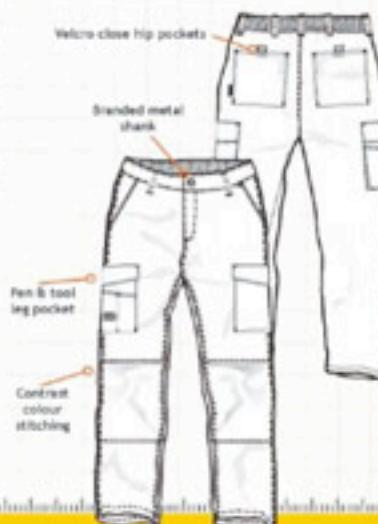


NEW

KS11 Carbon Trouser

This versatile work trouser is a modern update on the classic combat trouser. With its rugged construction, triple stitched critical seams, comfort waistband, for fit and grip in wear when bending and stretching and multiple pockets providing ample storage, it is ideal for all industrial settings.

Kingsmill 245g
Navy, Zoom Grey,
Black, S-XXL Regular,
M-XL Tall



NEW

KS12 Chrome Trouser

A superior take on the ever popular Action trouser, this style boasts all the classic features you would expect and a host more, including, improved fit, triple stitched critical seams, new waist fastening system, lower profile zips and contemporary colouring.

Kingsmill 245g
Black/Zoom Grey,
Navy/Black, S-2XL
Regular, M-XL Tall



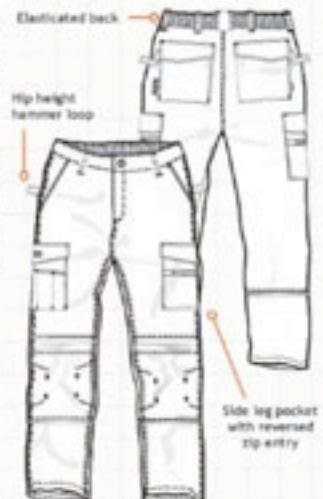


NEW

KS13 Granite Trouser

This new all-round work trouser combines modern design within our popular Kingsmill™ fabric series. The Granite is crammed with features including triple stitched critical seams, comfort waistband, for fit and grip in wear when bending and stretching with central maxi belt loop to prevent the belt riding up over the trouser. Ergonomic kneepad pockets have deep, fail-safe secure covers. Multiple pockets offer secure storage for phones, coins and tools.

 Kingsmill 245g
Navy/Black, Zoom Grey/
Black Regular S-XL, Tall
M-XL



PORIWEST
Bullitex

NEW

KS14 Tungsten Trouser

Amazing robust canvas work trouser with Oxford fabric reinforcement at key abrasion points. This comfortable cut trouser is packed with features, including triple stitched critical seams, tuck-away holster pockets, articulated kneepads, pockets with deep fail-safe secure covers and multiple pockets to provide storage for phones and tools.

 60% Cotton/40% Polyester,
300g
 Woodchip, Black Reg: 30
- 44, Tall: 32 - 40





PORIWEST
BuildTex
CANVAS

BP52 Arizona Two Tone Trouser

The black contrast panels of the BP52, along with articulated kneepad pockets and multi-function holster pockets ensure this is a best seller. Buildtex Canvas fabric ensures long lasting life for the trouser and great comfort for the wearer.

- Buildtex Canvas: 60% Cotton/40% Polyester 330g
- Navy, Charcoal Reg S-XL,
- Navy, Charcoal Tall S-XL.



PORIWEST
BuildTex
CANVAS

BP51 Boulder Contrast Stitch Trouser

Cleverly designed contrast stitch trousers constructed from Buildtex Canvas material. Multi functional holster pockets, contrasting fabric pockets and the unique flexi-waist system are all featured. The Oxford contrast fabric is extremely durable & robust.

- Buildtex Canvas: 60% Cotton/40% Polyester 330g
- Navy, Black Reg S-XL,
- Navy, Black Tall S-XL.



PORTWEST
KIT SOLUTIONS

Premium Quality Workwear



BP60

Extremely Stylish Workwear

PORTWEST
BuildTex

BP60 Buffalo Canvas Jacket

One of the premium jackets in our collection, the BP60 incorporates the characteristics that make Buildtex Canvas a market leader. Quality fabric, superb workmanship and unrivalled function are standard. Unique features include contemporary styling, contrast stitch detail, double stitch seams and pockets.

Buildtex Canvas: 60% Cotton/40% Polyester 330g
 Navy, Black S-XXXL



Heavy duty front zip



KS30

KS30 Mercury Hoody

Overhead hooded sweatshirt with a soft brushed inner provides a stylish mid layer garment with great warmth to weight ratio. Designed with comfort in mind, it benefits from an ergonomic cut to allow greater freedom of movement. A large kangaroo pocket provides ample hand warming and storage. Portwest Kit Solutions brand embroidery on front chest.

 50% Cotton 50% Polyester, 350g
 Black, Woodchip S-XXXL



NEW

KS31 Nickel Sweatshirt

A stylish addition to our range of sweats, the full front zip on this hoody enables the quick on-off necessary for the workwear environment. Made from our exclusive Cotton Plus fabric, the Nickel sweatshirt has a modern cut and a host of technical detail as well as discreet branding and back vertical brand logo print detail.

 50% Cotton 50% Polyester 350g
 Black, Navy S-XXL



<http://www.brad.ac.uk/ahlf>

These features are described in detail in the following sections and are used to build the model.

PORTWEST
KIT SOLUTIONS



333



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NEW

KS40

Zinc Softshell Jacket

The durable high-density fabric is quiet and flexible, providing great wind-shielding properties. The smooth fabric face prevents snagging and entrapment and the Micro Fleece inner feels comfortable and soft against the skin. It's ideal to throw on when bulk and weight need to be minimal to allow the job to continue. Again, the garment is packed full of the key features synonymous with the Kit solution range. Discreet secondary branding allows your own company logo to be applied in key positions.

94% Polyester/6% Spandex bonded with 100% Polyester Micro Polar Fleece, 325gsm
Black S-XXXL



KS40



NEW

KS32

Pewter Jacket

Ideal for cool outdoor conditions this jacket offers little compromise to function and style. The inner Sherpa pile lining traps warmth around the torso area, while lightly padded sleeves reduce bulk and allow great reach and movement. There's plenty of storage too, with inner zip pocket for valuable items and a dedicated phone and pen pocket to enable quick access and retrieval. Whilst carrying discreet Kit Solutions branding, inner zip access allows own branding to be applied easily to the outer garment.

65% Polyester 35% Cotton 280g
Upper Body: Fur Lining 100% Polyester, 300g
Sleeves & lower body: 100% Polyester 60g/Wadding 40g
Zoom Grey, Black S-XXXL

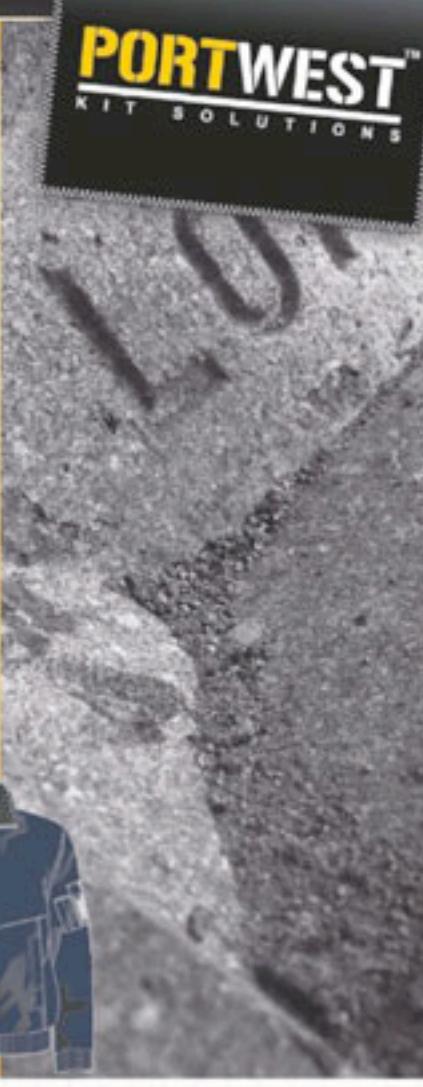


KS32





#320



NEW

KS20 Steel Jacket

An updated take on the classic work jacket with chunky contrast twin needle stitching and comfort inner lining system. Lower profile padding in the sleeves and lower body allows good movement and ease of wear. The robust showerproof fabric provides good all round wear. Ample outer pocketing and handy touches such as radio loops, stow away ID pockets and dedicated phone and pen pockets make this ideal for those on the go. Own branding is available via an inner access zip.

100% Polyester 300D Oxford weave PU
Upper body: Fur Lining 100% Polyester, 370g
Lower body & sleeves 100% Polyester 50g/ Wadding 100g
Black, Navy S-XXXL



Durable Work Trousers for Demanding Conditions



BP50

PORIWEST
BuildTex
CANVAS**CORDURA®**Only by **DU PONT**Cordura® Holster Pockets
- Cordura® knee Pockets

BP30

CORDURA®Only by **DU PONT**Cordura® Back Pockets- For
extra storage**PORIWEST**
BuildTex
CANVAS

BP50 Utah Holster Pocket Trousers

This top-selling tradesman's trouser is triple stitched at the seams to give the strength and durability demanded by tough working conditions. The knee pad pockets are constructed from Cordura® to give extra durability. The Portwest flexi-fit waistband offers comfort and easy movement, whilst the holster pockets provide the wearer with maximum convenience.

Buildtex Canvas 60% cotton/40% Polyester 330g Cordura 260g
 Navy, Grey S-3XL, Regular



BP30 Nevada Canvas Trousers

The clean lines of this combat style trouser with its convenient thigh and mobile phone pockets, make this garment one of our most popular lines. Using BuildTex™ Canvas fabric and triple-stitching the seams for strength and toughness, the addition of Cordura® knee pad pockets and the Portwest flexi-fit waistband compliment and enhance the comfort and wearability of this garment. Features include a double rule pocket, multi-storage pockets and a D-ring.

BuildTex™ Canvas: 35% Cotton, 65% Polyester 300g, Cordura® 260g
 Navy, Khaki S-3XL (Reg) S-3XL (Tall)



A new range that will appeal to all tradesmen... The stylish designs and clever product features are twinned with premium fabrics, zips and trims to give a collection of garments which look good and will withstand the rigours of the job!



PORWEST
BuildTex

BP53 Portland Trousers

This new style trouser has great appeal. Triple highlight stitching throughout gives a very contemporary look. Multi pockets, articulated knee panel and flexi-waist give excellent wearer comfort and fit.

60% Cotton/40% Polyester Twill 300g
Navy & Black Reg S-XXL
Navy & Black Tall S-XL



Modern Padded Look

PORWEST
BuildTex

S542 Seattle Jacket

A modern classic for cool weather conditions. Clean design and clever features such as spandex internal cuffs and concealed storm pockets make this jacket both functional and fashionable.

100% Polyester acrylic coated 90g
Lining: 100% Polyester 65g,
Wadding: 100% Polyester hand
filled 350g
Black S-XXL



Soft peach finish
fabric



PORWEST
BuildTex

S540 Seattle Gilet

This stylish peach finish gilet is padded for warmth & comfort. It has a concealed centre front zip for clean finish. Multi pocket function includes two zipped front welt pockets, two jet covered inside pockets and two mesh inside pouches pockets.

100% Polyester peach finish
acrylic coated 100g
Lining: 100% Polyester 65g,
Wadding: 100% Polyester hand
filled 350g
Black, Navy S-3XL



BuildTex™ Plus fabric ensures added toughness and durability, with a specially woven cotton (37%) on the inside for maximum comfort and high tensile polyester (63%) on the outside for maximum durability. This 260g fabric has a matt, water and dirt repellent finish.

Maximum Styling



PORTWEST
BuildTex

BP10 Detroit Pilot Jacket

Smart, stylish and tough, the Detroit Jacket offers warmth in the winter and coolness in the summer. This jacket with its zip off sleeves and zip out fur liner offers great versatility and functionality with superior insulation when needed. Cleverly constructed and designed pockets allow for ample storage space and the ribbed waistband and elasticated cuffs ensure a snug fit and all day comfort.

BuildTex™ Plus 260g
Zip-Out Fur Liner 235g
Navy S-XL, Black M-XL



PORTWEST
BuildTex

BP21 Idaho 10 Pocket Trousers (contrast trim)

Rugged workman's trousers designed to take on your toughest job. The tear resistant Cordura® knee pad pockets provide added protection coupled with comfort and all seams are triple stitched to give reinforcement where it counts. The unique Portwest Flexi-fit waist band system allows for added freedom of movement.

BuildTex™ Plus 260g/Cordura® 260g
Navy (Royal Trim), Navy (Grey Trim) Regular S-3XL



CORDURA®Only by 

When put to the test, Cordura® resists tears and abrasions like no other fabric of its kind. Ounce for ounce, Cordura® is more durable than other fabrics. So regardless of your activities, you'll benefit from the toughness of Cordura®.

Maximum Performance



Zip-On/Zip-Off
Cordura Holster
pockets are an
optional extra

PORWEST
BuildTex

BP20

BP20 Chicago 13 Pocket Trousers

With 13 pockets, these hard wearing trousers are a tradesman's dream. Rugged yet comfortable, the abundance of pockets means tools and personal belongings can be easily accessed. The Cordura® knee pad pockets, triple stitched seams and Portwest flexi-fit waist band system are standard on all BuildTex™ Plus trousers.

BuildTex™ Plus 260g / Cordura® 260g
Navy (Reg) XS-3XL, Navy (Tall) S-XL, Black (Reg) S-3XL, Black (Tall) S-XL



BP90
'Zip-on/Zip-off'
Holster Pockets

For use with the BP20 Chicago 13 Pocket Trousers, the Holster Pockets can be attached for extra space and flexibility. Made entirely from Cordura®, these are simply attached and removed by a strong nylon coil zip.

Cordura® 260g
Navy, Black



Due to the special weaving technique used to make this fabric, the inward facing surface contains 45% cotton and the outward facing surface contains 55% high tensile polyester. Created for all the demands of hardwearing industries, this fabric combines maximum comfort and toughness with a resilient finish, 260g weight offers all the functionality the professional tradesman will need with a Texpel showerproof finish.



S150 Denver Jacket

Multi-function pockets, stylish appearance and durable fabric were key in designing this jacket. A wadding liner and fleece-lined collar affords extra warmth on cooler days.

BuildTex™ 260g
Black, Navy S-30L



Engineered for Endurance

Bestseller

S152 Ohio Trousers

Guarantees the durability and tear resistance needed in any good work trouser. Our expert designers have ensured that pockets and features are positioned in the right places to give you more efficiency whilst working. The multi-layered thigh pockets

BuildTex™ 260g
Navy, Royal, Bottle Green, Black



COLOUR	REG	TALL
NAVY	28"-48"	28"-44"
ROYAL	28"-48"	28"-44"
BOTTLE GREEN	28"-48"	28"-44"
BLACK	30"-48"	20"-42"

S152



PORWEST
BuildTex PRO



S157 Alaskan Jacket

S157



Designed for the toughest jobs, the S157 has multi-function chest pockets to securely store small tools, mobile phone and personal belongings. Other features include a stand adjustable waistband, knitted cuffs and a D-ring for keys.



BuildTex™ 260g

100% Polyester Fleece 235g

Royal M-3XL, Bottle Green M-L



PORWEST
BuildTex PRO



S154



S154 Boston Toolvest



BuildTex™ 260g

Navy, Bottle Green XS-XXL, Royal S-XL



Rugged Workwear for the Toughest Conditions



10 Pocket
Trousers

PORWEST
BuildTex PRO

S142
New York Trousers



BuildTex™ 260g

Navy: (Reg: 30"-46")

Royal: (Reg: 28"-44")

Black: (Reg: 30"-42")



S142



PORWEST
BuildTex PRO

S151 Texas Jacket



BuildTex™ 260g

Navy S-XXL, Bottle Green XS-3XL,

Black M - 3XL, Royal M-3XL



133



BP97 Portwest Hoody 97

Contemporary Portwest design. This garment uses Cotton Plus comfort fabric. It is 60 degrees washable with great colour retention.

50% Cotton/50% Polyester 350g
Navy S-XL



COTTON
plus

Contemporary Designs, Quality Fabrics



BP95 Cogs Print T-Shirt

This brand inspired print design offers a modern alternative to traditional leisurewear. This tee shirt uses 100% cotton fabric for the ultimate in wearer comfort. A screenprint in place of woven back label gives added comfort.

100% Cotton 195g
White, S-XL
Black, Navy S-XL



Vintage inspired print design



BP96 Stamp Print T-Shirt

This Portwest branded tee shirt uses 100% cotton fabric for the ultimate in wearer comfort. The vintage print design is discreet and appealing. A screenprint in place of woven back label gives added comfort.

100% Cotton 195g
White, S-XL
Black, Navy S-XL



Cotton comfort fabric

Anti-Vibration: EN10819



A790 Anti Vibration Glove
EN420, EN388, EN10819



Specially designed to reduce the effects of impact and vibration. Excellent levels of comfort and dexterity when using powertools, jack hammers, concrete breakers etc. 10 gauge.

50% Cotton, 45% Nylon, 5% Rubber yarn
 Black, M/8, L/9, XL/10

Industry Winners

100
10



Buildtex High Performance Mechanics Gloves



A700
General Utility – High Performance Glove

Synthetic Leather, Lycra, Spandex
 Black L/9, XL/10

EN388
2.2.4.2.



A710
Tradesman – High Performance Glove
EN420, EN388

Synthetic Leather, Rubber, Lycra, Spandex, Neoprene
 Black/Grey with Yellow Trim L/9, XL/10

EN388
2.1.4.1.



A720
Impact - High Performance Glove

Synthetic Leather, Rubber, Lycra, Spandex, Neoprene
 Grey/Blue L/9, XL/10

EN388
2.1.4.1.



A730
Supergrip - High Performance Glove

Synthetic Leather, Silicon, Lycra, Spandex,
 Black with Yellow Trim L/9, XL/10

EN388
3.1.2.1.

144
12





The all-new Portwest TEXO range of workwear is designed to give the ultimate in comfort & practicality. The soft handle cotton rich fabric is built to last and will look and feel great. Cotton ensures it washes well at sixty degrees whilst the Polyester gives a ruggedness essential for daily use. The colours offered are bright and perfect for corporate branding. Each garment has been carefully built to include multi-pocket storage and clever, useful features.

5 Superb, Modern Colourways



A Premium Range for the Modern Worker



TX11

Texo Contrast Trousers

Stylish and practical work trousers with an abundance of useful features including kneepad pockets, mobile phone and thigh pocket, and velcro at hems for adjustment. Can be twinned with the TX10 Contrast Jacket.

60% Cotton, 40% Polyester 245g
Charcoal, Black, Navy, Epic
Khaki, Royal
Regular: S-30L, Tall: M-30L



TEXO

Cotton Rich Texo Fabric



TX10

Texo Contrast Jacket

This fashionable contrast colour jacket is practical and hardwearing. Multiple versatile features include back pocket for cap and glove storage and velcro cuffs for an adjustable fit. Compatible with the TX11 trousers and TX12 Bib and Brace.

60% Cotton, 40% Polyester 245g
Charcoal, Black, Navy, Epic Khaki,
Royal S-3XL.

TX12

Texo Contrast Bib and Brace

The Texo cotton rich fabric creates a very comfortable yet practical garment. This bib & brace offers complete lower body and leg protection. Features include a concealed bib pocket, kneepad pockets and thigh pockets. Velcro at the leg end ensures a secure fit. Compatible with the Texo Contrast Jacket.

60% Cotton, 40% Polyester 245g
Charcoal, Black, Navy, Epic
Khaki, Royal
Regular: S-3XL, Tall: M-XOO.



NEW

NEW



TX12

137

Multi pocket design



Knee pad pockets

NEW

TX15 TX15

Texo Contrast Coverall

This coverall is a fantastic addition to the popular cotton-rich Texo range. Offering the same clever features as TX10, TX11 and TX12, this style provides comfort and all over protection.

60% Cotton 40% Polyester 245g
Charcoal, Navy, Black S-3XL



Knee pad pockets

NEW

TX17

Texo Contrast Bib and Brace - Lined

Offering the same features as the stylish TX12, this coverall has a warm non-bulky lining for cooler environments.

60% Cotton 40% Polyester 245g
100% Polyester 60g
100% Polyester 120g
Charcoal, Navy, Black S-3XL



Beat the Cold with this Superb Lined Range

Ideal for Cold Weather



TX16

TX16

Texo Contrast Trouser-Lined

Offering the same features as the stylish TX11, this trouser has a warm non-bulky lining for cooler environments.

60% Cotton 40% Polyester 245g
100% Polyester 60g
100% Polyester 120g
 Charcoal, Navy, Black S-XL



TX18

TX18

Texo Contrast Jacket - Lined

This Winter jacket offers all the clever features of the TX10 with the addition of a warm lining. Ideal for winter weather or cold climates.

60% Cotton 40% Polyester 245g
100% Polyester 60g
100% Polyester 120g
 Charcoal, Black, Navy S-XL



Quality Fabric, Modern Design

Superb Weather Protection

NEW

TX30 Texo Contrast Rain Jacket
En343 Class 3:1

Waterproof protection and outstanding durability are key features of this winning style. The rugged contemporary design is complimented by a quality finish and attention to detail throughout.

100% Polyester, PVC coated, Ripstop 250g
100% Polyester 55g
100% Polyester 170g Charcoal, Black, Navy S-XXL

TX30



Experience the Comfort of this Quality Range

NEW

TX40 TEXO Heavy 2 Tone Fleece

This fantastic new addition to the Texo range looks and feels great. Ideal for indoor and outdoor wear, this style uses the same high quality anti-pill polar fleece fabric as the T-400.

100% Polyester, Anti-Pill Finish, 400g Charcoal, Black, Navy S-XXXL
--

TX40

Zipped pockets



NEW

TX20

Texo Contrast Polo Shirt

Designed for comfort and performance, this fashionable polo shirt is suitable for a wide range of end uses and complements all the existing Texo styles. Perfect when worn alone on hot days or under the Texo jackets.

65% Polyester 35% Cotton 210g
Charcoal, Navy, Black S-3XL



Designed to Stay Looking Good
Wash After Wash

Premier Performance Workwear

TX13

Texo Contrast Bodywarmer

This bodywarmer has all the fantastic features of our winning jacket TX10. Wadding provides heat and insulation, while the sleeveless design allows for ease of movement.

60% Cotton, 40% Polyester 245g
100% Polyester 200g
100% Polyester 60g
Charcoal, Navy, Black S-3XL



TX14

Texo Contrast Shorts

With the same features and fashionable look as our TX11, these shorts combine function and style. Waist elastication provides comfort and ease of movement.

60% Cotton, 40% Polyester 245g
Charcoal, Navy, Black S-3XL



Top Quality Action Range



S887

Action Trousers

Superior comfort and functionality form the appeal of the Action Trouser. The secret to the popularity of this style is outstanding value, a huge choice of colours and a wide range of size and length options. Made from quality poly-cotton, features include multiple zip pockets, reinforced fabric at seat and knee areas with the added option of accommodating knee pads. A true market leader!

Kingsmill 245g
 Dark Navy, Olive, Spruce Green, Royal, Grey, Black, Epic Khaki, Red, Bottle

Navy available in 4 different leg lengths

INCH SIZES	SHORT	REG	TALL	X-TALL
DARK NAVY	28-48	28-52	28-52	30-44
OLIVE	28-48	30-48		
SPRUCE GREEN	28-48	30-48		
ROYAL	30-48	30-48		
GREY	28-48	30-44		
BLACK	30-44	28-56	28-48	30-44
EPIC KHAKI	30-44			
RED	28-48			
BOTTLE	28-48			



C887

Action Trousers, With Back Elastication

Offering the same features as the Action Trouser, C887 comes with the addition of elastication at the waistband. This allows for even greater comfort and ease of movement.

Kingsmill 245g
 Black, Regular & Tall: S-3XL

S787

Classic Action Trousers - Texpel Finish

If you require zips to be concealed for safety or scratch reasons but still need multiple storage space, S787 is the perfect option. This garment also offers a Texpel stain resistant finish for enhanced protection.

Peach Finish, 65% Polyester, 35% Cotton 160g
 Navy XS-3XL, Khaki S-3XL



The Ideal Workwear Solution



C387

C387

Lined Action Trousers

For extra warmth and comfort, a brushed knitted nylon lining has been added to our popular Action Trousers. With knee pad pockets and double-ply reinforcement to the seat and knee areas, comfort and durability are ensured at all times.

Kingsmill 190g
100% Brushed Thermal Lining 100g
Dark Navy, Black
Regular: S-3XL, Tall: S-XL.



Inner brushed thermal lining



S387

Same as C387 with inch waist sizes.

Kingsmill 190g
Dark Navy, Black
Regular: 28"-48"



S862

S862 Action Jacket

This stylish jacket is the perfect accompaniment to our action trouser range. Stylish and functional features include versatile storage and side elastication for comfort.

Kingsmill 245g
Dark Navy, Black S-3XL



S889

S889 Action Shorts

These popular shorts offer multiple storage space and are twin-stitched at the seams for added strength. The waistband is elasticated at the back for freedom of movement.

Kingsmill 245g
Dark Navy XS-3XL, Black S-3XL



Delivering Value and Style



C701

C701 Combat Trousers

This garment portrays all the original styling of the modern-day work trouser. Constructed from our rugged, pre-shrunk Kingsmill fabric, the Combat Trouser is built to take on the toughest of jobs. Multiple utility pockets are featured with Velcro flaps for added security.

Kingsmill 245g
White, Bottle Green, Grey, Dark Navy
Black, Royal



S891

S891 Bradford Trousers

With an abundance of clever features, the Bradford Trouser is among the best in the market. The poly-cotton fabric is hard wearing and very comfortable to wear. The generous sized pockets are ideal for tools and valuables. Available in a wide range of colours, the Bradford has all the function you will need in a work trouser.

Kingsmill 245g
Navy, Royal, Maroon, Spruce Green, Bottle Green, Graphite,
Black



OM SIZES	SHORT	REG	TALL	XTALL
WHITE	30-44			
BOTTLE GREEN	30-44			
GREY	28-44			
DARK NAVY	30-42	28-48	28-48	30-42
BLACK	28-48	28-48		
ROYAL	28-48	28-48		



OM SIZES	REG	TALL	XTALL
NAVY	48-124	72-124	76-100
ROYAL	72-116	72-124	
MAROON	72-114	88-100	
SPRUCE GREEN	72-124	76-124	
BOTTLE GREEN	76-112	84-120	
GRAPHITE	76-120	76-100	
BLACK	88-124	76-124	76-100



Performance & Function



C703 Combat Work Trousers

Working trousers designed to withstand wear and tear. The strong, rugged construction of the trouser is popular amongst professionals looking for a long lasting, hassle free garment. The poly-cotton fabric is extremely comfortable to wear and washes well. The large combat pockets are a fashionable addition.

Kingsmill 245g
Dark Navy S-XL, Olive Green S-M



S987 Multi-Pocket Trousers

This heavy duty work trouser is ideal for the harshest work environments. The seams are triple-stitched for strength and the combat thigh pocket adds to the appeal. The unique flexi-fit waistband system and knee pad pockets ensure that comfort for the wearer is a priority.

Kingsmill 300g
Regular & Tall
Navy S-XL



S790 Combat Shorts

The half-elasticated waistband complete with belt loops, enhance the comfort of this modern style. Twin-stitched seams give a robust look and added durability to the garment.

Kingsmill 210g
Dark Navy S-XL



Simply the Toughest You Can Buy



C813

C813 Liverpool-Zip Coverall

The pre-shrunk, top quality fabric contributes to the professional appearance of this garment. Various pockets and a hammer loop compliment the all-purpose styling.

	Kingsmill 245g
	White
	Royal, Bottle Green, Navy, Postman, Blade, Spruce Green, Graphite
	Red, Black, Graphite, Maroon, Orange



COLOUR	REG	TALL
BOTTLE GREEN	S-XL	
NAVY	S-XL	S-XXL
RED	S-XL	
BLACK	S-XL	M-XL
ORANGE	S-XL	
ROYAL	S-XL	
GRAPHITE	S-XL	
SPRUCE GREEN	S-XL	
MAROON	S-XL	
GRAPHITE	S-XL	
KELLY GREEN	S-XL	
BLACK	S-XL	M-XL



C802

C802 Standard Coverall

The winning features of this popular coverall include; one chest, one rule and two side pockets. Back elastication provides all day comfort.

	Kingsmill 245g
	White
	Royal, Bottle Green, Navy, Postman, Blade, Spruce Green, Graphite
	Red, Orange, Maroon, Kelly Green, Black

COLOUR	REG	TALL	XTALL
ROYAL	S-XL	M-XL	
BOTTLE GREEN	S-XL	M-XL	
NAVY	S-XL	S-XL	M-XL
RED	S-XL		
POSTMAN	L-XL		
ORANGE	M-XL		
BLADE	S-XL		
SPRUCE GREEN	S-XL		
WHITE	M-XL		
MAROON	S-XL		
GRAPHITE	S-XL		
KELLY GREEN	S-XL		
BLACK	S-XL	M-XL	



C808

C808 Portwest Coverall - Texpel Finish

This impressive garment offers high performance fabric, top quality protection and the ultimate in comfort. A Texpel coating provides a water and dirt repellent finish. Zipped pockets offer extra security.

	Kingsmill 300g with a Texpel Finish
	Navy, Spruce, Red, Royal, Bottle Green, Black
	Orange



COLOUR	REG	TALL
NAVY	S-XL	M-XL
SPRUCE GREEN	S-XL	
RED	S-XL	
ROYAL	S-XL	
BOTTLE GREEN	M-XL	
BLACK	S-XL	
ORANGE	M-XL	

Mobile phone
pocket



S997

S997 Sheffield Coverall - Knee Pad Pockets

The pre-shrunk material used in S997 supports superb dye retaining properties, hence extending the life of the garment. Features include a mobile phone pocket and kneepad pouch.

Kingsmill 210g
 Regular & Tall Navy S-XL



S086

S086 Hooded Spray Coverall

Excellent poly-cotton fabric adds strength and flexibility to this garment. The coverall is supported with elastication of the leg hems and cuffs, a drawstring hood, zip-fronted access with Velforo flap and no pockets, hence maximising full protection for the wearer.

Kingsmill 245g
 Navy M-3XL, Royal S-L Regular



S816

S816 Orkney Lined Coverall

Combining top performing Kingsmill fabric, with a polyester wadding liner, this rugged garment protects against the coldest of conditions. Side elastication coupled with an action back offer all important ease of movement.

Kingsmill 245g
 100% Polyester Wadding 200g
 Regular Navy S-3XL

100% Cotton For Comfort and Durability

With the addition of two great new designs, this range will meet all your painting and plastering needs. The durable cotton fabric is absorbent and has been pre-shrunk to ensure that these garments maintain their shape.



S827 Painters Jacket

This fantastic new addition to the painters range comprises functionality and contemporary design. Features include a layered chest pocket with mobile phone and pen sections. Waist elastication allows for extra comfort and ease of movement.

100% Cotton 3111 Pre-Shrunk 305g
White M-XXL



S791 Painters shorts

Perfect for the summer months or working in warmer climates, these shorts have many winning features. The innovative layered thigh pockets accommodate tools and brushes and the back elastication allows for greater freedom of movement and a more comfortable fit. Also includes two useful back patch pockets.

100% Cotton 3111 Pre-Shrunk 305g
White S-XL



G412 Heavyweight Canvas Drop Cloth

(4' x 12') (120cm x 360cm) (8oz y², 270g m²)

G912 Heavyweight Canvas Drop Cloth

(9' x 12') (270cm x 360cm) (8oz y², 270g m²)

These heavyweight drop cloths are made from 100% cotton canvas. The heavyweight construction makes them durable, which allows them to be long lasting, reusable and prevent spillage stains. Protects both furniture and floor.

G412: 100% Cotton, 12
G912: 100% Cotton, 6
Natural



Ideal for All Painting and Plastering Jobs

SS10 Bolton Painters Bib & Brace

A modern new design for today's craftsman, this functional garment embodies the latest features to ensure that every need is catered for. Made with 100% pre-shrunk cotton to provide good protection against paint spills. Features include a bib pocket with zip, one large front pouch pocket, knee pad, hip and rule pockets, elasticated back section and plastic non-corrosive buckles.

100% Cotton 3111 Pre-Shrunk
305g
 White S-3XL



SS17 Painters Trousers

Featuring the latest innovative design, this modern painter's trouser has a layered thigh pocket for mobile phone and pens. Incorporating side, knee pad, hip and rule pockets, it covers every need of a craftsman and is completed by an elasticated back for comfort.

100% Cotton 3111 Pre-Shrunk
305g
 Regular & Tall White XS-3XL



Premium Quality Jackets



C859

C859 Mayo Jacket, Four Pockets

Features of this smart jacket include an action back for comfort and multiple pockets for convenience. The hardwearing material is fully compatible with the Mayo Trousers (S8885) and Pleated Trousers (S8886).



TradeGuard 245g

Navy S-3XL, Royal S-XXL

Spruce Green, Maroon, Black, S-3XL, Bottle Green M-3XL



C854

C854 Drivers Jacket, Two Pocket

This classic jacket features two chest pockets with stud-fastened flaps. The concealed stud front fastening enhances the professional appearance of this popular style.



TradeGuard 245g

Navy, Royal S-XXL



Two-way zip

S861 Bomber Jacket

This winning style is smart and comfortable, features include jetted, angled side pockets and convenient pen and mobile phone pockets. Side elastic at the waistband provides comfort and ease of movement.



TradeGuard 245g

Navy, Royal S-XXL





S885 Mayo Trouser

Comfort and durability are key features of this top selling work trouser. Constructed from our high quality, pre-shrunk poly-cotton TradeGuard fabric, the trouser provides two side pockets and one jetted back pocket with button. A sewn-in crease completes the look of this ever popular garment.



TradeGuard 245g
Navy, Spruce Green, Royal
Blade, Maroon, White,
Graphite, Orange, Bottle
Green, Black, Kelly Green,
Red, Postman



CM SIZES	REG	TALL	XTALL
BLADE	72-128		
NAVY	68-140	72-124	80-138
MAROON	72-124		
SPRUCE GREEN	72-128	72-104	
WHITE	68-124		
GRAPHITE	72-124	72-100	
ORANGE	68-112		
BOTTLE GREEN	72-124	80-118	
ROYAL	72-128	72-120	
BLACK	72-124	72-112	80-108
KELLY GREEN	72-116		
RED	72-128		
POSTMAN	72-120		

S885



S886 Pleated Trouser

Fully tailored, featuring front waist pleats, this modern design provides the right image. Constructed from high quality poly-cotton fabric, complete comfort is guaranteed. Two side pockets and a buttoned back pocket provide ample storage.



TradeGuard 245g
Spruce Green, Navy,
Royal
White, Graphite,
Bottle Green, Black,
Blade, Orange, Maroon



CM SIZES	REG	TALL
WHITE	72-124	
SPRUCE GREEN	68-112	
GRAPHITE	72-116	
BOTTLE GREEN	72-112	
NAVY	88-116	72-116
BLACK	80-124	
ROYAL	72-116	
BLADE	68-112	
ORANGE	72-76	
MAROON	72-108	
RED	72-108	
POSTMAN	80-116	

S886

Extensive Choice of Colours, Sizes and Fit



S932 Belt

Two ply PVC, Metal Buckle
Black 32"- 44"



C107 Elasticated Work Belt

100% Polyester
Navy, Black One size
(adjustable)



HP11 Detachable Cordura Holster Pocket

100% Cordura 260g
Black - One size
Sold in Pairs



HP10 Detachable Holster Pocket

65% Polyester 35% Cotton 245g
Navy, Black - One Size
Sold In Pairs



Action back garment



C088

Sleeve pen pocket

C088 York Jacket

Traditionally styled in the highest quality heavy duty polyester fabrics, the York Jacket offers versatility and function. The action back and side waist elastication makes movement easy and comfortable. Additional handy features include pen pockets on the sleeve and chest.

TradeGuard 300g

REG

TALL

Navy, Bottle Green, Royal

Maroon, Black, Epic Grey



TRADE GUARD 300G

COLOUR	REG
NAVY	3-18L
BOTTLE GREEN	36-43L
ROYAL	3-10L
MAROON	36
BLACK	3-10L
EPIC GREY	3-10L

TRADE GUARD 300G

The Ideal Uniform in a Choice of Colours

S085
York Trousers

S085 is designed to compliment the York Jacket, using the same top quality heavy-duty poly-cotton. Features of this popular trouser include a sewn-in crease and jetted back pocket.

TradeGuard 300g

REG

TALL

Navy, Royal, Bottle

Green

Maroon, Black

TRADE GUARD

TRADE GUARD 300G

CM SIZES	REG	TALL
NAVY	72-128	80-108
ROYAL	72-128	
BOTTLE GREEN	72-128	
MAROON	58-116	
BLACK	78-112	80-108
EPIC GREY	72-112	

S085

S092
Leeds Trousers

Many clients prefer the looser fit of a pleated front trouser. Zipped fly and a hook and bar fastening make for ease of dressing, whilst two side and one jetted back pocket give extra storage space for personal belongings.

TradeGuard 300g

REG

TALL

Navy, Bottle Green,

Epic Grey, Black

TRADE GUARD 300G

CM SIZES	REG	TALL
NAVY	72-120	76-116
BOTTLE GREEN	72-112	
EPIC GREY	76-116	
BLACK	76-124	76-108

S092



S918
Ballistic Trousers

This style is manufactured from top quality poly-cotton. Ballistic nylon panels on the outer legs offer maximum protection against glass, tin cans and other dangerous materials, making this trouser a winner for refuse workers. Two reflective bands around each lower leg provide further safety by guaranteeing visibility. The unique flexi-fit waistband system is an elasticated spring-buck feature at the side waistband ensuring a comfortable fit for all sizes.

- Kingmill 245g
- Navy, Bottle Green, Reg S-XL
- Hi-Vis Orange, Reg S-M

S918



S710
London Trousers

Made from high quality poly-viscose fabric, this modern trouser offers complete comfort and style. Two side pockets and a buttoned back pocket provide ample storage.

- 65% Polyester/35% Viscose 260g
- Navy, Black, Regular: 28"-48"
- Black, Tall: 32"-44"

S710



S158 S158

Western Jeans

- 100% Cotton Denim 400g/14oz
- Blue Denim Jean 28"-46"
- Regular & Tall



S897

Track Trousers

- Kingmill 245g
- Navy S-M Regular

S897



S877

Tracksuit Bottoms

- 100% Polyester 100g
- Jersey Lining 65% Polyester, 35% Cotton 130g
- Charcoal S-L 81cm



Clean Room Garments



C865

C865 Howie Coat - Texpel Finish

The Howie Coat has various clever design features. Knitted cuffs offer protection. Two lower extra patch pockets provide easy storage and a left chest pocket allows for easy access. The garment is protected with a Texpel water and dirt repellent finish.

Kingsmill 245g with a Texpel Finish
 White XS - 3XL



C852

C852 Standard Coat

For engineering or lab work, this superb garment will suit all your working requirements. Back vented for comfort, the coat features a concealed stand front and combines two lower patch pockets along with a single chest pocket. Excellent dye retention and fully pre-shrunk, this modern workwear coat will maintain it's fresh appearance wash after wash.

Kingsmill 245g
 Navy, Bottle Green, Royal Blue, Spruce Green, Graphite, White
 Red, Maroon

COLOUR	REF
WHITE	25-40L
SPRUCE GREEN	1-10L
GRAPHITE	5-10L
BOTTLE GREEN	5-10L
NAVY	5-40L
ROYAL	5-40L
BLADE	5-24L
MAROON	56-30L
RED	5-10L





EN61340-5-1 2007 is the harmonised European standard for the protection of electronic devices from electrostatic phenomena



EN 1149

EN1149:2008 - Is the harmonised European standard for protective clothing protection against the danger caused by static electricity. This standard is not applicable for protection against mains voltages.



AS10

Anti-Static Coat

EN1149-5, EN61340-5-1

This inherently anti-static coat is ideal for environments where electrostatic resistance is required. Designed with safety and comfort in mind, features include side vents and adjustable cuffs.

65% Polyester, 34% Cotton, 1% Conductive fibre 210g
Hospital Blue, White S-3XL



A198

222



A199

222



FC01

193



FC02

193



FC03

155



AS20

Anti-Static, ESD T-shirt

EN61340-5-1, EN1149-5

This protective t-shirt is light and comfortable. Ideal for environments where electrostatic resistance is required. This item will compliment our AS11 trouser and AS10 coat.

96% Cotton 4% Carbon Fibre
195g
White S-XXL



Ladies Range

This exclusive range of ladies workwear is designed for comfort and style. The high quality Kingsmill fabric is cut to give a flattering fit and will retain its colour and shape wash after wash.



LW97

Ladies Elasticated Trousers

Constructed with our hardwearing Kingsmill fabric, the back elasticated waist allows unrestricted movement throughout your working day. The sewn in crease gives the garment a smart, sharp, tailored look.

Kingsmill 210g
Navy, Black, White

CM SIZES	REG	TALL
NAVY	32-36	32-36
BLACK	32-36	32-36
WHITE	32-36	32-36

S097

Kingsmill 210g, 245g
Royal, Graphite, Bottle Green,
Spruce Green, Hospital Blue

CM SIZES	REG
ROYAL (210g)	32-120
GRAPHITE (210g)	32-116
BOTTLE GREEN (210g)	32-116
SPRUCE GREEN (245g)	32-124



Ladies Workwear Trousers



B209 Ladies Polo Shirt

This Classic ladies polo is a fantastic addition to our leisure wear range. Beautifully fitted and ideal for personalisation, this style will meet all your workwear needs.

Kingsmill 210g
65% Polyester 35% Cotton 210g
Navy, Royal, Black XS-XXL



LW14

Premier Trouser

The modern cut of LW14 gives a flattering and comfortable fit. Constructed using our popular Kingsmill fabric, styling is clean and sophisticated. Features of this new style include a bias cut waistband for extra flexibility.

Kingsmill 210g
Navy, Reg 10-20



Tailored for a perfect fit



S687

S687 Ladies Action Trousers

These trousers are tailored specifically to the female form, with all the characteristics that make the men's Action Trouser so popular. Double ply fabric is applied to hardwearing areas whilst the addition of knee pad pockets make the garment extremely durable.

Kingsmill 210g
 Dark Navy, Black
Regular: XS-XL, Tall: S-XL



C099

C099 Ladies Combat Trousers

Comfortable and stylish, with a back elasticated waist for extra freedom of movement, this garment features two side pockets and a combination thigh and mobile phone pocket.

Kingsmill 210g
 Navy, Black
Regular: XS-3XL, Tall: S-XL



LW98

LW98 Classic Trouser

This contemporary style has several handy features including leg pockets for extra storage. The softly elasticated waist gives a flattering appearance and extra comfort. Versatile styling allows for multi end uses.

Kingsmill 210g
 Navy S-XXL



Vibrant and Stylish in a Range of Modern Colours



NEW

LW12 Ladies Premier Tunic

This smart new style is available in 3 modern colours and comprises many versatile features. The clever action back design allows the freedom of movement essential for active jobs. Styling ensures suitability for many end uses.

Kingsmill 210g
Navy, White, Lilac, Black S-XL



LW20

LW20 Classic Tunic

This style has been updated with modern design features and a flattering fit. The comfort of this garment is further enhanced with the new action back design.

Kingsmill 210g
Navy, White, Hospital Blue XS-XL



LW13

LW13 Modern Tunic

Stylish and chic, this new ladies tunic is ideal for the active work place. Handy features include a concealed scissor pocket and pocket key loop. The poly/cotton fabric will maintain its fresh look wash after wash.

Kingsmill 210g
Navy, White, Hospital Blue S-XL



LW56
Princess Line Coat

A traditional stud front coat with a tailored fit that provides comfort all day long. Features include two lower front pockets, a stud front fastening and stud adjustable cuffs.

 Kingsmill 210g
White XS-XXL



LW63
Standard Ladies Coat

Stylish and practical, this Standard Ladies Coat with concealed stud front offers maximum comfort all day. Aimed at a wide variety of work environments, features include one chest pocket, two side pockets and darts to complete the fitted, tailored look.

 Kingsmill 210g
White, XS-XXL



All Day Comfort at Work, Reversible, Unisex Fit



HC10 Scrub Top

Industrially Launderable

This v-neck scrub top is lightweight and comfortable. Ideal for busy professionals, this item is reversible with unisex styling. Each size is colour coded for ease of identification.

 65% Polyester, 35% Cotton 160g
Hospital Blue, Hospital Green S-XXL

Each size has a different colour binding



XS	S	M	L	XL	XXL
Blue	Yellow	Brown	White	Pink	Orange



HC11
Scrub Trouser

This unisex scrub trouser is designed for maximum comfort and convenience. Available in two contemporary colours, this style is reversible and colour coded for size.

 65% Polyester, 35% Cotton 160g
Hospital Blue, Hospital Green S-XXL

Each size has a different colour binding



XS	S	M	L	XL	XXL
Blue	Yellow	Brown	White	Pink	Orange

100% COTTON FABRIC

This range of cleverly crafted traditional designs have been constructed using our high specification 100% Cotton fabric. High quality materials combined with comfort, strength and durability, make these garments a practical choice for all your workwear needs.



C881 Bib and Brace

Made from the highest quality cotton, this popular style offers all day comfort. Convenient features include side access, a chest pocket and back elastic for ease of movement.

100% Cotton, 3111 Pre-shrunk 305g
Navy, Reg S-4XL

100%
COTTON
FABRIC



C881



C853 Engineer's Jacket

This popular jacket has three patch pockets for convenient storage. The concealed stud front enhances the professional appearance while the cotton fabric ensures maximum comfort.

100% Cotton, 3111 Pre-shrunk 305g
Navy S-3XL

100%
COTTON
FABRIC



S882
Engineer's Trousers

This practical trouser is perfect for the modern work place, offering comfort and durability. Ideal for combination with the C853 jacket.

100% Cotton, 3111
Pre-shrunk 305g
Navy, White
Orange

CM 52/54	REG	TALL
NAVY	72-120	72-112
WHITE	72-124	
ORANGE	72-128	76-100

C882

100%
COTTON
FABRIC

Strong Durable Workwear

100%
COTTON
FABRIC



C851

C851 Standard Coat

Features of this popular style include, a concealed stud front, two lower patch pockets and one chest pocket. Made from 100% cotton, this superb garment is durable and comfortable, meeting all your working requirements.

- 100% Cotton, 3111 Pre-shrunk 305g
- Navy S-XXXL
- White XS-XXXL

C806 Cotton Coverall

Features of this stylish coverall include a concealed stud front and a handy chest pocket. The quality cotton fabric washes well and offers supreme comfort.

- 100% Cotton, 3111 Pre-shrunk 305g
- Navy S-XXXL
- White S-XXXL

Quality Cotton
Comfort



100%
COTTON
FABRIC



100%
COTTON
FABRIC



2852

2852 Standard Coat

Back vented for extra comfort, this versatile coat features a concealed stud front, two lower patch pockets and a single chest pocket. Excellent dye retention and fully pre-shrunk, this modern workwear coat will retain it's fresh look wash after wash.

Fortis 245g
Navy, Royal, Spruce Green, Bottle Green, White

COLOUR	REG	TALL
NAVY	S-XL	M-XL
ROYAL	S-XL	
BOTTLE GREEN	S-XL	
SPRUCE GREEN	S-XL	
WHITE	S-XL	



C876

C875

C876 9 Pocket Bib and Brace

This popular style is designed for your convenience. A double rule pocket and layered chest pocket are among the several handy storage solutions. Back elastication offers comfort and ease of movement.

Fortis 245g
Navy, Royal, Spruce Green, White, Spruce, Graphite, Postman

Fortis 245g
Red, Maroon

C875 Burnley Bib and Brace

This stylish Bib and Brace is available in a range of modern colours. Convenient storage options include a concealed zip chest pocket and a rule pocket. Back elastication offers all day comfort.

Fortis 245g
Navy, Royal, Bottle Green, White, Spruce, Graphite, Postman

Fortis 245g
Red, Maroon



COLOUR	REG	TALL
NAVY	S-XL	M-XL
ROYAL	S-XL	
BOTTLE GREEN	S-XL	
WHITE	S-XL	
SPRUCE GREEN	S-XL	
GRAPHITE	S-XL	
POSTMAN	M-XL	
RED	S-XL	
MAROON	S-XL	

Fortis Workwear



2860 Classic Work Jacket

This smart jacket has various pockets for multi storage and a contrast colour trim. Waist elastication provides comfort and ease of movement. Available in three modern colours.

2860
Fortis 245g
Navy, Royal, Bottle Green,
S-XL

2860



FORTIS
245

Quality and Durability

2885

Preston Trousers

This classic style is durable and comfortable with a sewn in front crease which adds to the professional look. Features include two side pockets and a back jettied pocket.

2885
Fortis 245g
Navy, Royal, Spruce
Green, Bottle Green,
Graphite, Black



2085

Wakefield Trousers

Made from tough poly/cotton fabric, the Wakefield Trouser offers comfort and durability. Features include a sewn in front crease and hook and bar closure.

2085
Fortis 300g
Navy, Royal, Bottle Green,
Black



INCH SIZES	REG	TALL
NAVY	28-32	28-40
ROYAL	28-44	32-40
SPRUCE GREEN	22-44	
BOTTLE GREEN	28-44	30-40
GRAPHITE	30-42	32-40
BLACK	28-44	30-44

FORTIS
245

2885

FORTIS
300

2085

Meeting All Your Workwear Needs



C802

Standard Coverall

This smart coverall features a chest pocket with flap for secure storage and two side pockets. Comfort, practicality and durability are ensured.

Fortis 245g
Navy Reg & Tall S-XXL, Royal, Bottle Green, White, Reg S-XXL



C803

Nylon Zip Coverall

Made from lightweight nylon fabric, this versatile coverall is cool and comfortable. Winning features include a chest pocket, rule pocket and elasticated waist.

100% Nylon 130g
Navy Reg: S-XXL, Tall: M-XL



S998

Euro Work Cotton Coverall

This cotton coverall offers various pockets for convenient storage, including a rule pocket. Side elastication provides extra comfort and ease of movement.

100% Cotton 260g
Navy: S-XXL, Reg & Tall Royal: S-XXL, Reg

Hard Wearing Easy Care Fabric



S999

S999 Euro Work Polycotton Coverall

Winning features of this durable coverall include, two chest pockets, one rule pocket and a concealed stud front. Perfect for all your working requirements.

65% Polyester, 35% Cotton 210g
 Navy, Royal, Red, Maroon, Spruce Green, Bottle Green



INCH SIZES	REG	TALL
NAVY	S-2XL	S-3XL
ROYAL	S-2XL	
RED	S-3XL	
MAROON	S-3XL	
SPRUCE	S-3XL	
BOTTLE GREEN	S-3XL	



S815

S815 Zippy Coverall

The Zippy Coverall offers convenience with back elasticated waist, stud adjustable cuffs and Velcro fastened hem for optimum comfort. Storage includes hip and rule pocket, zip fastened chest pocket and mobile phone pouch.

Kingsmill 245g
 Royal M-3XL



S996

S996 Short Sleeve Coverall

This super light coverall is ideal for warmer weather conditions. Offering the same clever features as our C802, this style provides amazing comfort and versatility.

65% Polyester 35% Cotton 160g
 Navy, Epic Sand M-XL



Perfect For Corporate Branding



This is the ultimate in comfort leisurewear. Fabric is constructed using a 50% cotton/50% polyester fabric. This cotton rich combination gives a soft handle and washes brilliantly. The result is leisurewear that is perfect for the workplace!

Features of the range include:

- 1)Oeko-Tex certified fabric
- 2)Reactive dyes used offer rich colour retention
- 3)All garments can be machine washed at 60 degrees
- 4)Twin needle stitching throughout

CP20 Toledo Sweatshirt

Available in five modern colours, this Cotton Plus premium sweatshirt has a set in sleeve, ribbed cuffs and relaxed fit. This classic style offers full opportunity for corporate branding.

50% Cotton 50% Polyester
350g
 S, M, L, XL
Navy, Royal, Red, Black, Bottle Green S-XXL



CP20

CP10 Madrid Polo Shirt

This classically styled polo shirt is ideal for personalisation as part of a uniform. The pique knit construction is perfect for embroidery. Features include twin needle stitching, side vents and a rib-knit collar.

50% Cotton, 50% Polyester 220g
 S, M, L, XL, XXL
Black S-XXXL, Navy, Royal, Bottle Green, Red S-XXXL

Soft feel fabric



CP10



Superior Quality and Comfort

B195 Turin Premium T-Shirt

Outstanding value, this garment is ideal for workwear and corporate wear. Available in a choice of popular colours, this t-shirt looks great when worn on its own or underneath a sweatshirt. Made from premium 100% cotton, it offers unrivalled comfort.

- 100% Cotton 195g
- White XS-XL
- Navy S-3XL, Royal XL-3XL, Red, Bottle Green M-3XL



Vibrant, Modern Colours

CP21 Girona Hooded Sweatshirt

A valuable addition to the Cotton Plus range, this stylish hoodie has a brushed effect finish for added comfort. Design features incorporate a large front pouch pocket, double layer hood and set in sleeve.

- 50% Cotton 50% Polyester 350g
- Navy, Black, Bottle Green, Red S-3XL



COTTON
plus



CP21



Colours same as the workwear collection

Premium Leisurewear



B300

B300 Roma Sweatshirt

This comfortable sweatshirt is ideal for weekend wear or workwear. The B300 comes in a choice of popular colour options with an appealing classic crew neck and relaxed fit. The raglan sleeve allows greater freedom of movement. Perfect as part of a uniform and ideal for embroidery.



65% Polyester, 35% Cotton 300g

Navy XS-5XL, Royal, Red, Black, Bottle Green S-3XL,
Heather Grey S-XL



Top Quality, Easy Care Fabric



B210 Naples Polo Shirt

This rugged polo shirt is made using pique knit poly/cotton fabric which is soft to touch and comfortable to wear. Features include a rib knitted collar and cuffs, matching buttons and a three button placket. Ideal for corporate wear and personalisation.



65% Polyester, 35% Cotton 210g

Navy, Royal, Red, Bottle, Black, Heather

RED	
NAVY	S-5XL
ROYAL	S-1XL
RED	S-2XL
BOTTLE GREEN	S-1XL
BLACK	S-3XL
HEATHER	S-XL





B101 Milan Polo Shirt

65% Polyester, 35% Cotton 180g
 Navy, White S-XXL

B101

COOLITE
BREATHABLE



CL10 Coolite Polo Shirt

100% Coolite Breathable Polyester Fabric, 210g
 Navy S-XXL, White XL-3XL

CL10



B212 Long Sleeved Polo Shirt

65% Polyester, 35 % Cotton 210g
 Navy S-XXL

B212



B310 Nato Sweater

100% Acrylic 7 Gauge (500g)
 65% Polyester/35% Cotton, 245g
 Navy XXS-3XL, Black S-XXXL

B310



B185
Classic Polo Shirt

100% Polyester
185g
 Dark Navy S-XXL

48



B185

B211
Tipped Polo Shirt

65% Polyester, 35 %
Cotton 210 g
 Navy M-XXL



B211

Cotton Rich Oxford Weave

Comfort Fit
Quality Fabric



S107 Oxford Shirt, Long Sleeves S108 Oxford Shirt, Short Sleeves

Cotton rich, our S107-S108 not only looks good, it also feels great to wear. The casual, easy style gives all day comfort and the Oxford Weave is durable and hardwearing to last through many washes. Traditional design details include a button-down collar, single chest pocket and shirt tail hem.

Cotton Rich, 70% Cotton/30% Polyester 120g
 S107: White 14"-20", Sky Blue 15"-19", Royal 14"-19.5"
 S108: White 14.5"-19", Sky Blue 14"-20", Royal 14"-19.5"



S108



S107



S102 Pilot Shirt, Long Sleeves S101 Pilot Shirt, Short Sleeves

Superior comfort and workmanship form the appeal of the Pilot shirt. Features include two chest pockets with button flaps, shoulder epaulettes and a top fused collar and cuffs.

65% Polyester/35% Cotton 100g
 S101: White 14"-20", Blue 14.5"-19"
 S102: White, Blue 14.5"-19"

Reliable Quality



S103 Classic Shirt, Long Sleeves
S104 Classic Shirt, Short Sleeves

Great for around town or in the office, this shirt offers outstanding value and comfort. Traditional styling details include a single chest pocket and top fused collar.

65% Polyester, 35% Cotton 100g
S103: White, 14"-19", Blue 14"-20"
S104: White 14"-20", Blue 14.5"-19"



stylish Sharp
Shirts

S103



S104



S106 S105 Stud Shirt

65% Polyester, 35% Cotton 100g
S106: Short Sleeves; Blue 14"-19.5"
S105: Long Sleeves; Blue 14.5"-20"



S120



S120 S121 Premium Shirt

65% Polyester, 35% Cotton 105g
S120: Long Sleeves; Royal 14"-20", Black 16"-19", White 16"-16.5"
S121: Short sleeves; Royal 14"-20", White 15.5"-18", Black 16"-18.5"



Unisex
shirt

S122



S122 S123 Microcheck Shirt

65% Polyester, 35% Cotton 105g
S122: Long Sleeves; Blue XS-3XL
S123: Short Sleeves; Blue XS-3XL

Chefsware Range

Our exclusive collection of chefsware offers complete versatility and functionality for all catering professionals. Practical, stylish and hardwearing, these garments are designed to keep you cool in hot environments. With an array of designs from classic to modern, this range is an all-round winner.

100%
COTTON
FABRIC

COTTON
RICH
FABRIC



KINGSMILL
190

KINGSMILL
210

KINGSMILL
245

Cotton is the ideal choice for hot working environments. Comfortable and absorbent, this fabric is suitable for domestic washing and high temperature industrial laundering. Satin Weave 280g

Constructed from 60% Cotton/40% Polyester with an anti-crease finish, this fabric combines comfort and absorbency. With excellent tear and abrasion resistance, this fabric is the ideal choice for the most demanding of work environments. 245g

Texpel is a stain repellent finish which protects against everyday spills without changing the feel or comfort of the fabric. Liquids bead up and roll off the garment so spills can be quickly cleaned up.

Kingsmill fabric guarantees high performance and maximum comfort. The material is fully pre-shrunk, has superior dye retention and all the features you would expect from a modern workwear fabric. (65% Polyester/35% Cotton)

Unisex Fit with Reversible front



C831 Cornwall Chefs Jacket

This classic, unisex jacket will cater for all your kitchen staff needs. A roomy fit and cuff vents allow for comfort and ease of movement throughout your shift. The advanced Texpel finish works to ensure lasting stain repellence.



Kingsmill 190g, 65% Polyester, 35% Cotton
White XS-3XL





C676 Aerated Chefs Jacket

Cotton Rich 245g with anti-crease finish,
60% Cotton, 40% Polyester, 100% Polyester
Mesh Fabric, 110g
White XS-3XL



2219 Chefs Tunic

Cotton Rich 245g with anti-crease
finish, 60% Cotton, 40% Polyester
White XS-3XL



Crease Resistant, Cotton Rich Fabric



C776 Executive Chefs Jacket

Cotton Rich 245g with anti-crease finish,
60% Cotton, 40% Polyester
White XS-3XL



C731 Cardiff Chefs Jacket

Cotton Rich 245g with anti-crease
finish, 60% Cotton, 40% Polyester
White XS-3XL



All New Lightweight Fabrics



C834

C834 Somerset Chefs Jacket

Available in three classic colours, this design boasts superior comfort and workmanship. The sturdy polycotton fabric will hold its shape and colour wash after wash. Features of this popular style include; unisex fit, reversible front and cuff vents.

- Kingmill 190g/245g 65% Polyester, 35% Cotton
White (190g) XS-3XL
- Black (190g)XS-3XL Royal (245g) XS



C833

C833 Suffolk Chefs Jacket

Designed for busy professionals, the Suffolk jacket is perfect for the modern kitchen environment. Offering ease of movement and a handy stab closure, this style will keep you looking good and feeling fresh all day.

- Kingmill 190g, 65% polyester, 35% Cotton
White XS-XXL
- Black XS-XXL



C823

C823 Oxford Chefs Jacket

Featuring a contrast black collar, this popular style includes cuff vents and a sleeve pocket. The durable fabric allows the garment to keep it's shape wash after wash.

- Kingmill 245g, 65% Polyester, 35% Cotton
White XS-3XL



Sophisticated Design, Hard Working Fabrics

C734 Kent Chefs Jacket

Designed for hot environments, this short sleeve jacket will keep you feeling cool and looking good. The classic styling offers a range of high quality features including easy care fabric and a handy sleeve pocket.

- Kingsmill 190g, 65% Polyester, 35% Cotton
- White XS-XXL
- Black XS-XXL



C733 Cumbria Chefs Jacket

This modern and sophisticated jacket will meet the needs of all your teams. The lightweight and durable fabric works to keep you cool and will ensure you look your best wash after wash. Features include a mandarin collar, stand front and handy sleeve pocket.

- Kingsmill 190g, 65% Polyester, 35% Cotton
- White XS-XXL
- Black XS-XXL



S822 Dorset Crossover Jacket

Stylish and sophisticated, this crossover jacket boasts a range of useful features including a handy pen pocket, durable fabric and a concealed stand closure.

- Kingsmill 245g, 65% Polyester 35% Cotton
- White XS-XXL



Pen Pocket

C734

C733

S822

175

Keeping You Cool in Comfort

100% Satin Cotton Classics



C836 Sussex Chefs Jacket

This jacket is the ultimate in wearer comfort. Made from 100% premium cotton, it is absorbent and comfortable next to the skin. The double-breasted front and rubber button features enhance the classic styling of this garment.

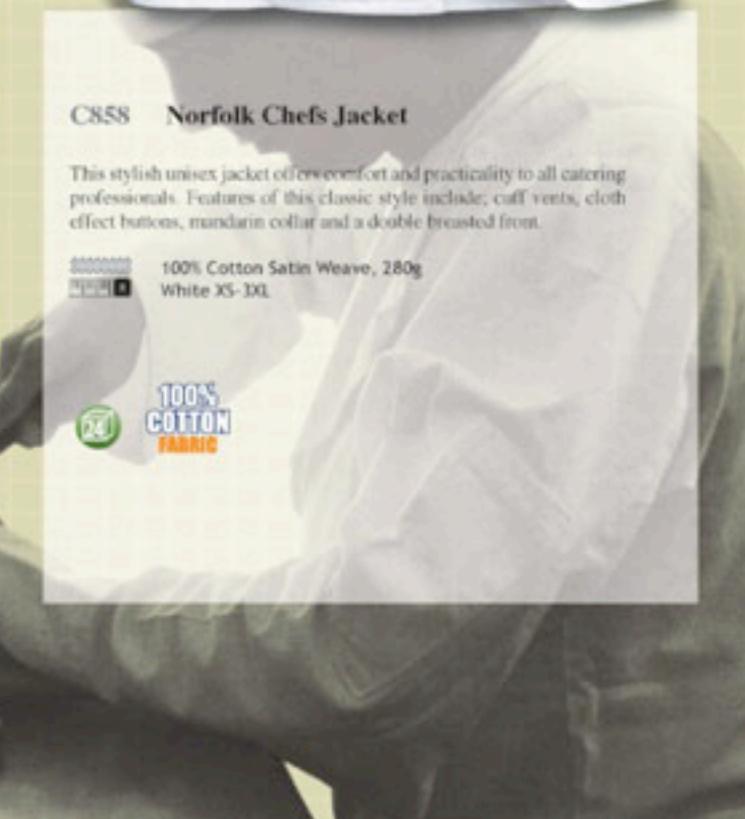
100% Cotton Satin Weave, 280g
 White XS-XXL



C858 Norfolk Chefs Jacket

This stylish unisex jacket offers comfort and practicality to all catering professionals. Features of this classic style include; cuff vents, cloth effect buttons, mandarin collar and a double breasted front.

100% Cotton Satin Weave, 280g
 White XS-XXL



100% Cotton, Looks Good, Feels Great



S884

S884 Greenwich Chefs Trousers

This smart trouser is made from 100% yarn dyed cotton, keeping you comfortable and cool. The classic check design is a timeless feature of this practical garment. Styling includes two side pockets, one jetted hip pocket with button, zip fly with hook and bar fastening.

100% Cotton, 190g
 Blue/White Check, Reg 76-148cm



S784

S784 Chef's Combat Trousers

Features of this stylish trouser include back elastic for ease of movement, button fly fastening, two side pockets and one mitred hip pocket with flap. The versatile thigh pocket adds to the modern look of this popular item.

100% Cotton, 240g
 Blue & White Houndstooth, Reg XS-3XL



Check



Houndstooth



Quality You Can Trust



C079

C079 Bromley Chefs Trousers

The Bromley trouser combines easy fit styling with high quality cotton fabric. Guaranteed to keep you comfortable and cool all day, features include; one hip pocket, concealed zip fastening, fully elasticated waist with drawcord.

100% Cotton 190g
 Blue/White Check, Reg XS-3XL, Tall S-3XL.

Classic Check Design



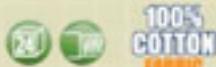
C075

C075 Barnet Chefs Trousers

In high temperature working conditions, you cannot beat the performance of 100% cotton. Absorbent and comfortable, the lightweight fabric will keep you cool throughout the day.

100% cotton 190g
 Blue/White check, Reg S-XXL

100% Cotton Fabric



Stain Repellent Texpel finish



C070

C070 Drawstring Trousers

This comfortable, lightweight trouser is finished with a Texpel coating allowing liquids to roll off thereby protecting from spillages. Features include two side pockets and a fully elasticated waist with drawcord.

- Kingsmill 190g/245g, 65% Polyester, 35% Cotton
Black, Reg XS-XXL (190g)
- Blue Chessboard, Reg XS-XXL (245g)



S068

S068 Harrow Chefs Trousers

Tried and tested, these trousers are the ultimate in function and comfort. Half elasticated back waist ensures a snug fit whilst side pockets and a handy back pocket keep your personal belongings close to hand. Finished with a high quality Texpel coating whereby liquids bead up and roll off protecting the garment from everyday spills and ensuring a longer life.

- Kingsmill 190g, 65% Polyester, 35% Cotton
Black Chessboard, Reg XS-3XL
- Hounds tooth Black & White, Reg XS-3XL



Durable Aprons



S839 Butchers Apron

100% Cotton 280g
Navy/White Stripe, Red/White Stripe
W72cm H95cm

100%
COTTON
FABRIC



S855 Butchers Apron with Pocket

100% Cotton 280g
Navy/White Stripe, Red/White Stripe
W72cm H95cm

100%
COTTON
FABRIC



Look Stylish in Stripes



S849 Waterproof Bib Apron

100% Waterproof Nylon 260g
Navy/White Stripe, Red/White Stripe W72cm H95cm



S841 PolyCotton Bib Apron

Kingsmill 190g/245g 65% Polyester, 35% cotton
White, Black, Navy W72cm H95cm



Quality Easy-Care Aprons



S794

S794 Waist Apron with Pocket

Kingsmill 190g, 65% Polyester, 35% Cotton
White, Black W71cm H76cm



S845

S845 Bar Apron

Kingsmill 190g, 65% Polyester, 35% Polyester
Black W72cm H80cm



A590

221

A655

226

181

Available in a Range of Modern Colours



S843

S843 Tabard with Pocket

Kingsmill 190g, 65% Polyester, 35% Cotton
Navy, Red, White, Maroon, Bottle Green,
Black, Royal S/M, L/XL and XXL



Length: S/M: 79cm L/XL
& XXL: 86cm



S842

S842 Standard Tabard

Kingsmill 245g, 65% Polyester, 35% Cotton
Royal L/XL, XXL

Length: S/M: 79cm, L/XL
& XXL: 86cm



Premier Kitchen Classics



S894

S894 Waist Apron

Kingsmill 245g, 65% Polyester, 35% Cotton
White, Royal, Black
Chessboard blue



S837

S837 Regular Apron

100% Cotton, 280g
White W94cm H72cm

100%
COTTON
FABRIC



Accessories for the Working Chef



Adjustable back



S899

S899 Chefs Skull Cap

Kingsmill, 65% Polyester, 35% Cotton
 White (190g)
 Black (190g), Navy, Red (245g)
 Chessboard Blue, Harlequin (245g)



Elasticated back



S896 Snood Cap

100% Cotton 280g
 White One size



Adjustable
Neck



S840

S840 Cotton Bib Apron

100% Cotton, 280g
 White W72cm H95cm
 Navy W72cm H95cm



C600

C600 Trilby Hat

Nylon Mesh
 White S-XL



S888 Neck Scarf

Kingsmill 245g, 65% Polyester,
 35% Cotton
 Blue Chessboard, White
 100cm x 70cm

S888



183

Unbeatable Value



Fortis Plus fabric is designed to withstand the rigours of today's modern industrial laundries. This fabric offers greater durability, superior protective qualities and excellent wearer comfort (65% Polyester/35% Cotton).

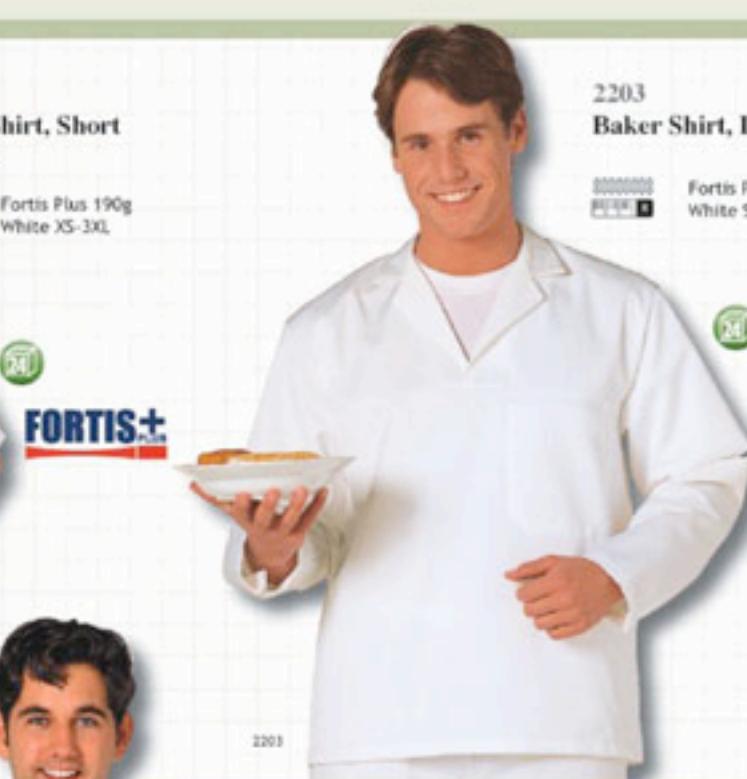


Fortis fabric has been constructed to a high specification and is the practical choice for your workwear needs (65% Polyester/35% Cotton).



2209
Baker Shirt, Short
Sleeves

Fortis Plus 190g
White XS-3XL



2203
Baker Shirt, Long Sleeves

Fortis Plus 190g
White S-XXL

2201
Food Coverall

Fortis, 245g/Fortis
Plus
White Reg S-XXXL,
Tall M-XXXL
Royal Reg: S-XXXL,
Navy Reg S-M



Royal



Navy



2208
Baker Trousers

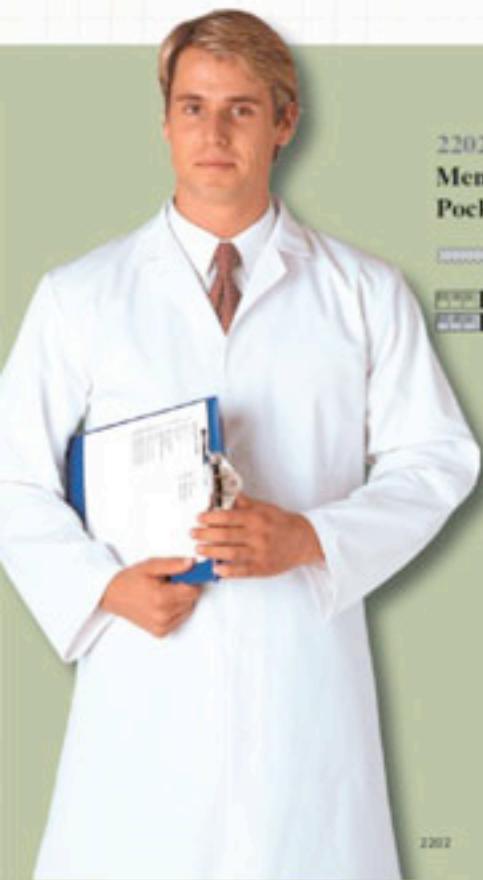
Fortis Plus 190g
White XS-3XL

Handy side pocket



2208





2202
Men's Food Coat, One
Pocket

Fortis 245g / Fortis
Plus
White XS-3XL
Navy, Royal, S-3XL



FORTIS+
 **FORTIS**
245

2202

2206
Men's Food Coat,
Three Pockets

Fortis Plus, 245g
White S-3XL

Internal pocket



 **FORTIS+**

2206

2205
Ladies Food Coat, One
Pocket

Fortis Plus 190g
White XS-XXL, Navy
XXL



 **FORTIS+**

2205

2302
Laundry Men's Coat

Fortis Plus, 245g
White S-XXL



 **FORTIS+**

2302

Introducing our comprehensive and extensive range of footwear

INNOVATION, QUALITY COMPONENTS AND EXPERT CONSTRUCTION DEFINE THE STEELITE™ AND COMPOSITELITE™ FOOTWEAR COLLECTION.

The toe cap protects the wearer's toes against risk of injury from falling objects and crushing when worn in work environments where potential hazards may occur. The midsole protects against the foot being pierced by underfoot objects.

SAFETY FOOTWEAR CAN BE RECOGNISED BY THE FOLLOWING STANDARD:
EN ISO 20345:2004.

THE CLASSIFICATION SYSTEM USED TO IDENTIFY THE PROTECTION PROVIDED BY THE FOOTWEAR IS LISTED BELOW:

- SB** The presence of a safety toe cap providing protection against impact injury to the toes caused by falling objects. Level of protection provided is 200 joules. Prevention of compression injury to the toes if trapped under a heavy object. Level of this protection is 15kN.
- SBP** As SB standard plus penetration resistance.
- S1** As SB standard plus closed seat region. Anti-static properties and energy absorption of seat region.
- S1P** As S1 standard plus penetration resistance...
- S2** As S1 standard plus water penetration and water absorption resistance.
- S3** As S2 standard plus cleated outsole and penetration resistance.
- S4** 200 joule toe cap protection. All rubber or all polymeric footwear with anti-static properties. Energy absorption of seat region.
- S5** As S4 standard plus cleated outsole and penetration resistance.

EN13287

This European Standard specifies a method of test for the slip resistance of conventionally soled safety, protective and occupational footwear. It is not applicable to special purpose footwear containing spikes, metal studs or similar. The item of footwear to be tested is put on a surface, subjected to a given normal force and moved horizontally relative to the surface. The frictional force is measured and the dynamic coefficient of friction is calculated. If the outsole passes both the ceramic tile test (SRA) and the steel floor test (SRB) it is marked as SRC.

IEC 61340-4-3

Electrostatics - Standard test methods for specific applications - Footwear

This part of IEC 61340 describes a test method for determining the electrical resistance of footwear used in the control of electrostatic potential on people. This standard is suitable for use by the manufacturer of footwear as well as the end user. Two types of footwear exist.

Electrostatic Conductive Footwear

Footwear as tested by the method described in this standard with an electrical resistance of $< 1 \Omega \times 10^6$

Electrostatic Dissipative Footwear

Footwear as tested by the method described in this standard with an electrical resistance of $> 1 \Omega \times 10^6$ and $< 1 \Omega \times 10^9$.

EN ISO 20345: 2004 + A1: 2007 - SLIP RESISTANCE

Marking Code	Test Surface	Coefficient of Friction (EN 13287)	
		Forward Heel Slip	Forward Flat Slip
SRA	Ceramic tile with SLS*	> 0.28	> 0.32
SRB	Steel floor with Glycerol	> 0.13	> 0.58
SRC	Ceramic tile with SLS* & Steel floor with Glycerol	> 0.28 > 0.13	> 0.32 > 0.58

* Water with 5% sodium lauryl sulphate (SLS) solution

Desma Injection Moulded Machine



All Steelite™ PU injected footwear are manufactured on German Desma injection moulded machines, guaranteeing superior quality and reliability.

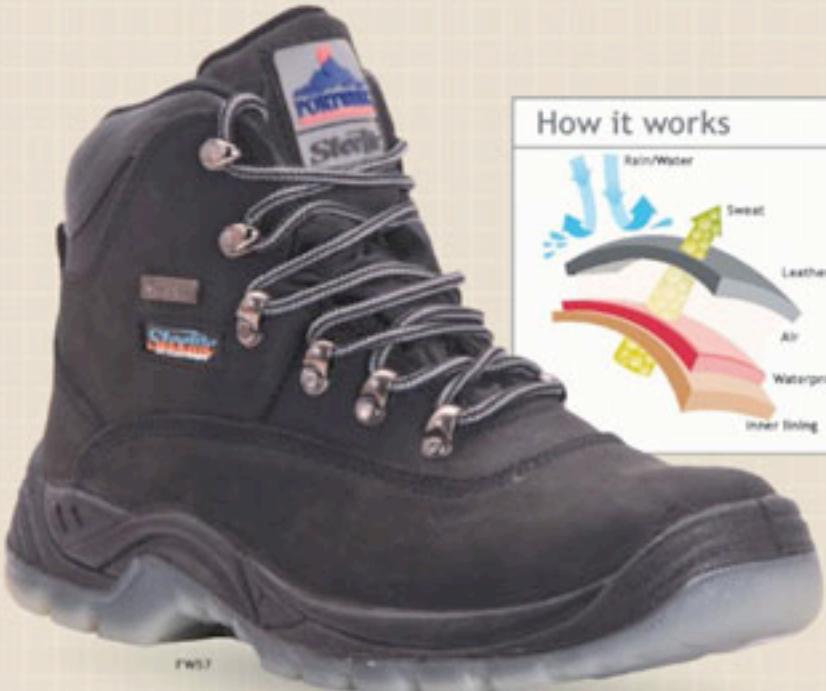
SYMBOLS

	WATER RESISTANT UPPER
	WATERPROOF
	200 JOULE STEEL TOE CAP
	200 JOULE COMPOSITE TOE CAP
	PIERCE RESISTANT STEEL MIDSOLE
	PIERCE RESISTANT COMPOSITE MIDSOLE
	ENERGY ABSORPTION OF SEAT REGION
	SLIP RESISTANT OUTSOLE TO EN ISO 20345:2004 + A1:2007
	OIL RESISTANT OUTSOLE
	HEAT RESISTANT OUTSOLE
	DUAL DENSITY SOLE UNIT
	ANTISTATIC FOOTWEAR
	100% NON METALLIC
	FULL GRAIN LEATHER
	COLD INSULATION
	WIDE FITTING
	ESD

FOOTWEAR

UK Ladies Size	3	4	5	6	7	8
Euro Star	34	36	38	40	42	44
	35	37	39	41	43	45
UK Mens Size	2	3	4	5	6	7
	8	9	10	11	12	13

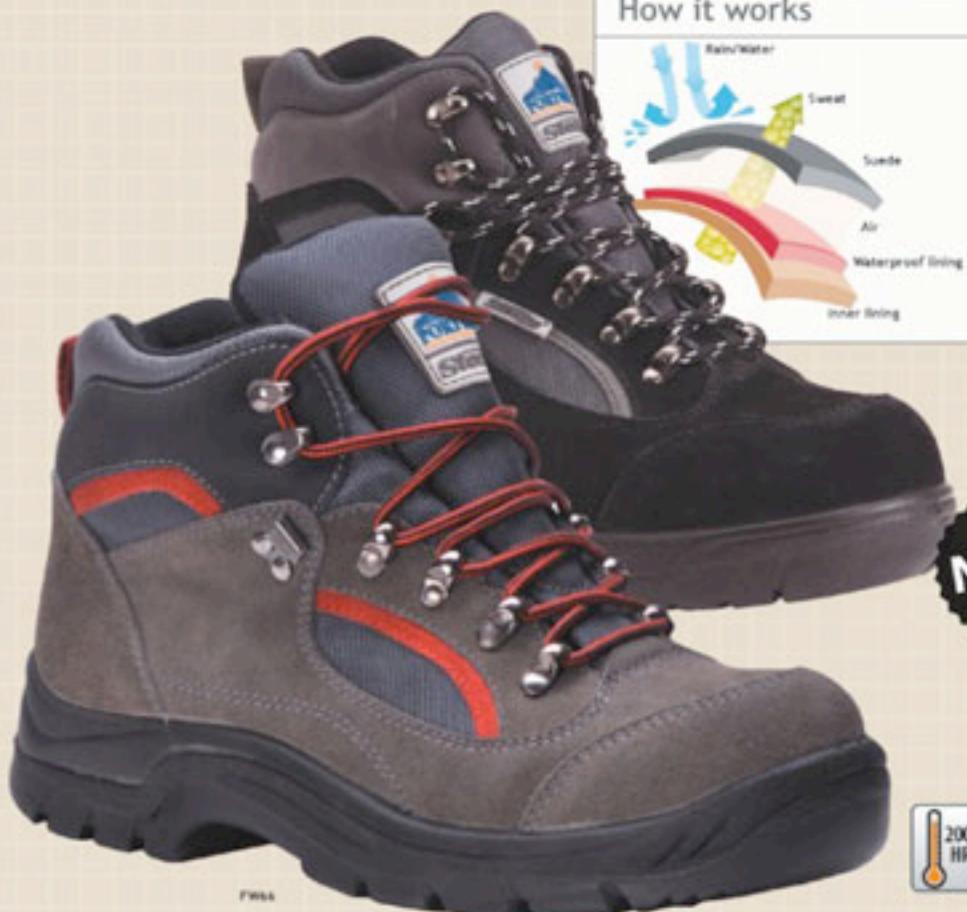
It is recommended to have your foot measured when purchasing footwear as there is no exact standard for converting shoe sizes.



FW57

How it works
FW57 Steelite™ All Weather Boot S3
EN ISO 20345:2004 + A1:2007

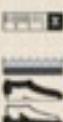
This waterproof S3 boot is rugged and hardwearing. Perfect for use in all conditions with steel toecap and midsole for increased wearer protection. The outsole is tested to the new anti-slip requirement for added stability in wet surroundings.


Black, Euro:39-47 UK:6-12
Waterproof Lining
Cow Nubuck Leather
PU/TPU - Outsole F12
**Waterproof and Breathable Lining**

FW66

How it works
FW66 Steelite™ All Weather Hiker Boot S3
EN ISO 20345:2004 + A1:2007

For the outdoors. Full S3 protection in a hiker style boot. Fully waterproof with steel midsole, steel toecap and breathable lining.


Grey, Euro: 38-48, UK: 5-13
Black, Euro: 38-48, UK: 5-13
Waterproof Lining
Suede Leather
PU/PU - Outsole F13
NEW

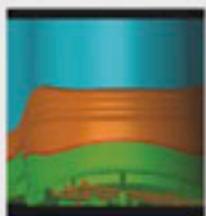
INTRODUCING OUR PREMIUM RANGE

Introducing the new range of premium safety footwear from Portwest, featuring the finest materials and components for the ultimate in safety, performance, comfort and stability. Footwear designed for workers in the oil and gas industries, construction, utilities etc.



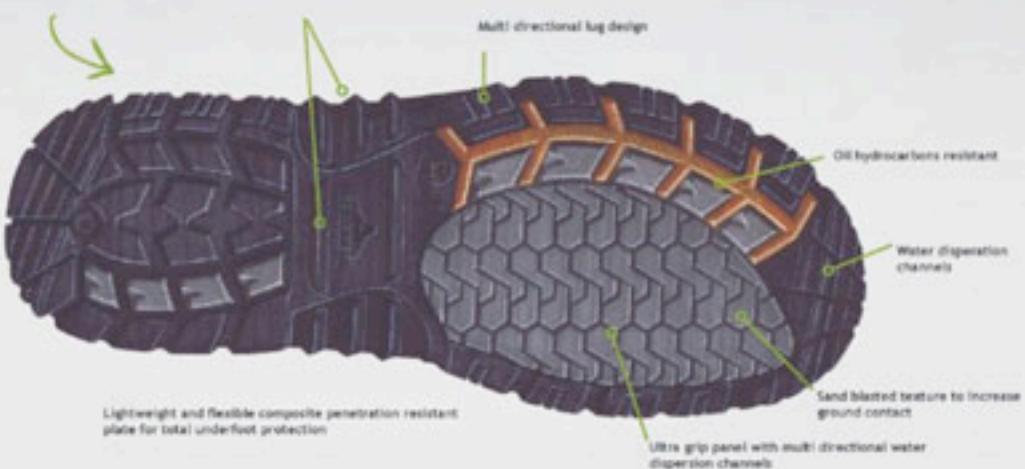
OUTSOLE: F18 GD

Durable rubber outsole - Oil and Hydrocarbon resistant, HRO heat resistant to 300°C and incorporating a non slip thread design with a large ground surface contact area that disperses liquids.



Ladder grips and straight heel breast for climbing stability

SRC





Green Diamond™ Technology - Extreme Anti Slip

Silicium Carbide crystals are mixed into the rubber compound to achieve significantly increased friction between the bottom of the sole and the walking surface. By combining this technique with the design knowledge of the outsole lock pattern with various kinds of rubber i.e. high grip, long wear, oil resistant, anti-static etc the end result is an outsole with exceptional grip properties.



FD01

FD02

NEW

NEW

FD01

TractionLite Non Metallic 10 inch (25cm) Safety Boot S3 HRO

EN20345:2004 + A1:2007, IEC 61340-4-3

Combining comfort, ankle support, unrivalled anti slip properties and the finest materials and components the TractionLite Safety Boot is a revelation in footwear construction. Lightweight 100% non metallic construction with YKK zip, S3 E-Leather® and a waterproof and breathable membrane to keep feet dry in the harshest of conditions. Specially designed PU Rubber outsole with Green Diamond™ technology offers superior slip resistance in the most demanding of conditions.



E-Leather®

PU/Rubber - Outsole F18 GD

Black, Euro: 38-48 UK: 5-13

FD02

TractionLite Non Metallic 7 inch (18cm) Safety Boot S3 HRO

EN20345:2004 + A1:2007, IEC 61340-4-3

The same features and benefits of the FD01 but in a 7 inch (18cm) version.



E-Leather®

PU/Rubber - Outsole F18 GD

Black Euro: 38-48, UK: 5-13





Steelite



FW32 Steelite™ Constructo Nubuck Boot S3

EN20345:2004 + A1:2007

Stylish upper design with a full safety specification. Steel toecap and midsole with S3 Nubuck Full Grain water resistant leather and 300HRO rubber outsole.



Black Euro: 39-47 UK 6-12

Honey Euro: 39-47 UK 6-12



Full Grain Nubuck Leather

Phylon/Rubber - Outsole F08



FW32



CompositeLite
FORTWEST

New Style!



FC60 Compositelite™ Operis Boot S3 HRO

EN20345:2004 + A1:2007

Stylish design combined with total S3 safety in a 100% non metallic boot. Lightweight construction with a durable PU/Rubber outsole for slip resistance and shock absorption.



Black, Euro 37-47 UK 4-12

Nubuck

PU/Rubber - Outsole F19



CompositeLite
FORTWEST

S3 Non Metallic



FC61 Compositelite™ Operis Shoe S3 HRO

EN20345:2004 + A1:2007

A low cut shoe version of the FC60 with all the same outstanding features.



Black, Euro 37-47, UK 4-12

Nubuck

PU/Rubber - Outsole F19



SteeliteModern
Styling!**FW33 Steelite™ Arx Safety Trainer S1P HRO**
EN20345:2004 + A1:2007

A sporty low cut black safety trainer with steel toecap and midsole.
Ideal for use in light industrial work.

Black Euro 37-47 UK:4-12
Action Leather
Rubber - Outsole F15

NEW



FW33

SRC

FW34 Steelite™ Lusum Safety Trainer S1P HRO
EN20345:2004 + A1:2007

Low profile fashionable safety trainer with eye catching black /yellow colouring. Heat resistant rubber outsole with steel toecap and midsole.

Black Euro:37-47 UK:4-12
Cow Suede Leather
Rubber - Outsole F15

NEW



FW34

SRC

FW38 Steelite™ Ladies Safety Boot S1P HRO
EN20345:2004 + A1:2007

Boot version of the popular FW39.

Black Euro:36-42 UK:3-8
Action Leather
EVA/Rubber - Outsole F15

NEW



FW38

Steelite

Ladies Fit

**FW39 Steelite™ Ladies Safety Trainer S1P HRO**
EN ISO 20345:2004 + A1:2007

With a last specially designed for the female foot and eye catching baby blue colouring this safety trainer will appeal to the female worker.

Black, Euro: 36-42 UK: 3-8
Action Leather
EVA/Rubber - Outsole F15



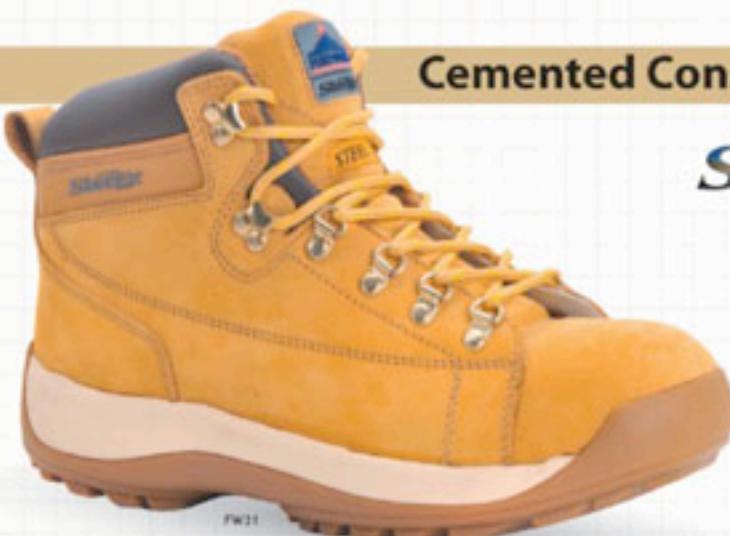
FW39

Steelite



SRC 191

Cemented Construction



Steelite

**FW31 Steelite™ Mid Cut
Nubuck Boot SB**
EN ISO 20345:2004 + A1:2007

New to our footwear range, this Mid Cut Nubuck Boot with durable rubber outsole has a modern, stylish design. Features include a high wicking breathable mesh liner for extra comfort.

Black Euro:38-47 UK:5-12
Honey Euro:39-47 UK:6-12
 Full Grain Nubuck Leather
Phylon/Rubber - Outsole F08



Superior Comfort And Safety



Steelite

**FW30 Steelite™ Mid Cut
Trainer SB**
EN ISO 20345:2004 + A1:2007

Classic trainer style work boot, with lightweight phylon midsole and a durable rubber compound, heat resistant outsole to 300°C. Manufactured from high quality action leather with hard wearing breathable mesh lining to wick away moisture.

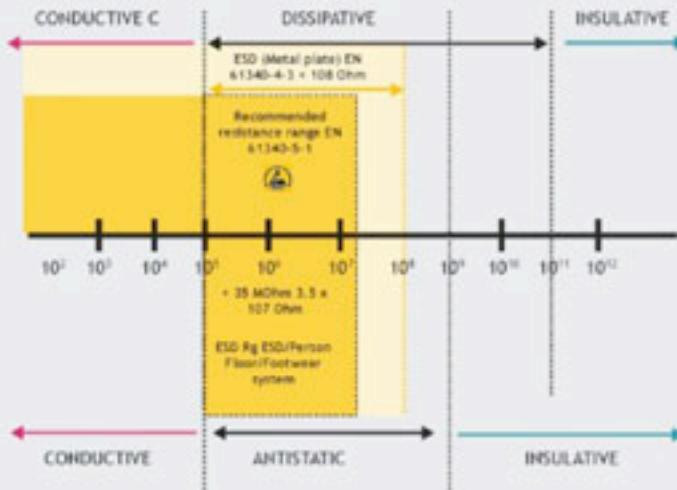
Black, Euro: 39-47 UK: 6-12
 Action Leather
Phylon/Rubber - Outsole F16





ESD Safety Footwear

Floor/Footwear System used for primary grounding
- ESD Standard EN 61340



Occupational and safety shoes standard - EN ISO 20344 to 20347:2007

The level of charge generated is influenced by atmospheric humidity.



FC01

CompositeLite ESD Laced Safety Shoe S1

EN20345:2004 + A1:2007, IEC 61340-4-3

Classic laced safety shoe with microfibre upper and dual density outsole. 100% non metallic. Suitable for use in ESD environments. Complies with IEC 61340-5-1.

- Black, Euro: 37-47, UK:4-12
- White, Euro: 37-47, UK:4-12
- Microfibre
- PU/PU - Outsole F20



CompositeLite
PORTWEST



FC03

CompositeLite ESD Perforated Safety Clog SB AE

EN20345:2004 + A1:2007, IEC 61340-4-3

Stylish and lightweight safety clog with a perforated upper for added breathability. 100% non metallic. Suitable for use in ESD environments. Complies with IEC 61340-5-1.

- Black, Euro: 37-47, UK:4-12
- White, Euro: 37-47, UK:4-12
- Microfibre
- PU/PU - Outsole F20



CompositeLite
PORTWEST



FC02 CompositeLite ESD Leather Safety Shoe S1

EN20345:2004 + A1:2007, IEC 61340-4-3

Leather laced up dual density shoe suitable for use in ESD environments. 100% non metallic. Complies with IEC 61340-5-1.

- Black, Euro: 37-47, UK:4-12
- Split Leather
- PU/PU - Outsole F20



Goodyear Welt Constructed



FW16

Steelite

FW16

Steelite™ Welted Safety Boot SBP

EN ISO 20345:2004 + A1:2007

Steelite™ Goodyear Welted Safety Boots are manufactured from high quality full grain and action leather with padded collar, Cambrelle lining for breathability and durability. Rubber outsole is resistant to oils, acids, alkalis and to temperatures up to 300°C. Steel midsole for added protection.



Black, Euro: 39-47 UK: 6-12

Full Grain/Action Leather

Rubber - Outsole F07



FW17

Steelite

FW17

Steelite™ Welted Safety Boot SB

EN ISO 20345:2004 + A1:2007

All the same outstanding features as FW16 but without the steel midsole.

Brown, Honey, Euro: 39-47
UK: 6-12Full Grain Crazy Horse/Full Grain
Nubuck Leather

Rubber - Outsole F07



FW18

Air Cushion Comfort

FW26

Steelite™ Air Cushion Safety Shoe SB

EN ISO 20345:2004 + A1:2007

Our new range of Air Cushion Footwear. FW26 features an SB safety shoe with energy absorbing outsole for all day comfort.

 Black, Euro: 39-47 UK: 6-12
Buffalo Leather
PVC - Outsole F09



FW27

Steelite™ Air Cushion Non-Safety Shoe

A non safety version of the FW26 with a leather lining.

 Black, Euro: 39-47 UK: 6-12
Buffalo Leather
PVC - Outsole F09



FW28

Steelite™ Air Cushion Safety Boot SB

EN ISO 20345:2004 + A1:2007

Black leather 6 eyelet safety boot with air cushion pvc outsole, steel toecap and padded collar.

 Black, Euro: 39-47 UK: 6-12
Buffalo Leather
PVC - Outsole F09



Steelite



FW26

Steelite



FW27

Non - Safety



FW28

Steelite

Executive Style Safety Shoes

Full Grain Leather



FW46



Full Grain Leather



FW47

Steelite

FW46

Steelite™ Executive Brogue S1P

EN ISO 20345:2004 + A1:2007

Our new Executive Brogue manufactured from Brazilian Full Grain leather with a special moisture management fabric for extra comfort.



Black, Euro: 39-47 UK: 6-12

Full Grain Leather

PU/PU - Outsole F14



Steelite

FW47

Steelite™ Executive Oxford Shoe S1P

EN ISO 20345:2004 + A1:2007

A high quality Oxford style Executive shoe featuring a double density outsole, 200 Joule steel toecap and midsole.



Black, Euro: 39-47 UK: 6-12

Full Grain Leather

PU/PU - Outsole F14



New Range of Safety Sandals

Steelite

FW01

Steelite™ Safety Sandal S1

EN ISO 20345:2004 - A1:2007

Popular style safety sandal that incorporates a steel toe cap and a perforated upper for extra ventilation in warm working conditions. Features a velcro fastening unit for a more comfortable fit.

Black, Euro: 36-47 UK: 3-12
 Action Leather
 PU/PU - Outsole F12



FW01

NEW

Steelite

FW02

Steelite Perforated Trainer S1P

EN20345:2004 - A1:2007

Hiker style S1P trainer with perforated upper and a special breathable lining for those working in warm conditions where breathability and comfort is a must.

Blue, Euro:36-48 UK 3-13
 Cow Suede Leather
 PU/PU - Outsole F12



FW02



S2 Microfibre



The Steelite™ range of S2 Microfibre food and medical industry products are manufactured from high quality microfibre which is water resistant and machine washable. The single density lightweight polyurethane outsole has been developed to self clean which prevents product lodging in the sole thread and cross contamination whilst providing enhanced slip resistance and durability. All four styles are certified to EN ISO 20345: 2004 + A1:2007.



Machine Washable Footwear

**Steelite**

FW80

Steelite™ Laced Safety Shoe S2

EN ISO 20345:2004 + A1:2007

Classic styling was at the forefront of our designers mind when creating our range of safety footwear. Padded collars provide all day long comfort and minimal features make this collection practical, safe and durable. Details as above.



Black, White, Euro: 35-48, UK: 2-13
Microfibre
PU - Outsole F10

**Steelite**

FW81

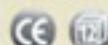
Steelite™ Slip On Safety Shoe S2

EN ISO 20345:2004 + A1:2007

The FW81 offers all the same great features as the FW80 but in a slip-on version. Details as above.



Black, White, Euro: 35-48 UK: 2-13
Microfibre
PU - Outsole F10





It's All About Sole - F10

Slip resistant and self-cleaning outsole which prevents cross contamination due to product being lodged in the sole tread of the footwear, specially designed for Clean Room, Medical and Food Industries.

Innovative Self Cleaning Sole



Steelite

FW82

Steelite™ Safety Clog SB AE WRU

EN ISO 20345:2004 + A1:2007

The FW82 offers all the same great features as the FW80, but in a clog design with a detachable back strap. Details as above.



Black, White, Euro: 35-48 UK: 2-13

Microfibre

FU - Outsole F10



Steelite

FW83

Steelite™ Slip On Safety Boot S2

EN ISO 20345:2004 + A1:2007

The FW83 offers all the same great features as the FW81 in a boot version. Details as above.



White, Euro: 35-48 UK: 2-13

Microfibre

FU - Outsole F10





CompositeLite
PORTWEST

Unrivalled Comfort and Fully Certified

CompositeLite
PORTWEST

Water resistant and
metal free!



FC11

SRC



FC11 CompositeLite™ Thor Boot S3
EN20345:2004 + A1:2007

100% non metallic S3 safety boot manufactured from Full Grain leather with a PU/TPU outsole for extra durability.



Black, Euro: 38-47, UK:5-12

Full Grain Leather

PU/TPU - Outsole F21

Full Grain



CompositeLite
PORTWEST



FC44

SRC



FC44 CompositeLite™ Thor Shoe S3
EN20345:2004 + A1:2007

S3 shoe version of FC11. Water resistant and 100% non metallic.



Black Euro: 38-47 UK:5-12

Full Grain Leather

PU/TPU - Outsole F21



FC63 Compositelite™ Trekker Boot S1

EN ISO 20345:2004 - A1:2007

A non metallic hiker style safety boot with 200 joule composite toe cap.

Black, Euro:37-47, UK: 4-12

Suede Leather

PU/PU - Outsole F12



FC64 Compositelite™ Trekker Shoe S1

EN ISO 20345:2004 - A1:2007

A shoe version of the FC63. 100% non metallic, lightweight hiker style shoe.

Black, Euro:37-47, UK: 4-12

Suede Leather

PU/PU - Outsole F12



NEW

FC65 Compositelite™ Trekker Plus Boot

S1P

EN20345:2004 - A1:2007

100% non metallic S1P boot with integrated TPR Support System for 360° ankle support.

Black, Euro:37-47 UK:4-12

Cow Suede Leather

PU/PU - Outsole F12



CompositeLite
PORTWEST



FC65

NEW

Ultra Lightweight and Metal Free

CompositeLite
PORTWEST

FC10

SRC

NEW

FC14

SRC

FC21

SRC

FC41

SRC

FC10 Compositelite™ Safety Boot S1P

EN20345:2004 + A1:2007

Metal free S1P boot with composite toecap and midsole. Black leather upper with dual density polyurethane sole unit.



Black, Euro:36-47 UK: 3-12

Action Leather

PU/PU - Outsole F12



FC14 Compositelite™ Safety Shoe S1P

EN20345:2004 + A1:2007

Low cut shoe version of FC10 with composite toecap and composite midsole. Metal free.



Black, Euro:36-47 UK: 3-12

Action Leather

PU/PU - Outsole F12



FC21 Compositelite™ Safety Boot S1

EN ISO 20345:2004 + A1:2007

This lightweight safety boot is 100% metal free, ideal for airport security and other environments where security checks are in use. The composite toecap offers outstanding protection from falling objects whilst the sole is energy absorbent and anti-static.



Black, Euro:36-47 UK: 3-12

Action Leather

PU/PU - Outsole F12



FC41 Compositelite™ Safety Shoe S1

EN ISO 20345:2004 + A1:2007

Offers the outstanding features of the FC21 but in the style of a shoe.



Black, Euro: 36-47, UK:3-12

Action Leather

PU/PU - Outsole F12



Hiker Style Safety Footwear

FW60 Steelite™ Hiker Boot S1P

EN ISO 20345:2004 + A1:2007

This hiker style boot can take a pounding on site and will continue to look great. Featuring a 200 joule steel toe and pierce resistant steel midsole to protect from falling debris and sharp objects.

Grey, Euro: 37-47 UK: 4-12

Suede Leather

PU/PU - Outsole F11



FW61 Steelite™ Hiker Shoe S1P

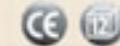
EN ISO 20345:2004 + A1:2007

All the outstanding features of the FW60 but in the style of a shoe.

Grey Euro: 37-47 UK: 4-12

Suede Leather

PU/PU - Outsole F11



FW63 Steelite™ Trekker Boot S1P

EN ISO 20345:2004 + A1:2007

Introducing the FW63 in the new workwear friendly colour combination of black and grey. All the same features of the FW60 with Thermal Plastic Rubber labels.

Black, Euro: 37-47 UK: 4-12

Suede Leather

PU/PU - Outsole F11



FW64 Steelite™ Trekker Shoe S1P

EN ISO 20345:2004 + A1:2007

Black, Euro: 37-47 UK: 4-12

Suede Leather

PU/PU - Outsole F11



Steelite



FW60

FW61

FW63

FW64

Fully Waterproof



NEW

**FW74
Steelite™ Safety Chest
Wader S5**

EN20345:2004 + A1:2007

Heavy duty pvc/nitrile safety wader with steel toecap and steel midsole. Colour coded red outsole for easy identification of safety features.

Black Euro: 37-47, UK: 4-12
 PVC/Nitrile
 PVC/Nitrile - Outsole F06



NEW

**FW71
Steelite™ Safety Waist
Wader S5**

EN20345:2004 + A1:2007

Waist height version of our Chest Wader for those who require a lighter and more versatile product.

Black, Euro: 37-47, UK: 4-12
 PVC/Nitrile
 PVC/Nitrile - Outsole F06

SRC



SRC



Steelite

SRC

FW75 Steelite™ Neptune Rigger Boot S5 CI
EN ISO 20345:2004 + A1:2007

When tested against leading competitors, our FW75 came out on top each and every time. Fully waterproof and fur lined, this Rigger boot offers maximum protection. Also features side tabs for easy donning.

Tan, Black, Euro: 37-47 UK: 4-12
 PVC/Nitrile
 PVC/Nitrile - Outsole F06





Steelite

SRC



SRC



SRC

Steelite

FW94 Steelite™ Classic Safety Wellington

S4

EN ISO 20345:2004 + A1:2007

Our range of Steelite™ Safety Wellingtons are manufactured from PVC/Nitrile to give a seamless watertight construction. 200 joule steel toe cap, slip resistant and anti-static are just some of the key features. Washable nylon lining and kick off spurs make these wellingtons safe for use in a wide range of environments.



Black, Euro: 37-47, UK: 4-12



Green, Euro: 39-44, UK: 6-10



PVC /Nitrile



PVC/Nitrile - Outsole F06



FW95 Steelite™ Total Safety Wellington S5

EN ISO 20345:2004 + A1:2007

The FW95 offers all the same great features as the FW94 but with a pierce resistant midsole.



Black, Euro: 37-47 UK: 4-12



Green, Euro: 37-47 UK: 4-12



PVC/Nitrile



PVC/Nitrile - Outsole F06



Kick off spur



FW84 Steelite™ Safety Food Wellington S4

EN ISO 20345:2004 + A1:2007

The FW84 is manufactured from high grade PVC/Nitrile which is resistant to oils, fats, alkali and acid. Excellent slip resistance and suitable for food industry.



White, Euro: 37-47 UK: 4-12



PVC /Nitrile



PVC/Nitrile - Outsole F06



Premium Protection Rigger Styles



Steelite

Rubber outsole for
heat resistance of
up to 300 °C



FW12 Steelite™ Rigger Boot S1P CI
EN ISO 20345:2004 + A1:2007

Our popular style rigger boot offers outstanding protection and value for money. These hard wearing Riggers are extremely comfortable and versatile. The fur lining traps in heat and the thumb straps to top of boot allow for easy donning. Steel toecaps, midsole and anti-static protection come as standard.



Black, Tan, Euro: 38-47 UK: 5-12
Split Buffalo Leather

PU/Rubber - Outsole F17



Steelite

PU/PU
outsole



**FW13 Steelite™ Rigger Boot S1P CI(With
scuff cap)**

EN ISO 20345:2004 + A1:2007

All the same outstanding features as the FW12 but with a grey scuff cap protector to the toe and a PU/PU outsole.



Tan, Black, Euro: 38-47
UK: 5-12

Split Buffalo Leather

PU/PU - Outsole F03



Steelite

NEW



**FW06 Steelite™ Rigger Boot S1P HRO
(Unlined)**

EN20345:2004 + A1:2007

Our best selling Rigger style now available in an unlined version for workers in warm conditions.



Tan, Euro:38-47 UK:5-12
Split Buffalo Leather

PU/Rubber - Outsole F17

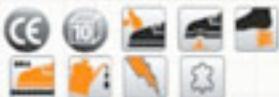




Steelite

FW51 Steelite™ Trojan Dealer Boot S1P
EN ISO 20345:2004 + A1:2007

Black, Euro: 38-47 UK: 5-12
 Brown, Euro: 38-47 UK: 5-12
 Waxy Full Grain Buffalo Leather (Brown)
 Full Grain/Action Leather (Black)
 PU/TPU - Outsole F02



Steelite



FW15 Steelite™ Safety Trainer S1
EN ISO 20345:2004 + A1:2007

An increasingly popular product that is modern and stylish, the FW15 Safety Trainers have received great feedback from workmen and field testers alike for comfort, performance and rugged construction. This trainer looks good with work trousers and even shorts on hot days. The anti-static, petro-chemical resistance provides excellent protection for your feet.

Black, Euro: 38-47 UK: 5-12
 Split Buffalo Leather
 PU/PU - Outsole F05



Steelite



FW25 Steelite™ Safety Trainer S1P
EN ISO 20345:2004 + A1:2007

An S1P version of the popular FW15 with added steel midsole.

Black, Euro: 38-47 UK: 5-12
 Split Buffalo Leather
 PU/PU - Outsole F05



Steelite

PU/TPU

FW50 Steelite™ Zulu Leather Boot S1P
EN ISO 20345:2004 + A1:2007

A smart, hard wearing, work boot that is ideal for indoor and outdoor protection. The full grain buffalo leather will last for years. Features a 200 joule steel toecap, pierce resistant, steel midsole and anti-static, petro-chemical resistance for exemplary protection.

Black, Euro: 39-46 UK: 6-11
 Waxy Full Grain Buffalo Leather
 PU/TPU - Outsole F02



Full S3 Water Resistance



Steelite

FW11 Steelite™ Thor Boot S3

EN ISO 20345:2004 + A1:2007

This Steelite™ safety boot has a 200 joule steel toecap, steel midsole, a dual density PU/TPU sole. The full grain leather provides a water resistant barrier so feet stay drier and comfortable all day.

- Black Euro: 38-47 UK: 5-12 Brown Euro: 38-40 UK: 5-7
 Full Grain Leather
 PU/TPU - Outsole F02



Steelite



Grey Stitching

FW23 Steelite™ Kumo Boot S3

EN ISO 20345:2004 + A1:2007

Our S3 Kumo Boot is manufactured with water-resistant leather keeping feet dry in wet conditions. Comprehensive protection with 200 Joule steel toecap, steel midsole and a slip resistant, energy absorbent heel.

- Black, Euro: 38-47 UK: 5-12
 Buffalo Water Resistant Leather
 PU/TPU - Outsole F04



Steelite

SRC

FW03 Steelite™ Boot S3

EN ISO 20345:2004 + A1:2007

S3 safety footwear at an affordable price. Water resistant upper and PU outsole conforming to the new anti slip standard.

- Black, Euro: 38-47 UK: 5-12
 Action Leather
 PU/PU - Outsole F13



Keep Your Feet Dry All Day Long

Steelite



FW44 Steelite™ Thor Shoe S3
EN ISO 20345:2004 + A1:2007

Brand new style to our water resistant range, the FW44 offers all the characteristics of the FW11 in a shoe.

Black, Euro: 38-47 UK: 5-12
 Full Grain Leather
 PU/TPU - Outsole F02



Steelite



FW43 Steelite™ Kumo Shoe S3
EN ISO 20345:2004 + A1:2007

The FW43 offers all the water-resistant and safety features of the FW23 but in the style of a shoe.

Black, Euro: 38-47 UK: 5-12
 Buffalo Water Resistant Leather
 PU/TPU - Outsole F04



Steelite



FW04 Steelite™ Shoe S3
EN ISO 20345:2004 + A1:2007

A shoe version of the FW03.

Black, Euro: 38-47 UK: 5-12
 Action Leather
 PU/PU - Outsole F13



NEW

Industry Favourites

Steelite

Fur Lined
Working Boot



FW05



FW05 Steelite™ Furlined Protector Boot S3
EN20345:2004 + A1:2007

High leg, furlined version of our best selling safety boot. Suitable for use in colder working conditions.



Black Euro:38-47 UK: 5-12
Split Buffalo Leather
PU/TPU - Outsole F03



FW10

PU/TPU

Steel toe cap
Steel midsole



FW10 Steelite™ Protector Boot S1P
EN ISO 20345:2004 + A1:2007

A best seller amongst workers in a host of trades, the FW10 is one of the most comfortable and sturdy boots on the market. Comprehensive protection with 200 joule steel toecap, steel midsole and a slip resistant, energy absorbent heel.



Black, Euro: 36-48 UK: 3-13
Split Buffalo Leather
PU/TPU - Outsole F03



FW14

Steelite

Steel toe cap
Steel midsole



FW14 Steelite™ Protector Shoe S1P
EN ISO 20345:2004 + A1:2007

Benefits from all the superior features of the FW10 but in the style of a shoe.



Black, Euro: 36-48 UK: 3-13
Split Buffalo Leather
PU/TPU - Outsole F03



FW21

Steelite



FW21 Steelite™ Safety Boot S1
EN ISO 20345:2004 + A1:2007



Black, Euro: 37-48 UK: 4-13
Split Buffalo Leather
PU/TPU - Outsole F03





Quick release buckle



FW07 Steelite™ Welders Boot S1P

EN ISO 20345:2004 + A1:2007

Designed for welders with protective leather flap to guard against sparks, quick release buckle and 300°C HRO PU-Rubber outsole. 100% Kevlar™ stitching and composite toe cap and midsole.



Black, Euro: 38-47 UK: 5-12



Buffalo Split Leather / Kevlar™



PU/Rubber - Outsole F01

KEVLAR®



FW08



FW08 Steelite™ Protector Plus Boot S1P

EN ISO 20345:2004 + A1:2007

PU/Rubber outsole offers greater resistance to heat and is ideal for those working in road construction, local authority etc.



Black, Euro: 38-47 UK: 5-12



Buffalo Split Leather



PU/Rubber - Outsole F01



FW09



FW09 Steelite™ Protector Boot Scuff Cap S1P

EN ISO 20345:2004 + A1:2007



Black, Euro: 38-48 UK: 5-13



Split Leather



PU/PU - Outsole F03

Scuff cap detail



FW20 Work Boot



Black, Euro: 38-48 UK: 5-13



Split Buffalo Leather



PU/TPU - Outsole F03

Non - Safety



UNISEX SOCK RANGE

The unisex range of workwear socks come in a variety of styles and colour. Features include reinforced heels and toes for durability and a cushion sole area providing extra comfort and warmth.

Footwear Accessories

SATRA TM436:2010

Determination of whole shoe thermal insulation value and cold rating. A cold rating test to assess thermal performance. The item of footwear is tested on a heated artificial foot form and by monitoring the amount of energy required to maintain the foot temperature and the temperature of the foot and its surrounding environment, a range of minimum temperatures at which the footwear will feel comfortable according to the activity level of the wearer can be calculated. To test socks, a reference sample of footwear (FW11) is first tested with a reference sock and then with the sample sock (SK18) to assess the contribution made to the thermal performance of the footwear.

Table 1: TM436:2010 Cold Rating Test Results SK18

FW11	Thermal Reference	SK18
R value	0.1909	0.2150
coldest temperature with...		
4 W loss	6.48	4.78
8 W loss	-7.03	-10.45
12 W loss	-20.55	-25.67



SK18 Extreme Cold Weather Sock

SATRA TM436:2010

Dual layer construction with outer shell consisting of a high wool content. Inner Viafil® layer is anti odour, anti fungal with insulation and moisture transfer properties.

Outer - 40% Wool, 40% Acrylic, 20% Nylon
Inner - 100% Viafil®
Black, Euro: 39-43 UK: 6-8.5
Black, Euro: 44-48 UK: 9-12



H 40cm



SK20 Bizflame™ Sock

EN531, EN1149

Eagerly anticipated, our latest sock is manufactured from Bizflame™. Comprising a flat toe seam for extra comfort and an elasticated leg section.

48% Bizflame™, 32% Cotton, 20% Polyester
Black, Euro: 39-43 UK: 6-8.5
Black, Euro: 44-48 UK: 9-12



SK14 Fleck Sock

Cotton rich sock providing comfort, performance and practical protection.

60% Cotton, 35% Acrylic, 5% Elastane
Grey, Euro 39-43, UK 6-8.5
Grey, Euro 44-48, UK 9-12



SK12 Coolmax® Hiker Sock

Superior next to skin comfort, this sock ensures a dry environment for comfortable and healthy feet.

50% Cotton, 30% Coolmax®, 20% Nylon
Beige, Black
EU: 39-46 UK: 6-11

H 25cm



SK11 Thermal Sock

Designed for all seasons, cushioning throughout provides extra warmth, extra impact resistance and extra comfort.

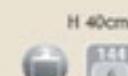
55% Cotton, 15% Nylon, 15% Wool, 15% Acrylic
Blue, Grey, EU: 39-46 UK: 6-11

H 25cm



SK10 Combat Sock

40% Wool, 40% Acrylic, 20% Nylon
Black, Navy, Grey.
EU: 39-46 UK: 6-11



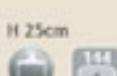
SK33 Work Sock-3 Pack

79% Acrylic, 15% Nylon, 6% Polyester
Black, Euro: 39-43 UK: 6-8.5
Euro: 44-48 UK: 9-12



SK13 Classic Cotton Sock

80% Cotton, 20% Nylon
Black,
EU: 39-46 UK: 6-11



Footwear Accessories



F941
Self Shine Cream

Self shine shoe polish



BOOT SCRUBBER



F003

Boot Scrubber

Boot pull and cleaner all in one, no need to spread muck all around the house.



F418 Wet Blocker

High performance waterproofing.

250ml



FC99 PEET Boot Dryer

FC98 PEET Boot Dryer Portable
CE



The original and best boot dryer from the USA. The Peet dryer works naturally, using gentle, thermal convection to dry shoes, boots and all types. In order to prolong the life of footwear, this ingenious device dries footwear from the inside out. The low energy consumption also means this is kinder on the environment than most footwear dryers.

Plastic
 FC99: White
 FC98: Black



First Class Care for your Footwear



F604

Moulded Insole

Highly effective micro cell shock absorber. Absorbs shocks and cushions the foot. Anatomically shaped footbed.

Cut to Fit:
S,M,L



F603

Lattice Insoles

Highly effective poron lattice construction for durability and moisture circulation keeping feet fresh.

Cut to Fit:
S,M,L



F150-F691 Laces

Heavy duty strong laces.



NEW

FL01 Steelite 90cm Shoelace
FL02 Steelite 150cm Bootlace

300D Polyester
 Black, 90cm
 Black, 150cm

	90cm	150cm
Black Wax Laces	F691	F651
Black Cord Laces	F591	F551
Brown Gold Laces	F190	F150



Cushion comfort all day long

SGS



FC90

Face Down

Face Up

FC90 Gel Cushioning Insole

Available in three standard sizes that can be trimmed to fit your ideal shoe size, these gel cushions absorb shocks and help relieve tired aching feet. Sold in pairs.



Polymer Gel

Grey,

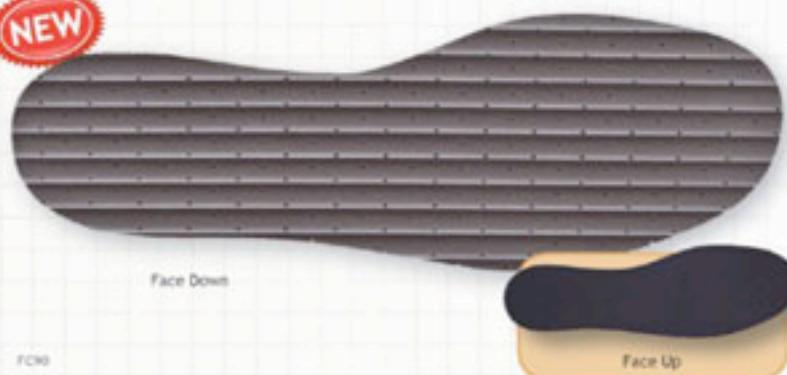
Small: (Euro: 37-39 UK: 4-6)

Medium: (Euro: 40-44 UK: 6.5-10)

Large: (Euro: 45-47 UK: 10.5-12)



NEW



FC89

Face Down

Face Up

FC89 Thermal Fleece Insole

This thermal insole has a fleece layer to keep your feet warm and a soft latex layer for maximum cushioning to help absorb impact and reduce fatigue.



Fleece, Latex

Black, One size fits all



NEW



FC88

Face Down

Face Up

FC88 Thermal Aluminium Insole

Designed to insulate your foot with a special aluminium layer to retain heat and repel cold and a wool polyester layer for added warmth and comfort.

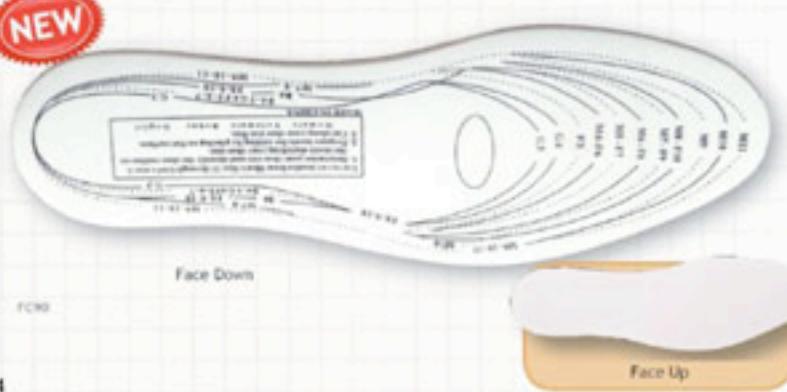


Aluminium, PU, Felt (30% Wool, 70% Polyester)

Grey, One size fits all



NEW



FC87

Face Down

Face Up

FC87 Memory Foam Insole

Ergonomically designed insole which moulds to the individual foot shape. Provides all day long comfort and support. Trim to size for the perfect fit.



Memory Foam, EVA

White, One size fits all



Be Safe-Do Not Slip



FC94 Non Slip Ice Grabber

The easy all round solution for grip in any weather and any shoe or boot.



Rubber

Black, L (UK:8-11 Euro:39-43), XL (UK:11+ Euro:44+)



FC95 Everyday Traction Aid

The perfect lightweight solution for casual and athletic footwear for daily urban use. This traction aid is constructed with Tungsten-Carbide, virtually non-sparking spikes for added safety.



Rubber

Black, S/M (UK:3/7 Euro:36-41) L/XL (UK:7/13 Euro:41-49)



FC96 All Purpose Traction Aid

The all-around solution for most footwear, including boots with no toe cap. This traction aid is constructed with Tungsten-Carbide, virtually non-sparking spikes for added safety.



Rubber

Black, S (UK:3-7 Euro:36-39) M (UK:7-9 Euro:40-43) L (UK:10-12 Euro:44-47)



FC97 All Purpose Oversized Traction Aid

Specially designed to fit oversized bulky footwear and boots with steel composite toe caps. This traction aid is constructed with Tungsten-Carbide, virtually non-sparking spikes for added safety.



Rubber

Black, One Size (UK:10 Euro:44+)



HAND PROTECTION

GLOVE SIZES

Hand Size	Hand Circumference Length (mm)	Minimum Glove Length (mm)	Glove Size	Imperial Glove Size	Cuff Colour Code
6	152/160	220	6	X5	
7	178/171	230	7	S	Yellow
8	203/182	240	8	M	Green
9	229/192	250	9	L	Blue
10	254/204	260	10	XL	Red
11	279/215	270	11	XXL	Red



KNITTING GAUGE

This symbol denotes the knitting gauge of the glove liner.

EN420:2003

GENERAL REQUIREMENTS FOR PROTECTIVE GLOVES

This standard defines the general requirements for glove design and construction, innocuousness, cleaning instructions, electrostatic properties, sizing, dexterity, water vapour transmission and absorption along with marking and information.



EN388:2003

PROTECTIVE GLOVES AGAINST MECHANICAL RISKS

This standard applies to all kinds of protective gloves in respect of physical and mechanical aggressions caused by abrasion, blade cut, tearing and puncture. This standard is only applicable in conjunction with EN420 (1 being the minimum performance rating).

- Abrasion-Performance Index 1-4
- Blade Cut Resistance-Performance Index 1-5
- Tear Resistance-Performance Index 1-4
- Puncture-Performance Index 1-4



EN407: 2004

PROTECTIVE GLOVES AGAINST THERMAL RISKS (Heat and/or Fire)

This standard specifies thermal performance for protective gloves against heat and/or fire. The heat and flame pictogram is accompanied by a 6 digit number:

- Resistance to flammability (performance level 0-4)
- Contact Heat resistance (performance level 0-4)
- Convective heat resistance (performance level 0-4)
- Radiant heat resistance (performance level 0-4)
- Resistance to small splashes of molten metal (performance level 0-4)
- Resistance to large splashes of molten metal (performance level 0-4)



EN12477:2001

This European Standard specifies requirements and test methods for protective gloves for use in manual metal welding, cutting and allied processes. According to their performance, protective gloves for welders are classified into two types :

- Type A: Lower dexterity (with higher other performance)
- Type B: Higher dexterity (with lower other performance).

Disposable Hand Protection

Our range of disposable gloves have been designed with the user in mind. Comfortable and manufactured from the highest quality materials, they are the perfect cost-effective choice for medical, dental, food services as well as general industrial use. All gloves in this range are Acceptable Quality Level (AQL) 1.5, CE Food Safe and non-sterile. They are also certified to EN standards.

EN455-Parts 1,2 and 3.

This standard applies to medical gloves for single use. Part 1 covers the requirements and testing for freedom from holes.

Part 2 covers the requirements and testing for physical properties.

Part 3 the requirements and testing for biological evaluation.



CE Food Safe

European legislation with respect to Food Contact Materials (Directive EC1935/2004) requires that food contact materials shall not transfer their ingredients to food and must not modify the organoleptic properties (ie colour, smell, texture and taste) of the food. Products intended for food contact shall be labelled as such.



EN511:2006

The European Standard specifies the requirements and test methods for gloves which protect against conductive cold down to -50 degrees celsius. This cold can be linked to the climatic conditions or an industrial activity. The specific values of the different performance levels are decided by the special requirements for each class of risk or the special areas of application. Product tests may only give performance levels and not levels of protection.



EN ISO 10819:2006

This European Standard specifies a method for the laboratory measurement, the data analysis and reporting of the vibration transmissibility of gloves in terms of vibration transmission from a handle to the palm of the hand in the frequency range from 31.5 Hz to 1250 Hz. The standard is intended to define a screening test for the vibration transmission through gloves.



EN 1149-1:2006

Protective Clothing - Electrostatic Properties - Part 1: Test method for measurement of surface resistivity

This European Standard specifies a test method for materials intended to be used in the manufacturing of electrostatic dissipative protective clothing (or gloves) to avoid incendiary discharge. This test method is not applicable for materials to be used in the manufacturing of protection clothing or gloves against mains voltages.



EN1149-5:2008

Protective Clothing - Electrostatic properties - part 5. Material performance and design requirements.

This European Standard specifies material and design requirements for electrostatic dissipative protective clothing, used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. This European Standard is not applicable for protection against mains voltage.

ESD - (Electrostatic Discharge)

ESD gloves are used to divert static electricity. Surface resistivity is tested according to method specified in EN1149-1 but test sample must meet the requirements of EN1149-5.



EN374-1:2003

This standard specifies the requirements for gloves to protect the user against chemicals and/or micro-organisms and defines terms to be used.



EN374-2:2003

This European Standard specifies a test method for the penetration resistance of gloves that protect against chemicals and/or micro-organisms.



EN374-3:2003

This European Standard specifies the determination of the resistance of protective glove materials to permeation by potentially hazardous non-gaseous chemicals under the condition of continuous contact.



Gloves must prove that they are an effective barrier against liquids and micro-organisms.

Performance levels are according to Acceptable Quality Levels (AQL), whereby samples are taken from a batch of gloves and tested during production for pinholes and leaks by either inflation with air or by filling with water.

Gloves must meet at least level 2 of to be considered micro-organism resistant.

Level 1 = AQL 4.0

Level 2 = AQL 1.5

Level 3 = AQL 0.65

New High Performance Gloves



A700
General Utility – High Performance Glove
EN420, EN388

This high performing, handhugging glove is multi-purpose and suitable for any job. Lightweight for the wearer, the glove has BuildTex™ durability built in and features reinforced stitching on the thumb for extra strength with wrist support and protection.

Synthetic Leather, Lycra, Spandex
Black L/9, XL/10



A710
Tradesman – High Performance Glove
EN420, EN388

Designed and created with heavy duty protection in mind, the Tradesman offers a high level of comfort when working. With a built in sweat wipe, knuckle padding and protection coupled with reinforcement stitching on the palms, fingers and thumbs, this glove meets all your needs. Hi Vis fabric and reflective tape conforms to EN471.

Synthetic Leather, Rubber, Lycra, Spandex, Neoprene
Black/Grey with Yellow Trim L/9, XL/10
Black/Yellow with Yellow Trim L/9, XL/10



Quick Release Safety Feature



A001

A001 Glove Clip

The convenient way to hold onto your gloves, never worry about losing them again.

Acetal Copolymer
Blue, Red, Yellow and Black



EN388



EN388



EN388



EN388



EN388



A720
Impact - High Performance Glove
EN420, EN388

Guarantees complete protection and durability all day long. The Impact glove features a fully padded leather palm ensuring total comfort for the wearer. Rubber knuckle protection, padded palm protection and a reinforced thumb makes this glove tough enough to tackle the most demanding job.

Synthetic Leather, Rubber, Lycra, Spandex, Neoprene
Grey/Blue L/9, XL/10



A730
Supergrip - High Performance Glove
EN420, EN388

Designed to give a high performance grip for workers who like to have a good handle on things, this glove has an extra grip silicon covered palm with reinforced thumb and breathable sidewalls.

Synthetic Leather, Silicon, Lycra, Spandex, Black with Yellow Trim L/9, XL/10



A740
Powertool Pro - High Performance Glove
EN420, EN388

Combining comfort, durability, impact resistance and stylish design, the Powertool Pro is ideal for tradesmen working with power tools and small components.

Synthetic Leather, Rubber, Lycra, Spandex, Neoprene Navy, L/9, XL/10

Fingerless



217



A150 Fortis Grip Glove

EN420, EN388

The Fortis Grip Glove offers the wearer the necessary hand protection with both comfort and grip at an affordable price. The seamless poly cotton 10 gauge liner and kniwrst design eliminates bulky, uncomfortable seams providing a better fit, better breathability and reduced hand fatigue.

65% Polyester 35% cotton, Latex
 Orange, Green, Black, M/8, L/9, XL/10, XXL/11

EN388
216 12
10
3.1.2.1



A100 Grip Glove

A109 Grip Glove (with merchandise bag)

EN420, EN388

One of the most popular gloves in the market, the Grip Glove is a premium quality latex 10 gauge glove that provides good tear and abrasion resistance, enabling it to perform well in both wet and dry conditions. With its open back for ventilation and ergonomic design that reduces hand fatigue, the Grip Glove is extremely comfortable to wear.

65% Polyester 35% cotton, Latex
 A100: Orange, Green: M/8, L/9, XL/10, XXL/11
A109: Orange, Green, Black: M/8, L/9, XL/10

EN388
216 12
10
3.2.4.2
3.1.2.1



A160 Ecogrip Glove

CE Cat 1

Economy grip glove manufactured from mixed fibres with latex dipping

Polyester, Cotton, Latex
 Red L/9, XL/10.
Blue L/9, XL/10.

10 CE 240 12



A340 Hi Vis Grip

EN420, EN388

By using the latest Latex Foam technology, the A340 offers enhanced grip for the wearer in wet and dry conditions. The 13 gauge hi-vis liner conforms to EN471 and the long cuff version offers greater protection to the wrist and lower arm areas.

Nylon, Latex Foam
 Yellow, S/7, M/8, L/9, XL/10

13 480 12

Added Safety
feature - long
cuff

EN388
216 12

Maximum Dexterity



A350 DermiFlex Glove

EN420, EN388

Super light 15g nylon and spandex liner dipped with soft nitrile foam and PU for the ultimate in comfort, dexterity and sensitivity. Protects against oil in warm, humid conditions.

Nylon, Spandex, PU/Nitrile Foam
 Black S/7, M/8, L/9, XL/10, XXL/11

EN388



360

12

15

3.1.3.1



A310

A800 Household Latex Glove

CE Cat. 1

Used for a multitude of household and workplace tasks. This glove features a flock lining and beaded cuff for easy donning and a fishscale pattern for maximum grip.

Latex
 Yellow M/8, L/9, XL/10



240

12

CE

Approved



A800

A110 Nylon Polka Dot Glove

EN420, EN388

By combining enhanced grip with excellent dexterity, the Nylon Polka Dot Glove performs well in dry conditions. Seamless 13 gauge knitted Nylon with PVC dotted palm.

Nylon/PVC
 Blue on White S/7, M/8, L/9, XL/10

EN388



216

12

13

2.1.4.1



A110

A130 Criss Cross Glove

EN420, EN388

For that extra bit of grip. The PVC pattern on the palm and the back of the 7 gauge glove makes them an ideal choice for general handling work duties.

65% Polyester 35% cotton, PVC
 Orange M/8, L/9, XL/10

EN388



144

12

7

1.1.2.0



A130

A111 Fortis Polka Dot Glove

CE Cat. 1

Lightweight, comfortable seamless 7 gauge glove with PVC dotted palm for enhanced grip, this glove offers superior finger dexterity and is ideal for dry handling.

65% Polyester 35% cotton, PVC
 Blue on White S/7, M/8, L/9, XL/10

288

12

7

CE



A111



A140

A140 Thermal Grip Glove

EN420, EN388

The Thermal Grip Glove is perfect for construction, transportation, refuse collection, maintenance and local authority work. This glove has a warm acrylic 10 gauge liner and is ideal for more heavy duty, outdoor tasks or those people working in cold conditions.

Acrylic, Latex
Yellow S/7, M/8, L/9, XL/10, XXL/11
Orange M/8, L/9, XL/10, XXL/11

10

144

12

EN388
1.1.4.1.

A145

A145 Cold Grip

EN420, EN388, EN511

Specially designed for use in cold conditions. The crinkled latex finish offers excellent grip and the warm acrylic 7 gauge liner offers protection against cold hazards in extreme conditions.

Acrylic/Latex
 Orange/Blue, M/8, L/9, XL/10

7

120

11

EN388
1.2.3.1.EN511
X.1.X.**For Cold Weather****A146 Arctic Winter Glove**

EN420, EN388, EN511

The latest development in hand protection. Twin liner traps in heat with a 3-4 dipping to keep hands dry. Soft nitrile foam dipping offers full protection to the fingers against cold and water.

Nylon, Nitrile Foam
Black/Black, L/9, XL/10, XXL/11
Black/Yellow, L/9, XL/10, XXL/11

15

144

12

EN388 EN511

**A450 Weatherproof Hi - Vis Glove**

EN420, EN388, EN511

Designed for use in the most demanding conditions. Insulated liner and knitwrist keeps hands warm and dry. Tough double dipped PVC coating prevents oil, grease and water penetration.

PVC, Foam, Cotton
 Orange XL/10

12

6

EN388
3.1.2.1.

EN511


NEW

A115 Thermolite® Thermal Liner

CE Cat. 1

13g thermal knitted liner suitable for use in cold conditions. Elasticated wrist for secure fit and comfort. Ideal as an under glove.

Thermolite®
Navy, XL/10

THERMOLITE®

13 480 12 CE EN388 EN407

**Lenzing FR®**

A590

A590 Heat Resistant 250° Glove

EN420, EN388, EN407

Following feedback from customers in the food and catering industry we have produced this new glove that feels comfortable and features an extra long cuff to protect the delicate wrist area. Available in one industry standard size the A590 is heat resistant for contact heat up to 250°C. Ambidextrous and sold singly. 7 gauge.

Lenzing FR®, Cotton
White L/9

Added safety feature
- long cuff

EN388 EN407
1.2.4.0. 4.2.4.2.XX

Specialist Range

**NEW**

A245 Antarctica Thinsulate™ Glove

EN420, EN388, EN511

Premium quality cow grain leather knitwrist glove with Thinsulate™ lining for enhanced warmth. Suitable for coldstore applications.

Cow Grain Leather, Cotton, Thinsulate™
Tan L/9, XL/10

Coldstore
Gloves

A790

A790 Anti Vibration Glove

EN420, EN388, EN10819

Specially designed to reduce the effects of impact and vibration. Excellent levels of comfort and dexterity when using power tools, jack hammers, concrete breakers etc. 10 gauge.

50% Cotton, 45% Nylon, 5% Rubber yarn
Coating Chloroprene
 Black, M/8, L/9, XL/10

Thinsulate
INSULATION 100 gram
12 34 12 EN388 EN511
2.1.2.2. 1.2.0.
100 10 EN388
X.3.4.3.**EN ISO 10819**
TR_M = 0.62
TR_H = 0.55

**NEW****A198 Antistatic PU Fingertip Glove**

EN420, EN388, EN1149

The same benefits and features of the A199 but in a fingertip-dipped version for precision applications.

Nylon/Carbon Fibre, PU
 Grey/White, XS/6, S/7, M/8, L/9, XL/10.



-13 480 12 EN388 EN1149
2.1.3.2

Excellent Dexterity and Durability

A120

A120 PU Palm Glove

EN420, EN388

For work that requires a more subtle touch, the PU Palm Glove is ideal. The seamless 13 gauge knitted Nylon liner has a PU palm and finger coating, providing excellent dexterity.

Nylon, PU
 White XS/6, S/7, M/8, L/9, XL/10, XXL/11
 Black XS/6, S/7, M/8, L/9, XL/10, XXL/11
 Grey XS/6, S/7, M/8, L/9, XL/10, XXL/11

-13 480 12 EN388
4.1.3.1

**NEW****A199 Antistatic PU Palm Glove**

EN420, EN388, EN1149

13g Nylon and Carbon Fibre shell which diverts static electricity. Coated with a durable PU palm for excellent dexterity. For use in electronics assembly, testing and precision work.

Nylon/Carbon Fibre, PU
 Grey/White, XS/6, S/7, M/8, L/9, XL/10.

Antistatic Gloves

-13 480 12 EN388 EN1149
4.1.3.2



A121

A121 PU Fingertip Glove

CE Cat. 1

The A121 has PU dipping on the fingertip area to protect against nicks and cuts. Suitable for use in microelectronics, precision assembly, inspection etc. 13 gauge knit.

Nylon/PU
 White XS/6, S/7, M/8, L/9, XL/10

-13 CE 12

Chemical Resistant

NEW

A810 Nitrosafe Chemical Gauntlet

EN420, EN388, EN374

Chemical resistant gauntlet with textured pattern for enhanced grip. Flocklined for added comfort. For use in the chemical, oil and food industries.



EN388 EN374 EN374
192 12 2.0.0.1 A.K.L.

NEW

A827 A835 A845 Double Dipped PVC Gauntlet 27cm

EN420, EN388, EN374

Double dipped PVC gauntlet with sandy palm finish for enhanced grip. Jersey lined for extra wearer comfort. Available in 3 lengths, 27cm, 35cm and 45cm.



EN388 EN374 EN374
41.2.1 J.K.L.

A827 120 12

A835 84 12

A845 60 12



A400 PVC Knitwrist

EN420, EN388

A best seller, the red PVC fully dipped working glove with knitted wrist and cotton interlock lining has a smooth finish with excellent abrasion resistance.

A427 / A435 / A445 PVC Gauntlet

EN420, EN388

Available in a choice of three gauntlet cuff lengths, the A427 (27cm), A435 (35cm) and the A445 (45cm) are fully coated and have a soft, comfortable cotton interlock lining. The coating has a smooth finish and offers excellent abrasion resistance.



EN388
41.2.1

A427 120 12
A435 96 12
A445 72 12

Our leather welding accessories are fully certified to EN ISO 11611 standards and has been designed with welders in mind. The leather adds superior protection, durability and comfort to the wearer when welding.

Professional Welding Products



EN ISO 11611

This type of protective clothing is intended to protect the wearer against spatter, short contact time with flame, radiant heat and minimises possible electric shock.



Adjustable
FR Cotton
Straps



SW10 Leather Welding Apron

EN ISO 11611 CLASS 2 A1

Premium quality welding apron made of split cowhide leather with Kevlar® stitching throughout. The apron protects the torso and upper legs when welding and is designed to last in the toughest environment. The adjustable straps and a quick release buckle ensures that the apron is secure and has a perfect fit.

Split Cowhide
Leather
Golden Brown/
91cm x 58cm

5 ply DuPont™
Kevlar® stitching



EN ISO 11611

KEVLAR®



SW 20 Leather Welding Sleeves

EN ISO 11611 CLASS 2 A1

Premium quality welding sleeves made of split cowhide leather with kevlar® stitching designed to protect the forearm and elbow in the toughest environment. The elasticised ends ensures maximum protection and a secure fit for welders.

Split Cowhide Leather
Golden Brown/ 40cm Length



EN ISO 11611

A500 Welders Gauntlet

EN420, EN388, EN407

This style is fully certified to EN407 and EN 12477 Type A to protect when welding. Cow split leather, one-piece back, 14" length and a full lining.

Cow Split Leather, Cotton
A500: Red XL/10.5



60
6



A500

A510 Welders Gauntlet

EN420, EN388, EN407

Cow Split Leather, Cotton
A510: Blue XL/10.5



60
6



A510

A530 Reinforced Welding Gauntlet

EN420, EN388, EN12477

Premium quality reinforced welding gauntlet. Fully welded with no exposed seams and Kevlar® sewn throughout. Reinforced palm and thumb area for additional protection.

Cow Split Leather, Kevlar®
Brown, XL/10.5



48
6



A530

A520 Premium Tig Welding Gauntlet

EN420, EN388, EN12477

The ultimate in dexterity for welders. Soft, flexible goatskin palm with heavy duty split leather cuff. For use in type B (Tig welding). Kevlar® stitching throughout.

Goat Skin, Cow Split Leather,
Kevlar®
Grey, L/XL, XL/10



144
12



The Premium Rigger Range



A.230 Double Palm Rigger

EN 420, EN388

Superior Double Palm Rigger glove with additional reinforced protection to palm and forefinger areas. Suitable for use in construction, landscaping, agriculture and forestry.

Cow Split leather, Cotton
Chrome/Green, XL/10.5



4.2.2.3



A.250

Tergus Glove

EN420, EN388

Durable pig grain leather glove with velcro fastening, cotton back and reinforced fingertips. Suitable for light industrial applications.



Pig Full Grain Leather, Cotton

Blue M/8, Yellow L/9, Red XL/10, Black XXL/11



4.0.1.1



A.215 Hi Vis Rigger

EN420, EN388

Constructed from premium quality leather for prolonged life, these study riggers are ideally suited for outdoor work that requires added protection, namely roadside workers and utilities employees. Both the high visibility liner and the reflective tape conform to EN471.

Full Grain Cow Leather
Hi Vis Lining-Duster
Yellow XL/10.5, Orange XL/10.5



3.2.4.2

A215

A.210 Canadian Rigger Glove

EN420, EN388

This classic glove is often used by workers in agricultural, forestry or construction industries, as well as for general handling work. Cow split leather patch palm with vein protection provides good tear resistance, while the cotton backing increases comfort and ventilation.

Cow Split Leather, Cotton
Grey/Assorted XL/10.5



2.2.3.3

A210

A.200 Furniture Hide Glove

EN420, EN388

Traditionally styled, the A200 is made from premium quality cow split leather. The rubberised safety cuff, vein protection patch and leather patch palm provide outstanding abrasion and puncture resistance. Ideal for workers in agricultural, forestry or construction as well as for general handling.

Cow Split Leather, Cotton
Black/Yellow XL/10.5



3.1.2.3

A200

A.220 Premium Chrome Rigger

EN420, EN388

Premium quality split leather chrome rigger with red cotton drill back and knuckle protection. Rubberised safety cuff and integral vein patch. For use in construction, mining, landscaping etc.

Cow Split Leather/Polycotton
Red, XL/10.5



2.1.2.3

A220



Added safety feature
- long cuff



A655 Cut 5 Food Industry Glove

EN420, EN388, CE FOOD SAFE

Certified to level 5 cut resistance, this glove can be used in the food and catering industry. Offers unrivalled protection and dexterity when handling knives and other sharp objects. Ambidextrous and sold singly. 13 gauge.

Polyester / Glass Fibre
Blue, M/8, L/9, XL/10

5



EN388



2.5.A.X.

A655

A690 18 Inch(45cm) Cut Resistant Sleeve

EN420, EN388, EN407

Maximum cut level 5 protective tubular sleeve offering cut and heat resistance to wrist and arm area. Thumbhole for secure fit.

Taekl 5 (HPSH)
Grey, 18 inch (45cm)

5



EN388



4.5.A.X

EN407



A690

NEW



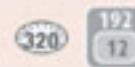
A691 22 Inch (56cm) Cut Resistant Sleeve

EN420, EN388, EN407

All the same features and benefits as A690 but in a longer 22" version.

Taekl 5 (HPSH)
Grey, 22 inch (56cm)

5



EN388



4.5.A.X

EN407



A691

NEW



Cut Resistant Gloves and Sleeves

3/4 Dipped Cut Resistance

PW.
SAFETY

A621 Cut 5 3/4 Nitrile Foam Glove

EN420, EN388

Supreme cut resistance combined with superb grip in oily conditions. 3/4 nitrile foam dipping absorbs oil keeping hands clean and dry to ensure secure handling.

HPPE, Glass Fibre, Nitrile Foam
Black M/8, L/9, XL/10

5



EN388
4.5.4.2

13
144
12

A620 Cut 3 PU Palm Glove

EN420, EN388

Combining cut resistance, comfort, dexterity and grip in a seamless PU palm dipped liner.

HPPE, Glass Fibre, PU
Grey XS/6, S/7, M/8, L/9, XL/10

3



EN388
4.3.4.1

13
144
12

A600 Kevlar® Nitrile Glove

EN420, EN388

At the top end of the range the A600 is outstanding value for money. A seamless 10 gauge machine knit Kevlar® shell combined with Nitrile coating to palm guarantees enhanced cut resistance and excellent grip. These gloves offer added protection when handling glass, metal or other sharp oily objects.

Kevlar®, Nitrile
Grey M/8, L/9, XL/10

3



EN388
4.3.4.3

10
144
12

A610 Kevlar® Latex Glove

EN420, EN388

Unbeatable tear and puncture resistance, this seamless 10 gauge machine knit Kevlar® glove with latex coating on palm and fingers is hard to beat. The enhanced cut resistance properties provide the ultimate protection against sharp objects, cuts & abrasives.

Kevlar®, Latex
Blue M/8, L/9, XL/10, XXL/11

3



EN388
3.3.4.3

10
144
12

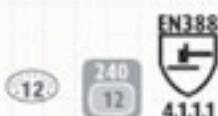
A610



A330 Nitrile Light Knitwrist
EN420, EN388

This lightweight nitrile glove has an open back for ventilation and offers the wearer excellent dexterity. Perfect for small parts handling and delicate work, the construction of the glove helps combat hand fatigue.

Cotton Interlock Lining/Nitrile
Yellow S/7, M/8, L/9, XL/10



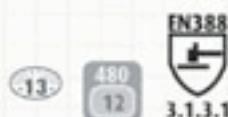
Strong and Tough



A320 Dexti-Grip Glove
EN420, EN388

Recommended for precise operation requiring maximum dexterity. The Dexti-Grip is the top choice for general assembly work and precision parts handling where surface oil is present. The breathable seamless 13 gauge liner offers maximum dexterity and a second skin snug fit. Available in black to prolong glove life.

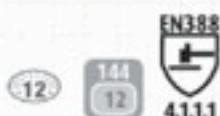
Nylon, Nitrile Foam
Black M/8, L/9, XL/10, XXL/11



A300 Nitrile Knitwrist
EN420, EN388

The A300 Nitrile Knitwrist is a fully coated glove designed for applications that require additional abrasion resistance. The coating prevents grease, oil and water penetration, making them suitable for use in the more demanding environments of refuse collection, utilities and maintenance.

Cotton, Nitrile
Navy M/8, L/9, XL/10



A310 Flexo Grip Nitrile Glove
A319 Flexo Grip Nitrile Glove (with merchandise bag)

EN420, EN388
The nitrile coating on the Flexo Grip Glove gives enhanced abrasion resistance. Ideal for auto repair and assembly.

Hylon, Nitrile
Grey M/8, L/9, XL/10, XXL/11



Superior comfort and natural fit



A900 Powdered Vinyl Disposable Glove

Manufactured from high grade Poly-vinyl chloride, our Vinyl Disposable Gloves are super soft for superior user comfort and super stretchy to reduce hand fatigue. These gloves are latex free, smooth and non textured with a beaded cuff. 100 gloves per box.

- PVC
- Clear, S, M, L, XL
- Blue, S, M, L, XL



AQL 1.5 and CE Foodsafe



A905 Powder Free Vinyl Disposable Glove

Features all the same specifications as the A900 but in a powdered version for easier donning. 100 gloves per box.

- PVC
- Clear, S, M, L, XL
- Blue, S, M, L, XL



A910 Powdered Latex Disposable Glove A915 Powder Free Latex Disposable Glove

Manufactured from genuine natural rubber (which may cause allergic reactions in some individuals), these gloves combine the highest degree of dexterity available with superior strength and comfort. Certified to EN455 parts 1, 2 and 3. 100 gloves per box.

- Latex
- White S, M, L, XL



A925 Powder Free Nitrile Disposable Glove

Manufactured from synthetic nitrile rubber our disposable nitrile gloves eliminate the risk of allergic reactions associated with latex gloves. Textured finish provides enhanced fingertip grip and dexterity in both wet and dry conditions. 100 gloves per box.

- Nitrile
- Blue S, M, L, XL



NEW

All New Disposable Workwear

Portwest disposable workwear now available in a wide range of colours. Featuring industry best sellers such as mob caps, oversleeves and overshoes, the new range has something for everyone.

PP - Polypropylene PE - Polyethylene

MBPP - Melt Blown Polypropylene

SPP - Spunblown Polypropylene



D100 PP Disposable Mob Cap

PP
White-49cm
Blue-49cm



D318 Disposable Visitors Coat PE

PE
White-150cm x 120cm
Blue-150cm x 120cm



A940 Disposable PE Glove (Smooth)

PE
Clear-L/9



A941 Disposable PE Glove (Embossed)

PE
Clear-L/9



D340 Disposable PE Overshoes

PE
White, Blue,
Red, Green,
Yellow- 40cm



New Surgical Mask

EN14683:2005

This European standard specifies construction and performance requirements and test methods for surgical masks intended to limit the transmission of infective agents from staff to patients during surgical procedures in operating theatres and medical settings.

P050 Surgical Mask Type II

EN14683:2005

PP, MBPP,
White, Blue-17.5cm x 9.5cm



D300 Disposable PE Bib Apron

PE
White, Blue, Red, Green,
Yellow-69cm x 107cm



D335 Disposable PE Oversleeves

PE
White, Blue, Red, Green,
Yellow- 40cm



The Complete Disposable Clothing Collection



D103 Disposable PP Snood Cap

PP
White-21cm

4000
100



D115 Nylon Disposable Hairnet

Nylon
White, Blue-52cm

8000
500
100



D200 Disposable Paper Forage Cap

Paper
White-27cm
x 8.5cm
(Adjustable)

3500
100



D109 Disposable PP Peaked Bouffant Cap

PP
White-21cm

4000
100



D106 Disposable PP Bouffant Cap

PP
White, Blue-53cm

4000
500
100



D112 Disposable PP Beard Cover

PP
White, Blue-49cm

10000
500
100

Designed To Protect



ST11

ST11 Coverall PP 40g

PP-Polypropylene
Navy S-3XL
White S-3XL

128
30
100



D118

D118 Disposable Visitors Coat PP

PP-Polypropylene
White-S/M/L/XL/XXL

290
1

NEW

**1 D102 Metal Detectable Mob Cap
CE CAT 1**

SPP
Blue - 52cm

**NEW**

**2 D400 PVC Apron 0.20mm
CE CAT 1**

PVC
White - 90cm x 122cm

**NEW**

**2 D401 PVC Apron 0.35mm
CE CAT 1**

PVC
White - 90cm x 122cm

**NEW**

**3 D435 PVC Oversleeve 0.15mm
CE CAT 1**

PVC
White, 44cm x 22cm

**NEW**

**4 D440 PVC Overshoe 0.1mm
CE CAT 1**

PVC
White - 40cm x 16cm





PW.
SAFETY

EN 12054

Chemical disinfectants and antiseptics, products for hygienic and surgical handrub and handwash - bactericidal activity.

IW10

IW30

IW40

IW50

IW10

IW10 Hand Wipes (150 Wipes)

EN12054, EN1276



Polyviscose
White
260mm x 270mm



Removes wet paint, oil, grease, grime etc. For use on hands, tools and surfaces. Antibacterial action - effective against E. coli, Salmonella, MRSA, Listeria and Weils Disease. Dermatologically tested.

EN 1276:2009

This European standard specifies a test method and the minimum requirements for bactericidal activity of chemical disinfectant and antiseptic products that form a homogeneous, physically stable preparation when diluted with hard water, or in the case of ready to use products, with water.

IW20 Paint and Print Wipes (150 Wipes)

EN12054, EN1276



Polyviscose
White
260mm x 270mm



Removes wet and dry paint. Leaves hands clean and moisturised. Ideal for heavy duty usage in paint shops, printers etc. No need for water.

EN14476:2005

This document specifies a test method and the minimum requirements for virucidal activity of chemical disinfectants or antiseptic products for instruments, surfaces or hands that form a homogeneous physically stable preparation when diluted with hard water - or in the case of ready-to-use products - with water.



Textured Fabric
Orange
260mm x 220mm



IW30 Heavy Duty Hand Wipes (50 Wipes)

EN12054, EN1276

Heavy duty wipe to quickly and effectively remove oil, grease, grime and wet paint. The textured material is designed to remove ingrained dirt. Antibacterial action and dermatologically tested.



Polyviscose
Blue
200mm x 200mm



IW40 Hand Sanitiser Wipes (200 Wipes)

EN12054, EN14476

Hand sanitising wipe with antibacterial action - effective against 99.9% of bacteria including Human Influenza H1N1 and H3N2. Independently tested to European standards EN12054 & EN14476.



Industrial Wipes should be stored at all times in an upright position.



Polyviscose
Blue
200mm x 200mm



IW50 Surface Sanitiser Wipes (200 Wipes)

EN1276, EN14476

Antibacterial surface wipes designed to protect surfaces and prevent contamination. Ideal for sanitising surfaces prior to food preparation. Independently tested to European standards EN1276 & EN14476.



Our Best Selling Hazard Workwear

All protective garments under the heading of PPE (Personal Protective Equipment) are controlled in Europe under CE Directive 89/686/EEC. Portwest has an extensive range of clothing that complies with category 3 of this directive. EN Standards associated with BizTex®:



EN14065 (Type 3)

Liquid Tight Suits. Protective clothing against liquid chemicals. Performance requirements for clothing with liquid-tight (Type 3) or spray-tight (Type 4) connections, including items providing protection to parts of the body only. (Types PB [3] and PB [4]).

This test involves exposing a whole suit to a series of short jets of a water based liquid, aimed at various critical parts of the suit. This suit protects against strong jets of liquid chemical.



EN1148-1

Electrostatic requirements - surface resistivity (test methods and requirements). This tests for the removal of electrostatic to avoid sparks that could cause fire/hazard to the wearer.



EN14605 (Type 4)

Spray Tight Suits. Protective clothing against liquid chemicals. Performance requirements for clothing with liquid-tight (Type 3) or spray-tight (Type 4) connections, including items providing protection to parts of the body only. (Types PB [3] and PB [4]).

This test involves exposing a whole suit to an intense spray of a water based liquid. This suit protects against saturation of liquid chemicals.



EN14126:2003

This specifies the requirements and test methods for limited use protective clothing providing protection against Infective agents.



ENISO 13982-1(Type 5)

Dry particle suit. This specifies the minimum requirements for chemical protective clothing resistant to penetration by air borne solid particles, protects against hazardous dust and dry particles.



EN1073-2:2002

Protective clothing against radioactive contamination. Requirements and test methods for non-ventilated protective clothing against particulate radioactive contamination.



This pictogram shows the suit is for protection against chemicals.



EN13034 (Type 6 and Type PB (6))

Reduce Spray suit (Type 6) and partial body protection items (PB 6). This specifies the minimum requirements for chemical protective clothing offering limited protective performance against liquid chemicals (Type 6 and Type PB 6 equipment). Liquid chemicals sprays and splashes that are not directional or built up on the suit but there maybe a fine mist of droplets in the atmosphere.



EN533-1

Protective clothing. Protection against heat and flame. Limited flame spread materials, material assemblies and clothing.

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and therefore avoiding a hazard. Use only over Index 2 or 3 material and do not use next to the skin.



MICRO



BizTex® Microporous Fabric:

Weight 63g

Consists of a polypropylene substrate to which a laminated microporous polyethylene film is applied (PP/PE). The outer layer of fabric prevents the passage of liquid molecules inwards yet permits the vapour molecules that build up inside to pass out. This ensures that garment is breathable therefore allowing the user to stay fresh and comfortable. This fabric has the added feature of having an anti static coating that provides protection against electrostatic buildup.



SMS



BizTex® SMS Fabric: Weight 55g

is an integrated three layer polypropylene construction - SMS (spunbond/meltblown/ spunbond) giving a breathable barrier. This tri-laminate constructed fabric, offers a high tensile strength and toughness. It provides a fluid and particulate barrier to protect the worker without hindering mobility and comfort. Garments constructed with this fabric are strong and durable, yet offer outstanding comfort, breathability, softness, and wearability.



FR



SMS FR: Weight 58g

Flame Retardant SMS fabric is an integrated three layer polypropylene construction - SMS (spunbond/meltblown/ spunbond) giving a breathable barrier. This tri-laminate constructed fabric, offers a high tensile strength and toughness. It provides a fluid and particulate barrier. The fabric properties are treated with a FR coating which conform to the requirements of the flame retardancy standard EN533 Index 1. This combination of properties has obvious potential importance in any application where chemical splash protection is required but contact with flame or flash fire is a risk.

SAFETY IS A PRIORITY



PERFORMANCE CHART FOR GARMENTS CONSTRUCTED FROM BiTexib MICROPOROUS FABRIC, BiTexib SMS FABRIC

PHYSICAL FABRIC TEST			BiTexib SMS FABRIC CLASS	BiTexib MICROPOROUS FABRIC CLASS	BiTexib SMS FR FABRIC
The fabric used in these garments is designated BiTexib SMS Fabric, BiTexib Microporous Fabrics.					
Abrasion Resistance	EN530	Class 1 (min) - 6 (max)	1	2	1
Flex Cracking Resistance	ISO 7854-B		4	5	4
Trapezoidal Tear Resistant	ISO 9073-4-ND	Class 1 (min) - 5 (max)	1	3	1
	ISO 9073-4-XD	Class 1 (min) - 5 (max)	2	1	1
Tensile Strength	ISO 11934-1-ND	Class 1 (min) - 5 (max)	2	1	2
	ISO 11934-1-XD	Class 1 (min) - 5 (max)	1	3	2
Resistance To Ignition	EN13274-4		Pass	Pass	Pass
Puncture Resistance	EN863	Class 1 (min) - 3 (max)	1	1	1
Steam Strength	ISO 11935-2	Class 1 (min) - 5 (max)	4	3	4
Fire Retardancy	EN531:1997				Index 1

CHEMICAL FABRIC TESTS		BiTexib SMS FABRIC		BiTexib MICROPOROUS FABRIC		BiTexib SMS FR FABRIC	
Resistance To Chemical Penetration EN368		Repellency Class	Penetration Class	Repellency Class	Penetration Class	Repellency Class	Penetration Class
Sulphuric Acid 30%		1	1	1	1	2	3
Sodium Hydroxide 10%		1	1	1	1	2	3
Isopropanol		0	0	1	1	1	2

INDUSTRIES AND HAZARDS LIST

	Abattoirs	Aerospace	Agriculture & Farming	Agrochemical Handling	Asbestos Handling	Automotive	Bioengineering	Biological Hazards	Automotive	Chemical Handling	Civil Protection	Clean Room	Construction	Decontamination	Diseased/Injured Animal Management	Domestic/Domestic Work	Electronics	Engineering	Food Processing & Packing	Forensic Science/Police	Hazardous Materials	Industrial Clean-up/Maintenance	Jail/Prison	Military	Nuclear Industry	Oil/Gas/Refined Environments	Oil Handling/Toxic Cleaning	Paint Handling/Urethane	Petrochemical	Pharmaceutical	Pollution	Printing	Powder Coating	Roof Insulation	Steel Making	Heterogeneous Services	Warehousing	Waste Management		
ST30	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ST40	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ST50	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ST60	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ST80	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

High Level Hazard Protection



Coveralls -
Type 5/6 Fully
Certified



ST30

BizTex® SMS Coverall Type 5/6

EN13982-1 (TYPE 5) EN13034 (TYPE 6)

This SMS coveralls is generous fitting and is easier to put on over work clothes. Offers excellent protection to Type 5 & 6. High tear and abrasion resistance makes it quite durability. Coverall with elasticated hood, wrists, waist and ankles.

BizTex® SMS
White S-XXL
Red M-XL, Navy M-XXXL



ST40

BizTex® Microporous Coverall Type 6/5

EN13034 (TYPE 6)
EN13982-1 (TYPE 5)
EN1149-1, EN14126:2003

The spacious design guarantees to fit better and not limit job performance. Made up of millions of polyethylene fibre's that are spunbonded giving an excellent barrier, toughness, and strength in all directions. Elasticated hood, ankles, cuffs and waist, along with a two-way front zip and sealable front flap.

BizTex® Microporous
White S-XXL





ST50

BizTex® Microcool 5/6 Coverall

EN 13034, EN ISO 13982-1, EN 1073-2,
EN1149-1

This coverall enhances comfort and protection. Featuring Type 5 and 6 protection with a breathable comfort panel. The unique design encompasses a combination of two fabrics, beginning at the hood, and continuing down along the back of the body, to the knees. It provides excellent chemical barrier and lint free properties along with extra breathability and comfort.

BizTex® PP/PE & SMS
 White M-XXL



ST60

BizTex® Microporous 4/5/6 Coverall

EN14065, EN 13034, EN ISO 13982-1, EN1149-1, EN 14126, EN 1073-2

The Microporous Coverall offers excellent chemical and dust protection from biological agents. Ultra low linting with bound tape seams, an extremely effective barrier to chemicals. Ergonomically designed for unrestricted movement comfort and breathability.

BizTex® Microporous
 White M-XXL



ST43

**BizTex® Microporous Sleeve
Cover Type 6PB**



ST44

**BizTex® Microporous Shoe
Cover Type 6PB**



ST45

**BizTex® Microporous Boot
Cover Type 6PB**



ST46

**BizTex® Microporous
Hood Type 6PB**



ST31

BizTex® SMS Coat Type 6PB

Provides a fluid and particulate barrier to protect the worker without sacrificing mobility and comfort. Stud front closing.



BizTex® SMS
White L - 2XL

ST42

**BizTex® Microporous Apron
Type 6PB**

Ideal for food preparation and lab work, this generously sized apron provides limited splash protection for partial body in accordance with EN13034. This fabric conforms to EN14126-Biological Protection and EN1149-1 Anti-Static Protection.



BizTex® Microporous
White One size fits all

*Generous sizing
and fit*



ST80

BizTex® SMS 5/6 FR Coverall

EN 13034, EN ISO 13982-1, EN 533-1, EN1149-1

The SMS FR Coverall was developed using innovative non-woven fabric technology. The fabric is breathable, generously cut and comfortable to wear for prolonged periods of time. The main characteristic of this coverall is the resistant to noxious dust and splash as well as being anti-static and fire retardant.

BizTex® SMS FR
 White M-XL



ST83 **BizTex® SMS FR Sleeve Cover Type 6PB**

EN13034, EN 533

BizTex® SMS FR
White. One size fits all.



ST84 **BizTex® SMS FR Shoe Cover Type 6PB**

EN13034, EN 533

BizTex® SMS
White. One size fits all.



ST85 **BizTex® SMS FR Boot Cover Type 6PB**

EN13034, EN 533

BizTex® SMS FR
White. One size fits all.



SELECTION OF PRODUCTS

Selecting and specifying the appropriate respiratory equipment for most people will be a difficult decision. There are multiple factors to consider, as the equipment not only needs to provide the appropriate protection for the job, but must also be comfortable enough for the individual worker to wear during the whole period of the exposure.

SELECTION OF RESPIRATORY PROTECTION-4 STEP METHOD:

1. Identify the hazard - dust, fumes, metal fumes, gas, vapour etc.
2. Assess the risk - assess the hazard levels against safety standards and consider the other protection - skin and eye.
3. Select the correct respirator for the required exposure.
4. Training in fitting and use - to optimise the respiratory protection.

PROTECTION FACTORS:

When correctly used by a wearer who has passed a face fit test, an FFP1 respirator should reduce the exposure to airborne particles by a factor of 4, an FFP2 by a factor of 10 and FFP3 by a factor of 20.

APPLICATIONS:

FFP1 - Low levels of fine dust (up to 4 times Workplace Exposure Limit [WEL]), oil and water based mists typically found during hand sanding, drilling and cutting.

FFP2 - Moderate levels of fine dust (up to 10 times WEL), oil and water based mists typically found during plastering, cement, sanding and wood dust.

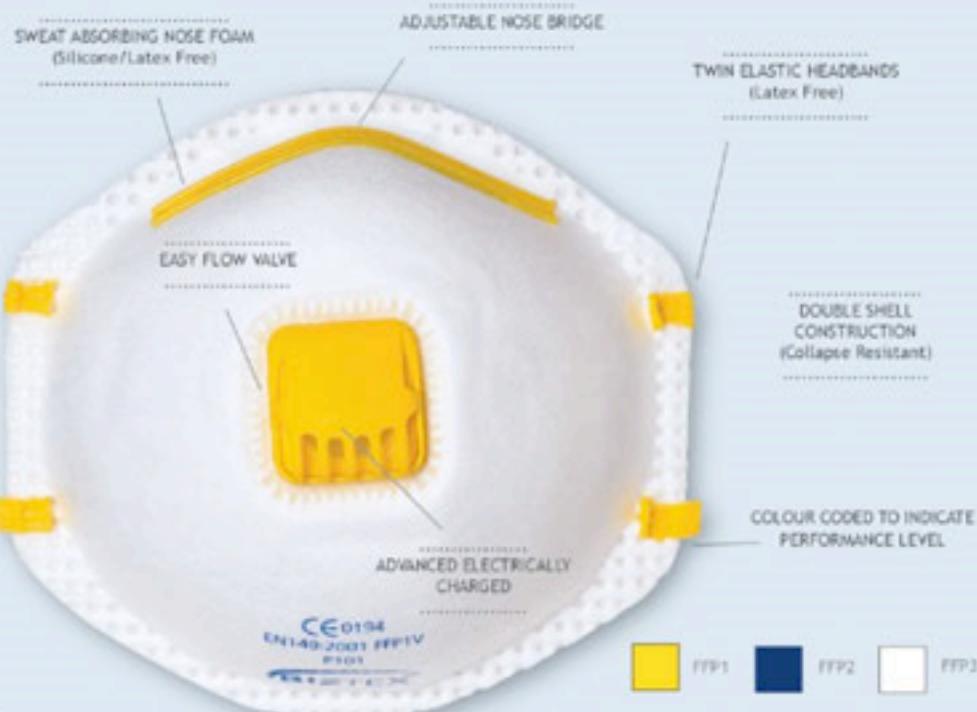
FFP3 - Higher levels of fine dusts (up to 20 times WEL), oil and water based mists typically found when handling hazardous powders found in pharmaceutical industry or when working with biological agents and fibres.

Consistent High Quality Performance

EN149:2001 and A1:2009

EN149:2001 + A1:2009 supersedes EN149:2001. The amended standard has incorporated the t20mg exposure test in accordance with EN13274-7. In addition, filtering face masks will now be classified as either single use/single shift (NR) or reusable/more than 1 shift (R).

ALL BIZTEX® CE MARKED RESPIRATORS ARE CERTIFIED TO EN149:2001 + A1:2009



Biztex disposable respirators are now available in blister packaging which are ideal for the retail sector, trade counters. All products are certified to the new standard EN149:2001 + A1:2009.



All Biztex® respirators are packed in an attractive retail carton with full markings and fit instructions. The respirators are packed in a PP bag which keeps the masks hygienically clean and allows for better storage and control over dispensing in the workplace.



P100 FFP1 Dust Mist Respirator
P105 FFP1 Blister Pack (5)

Designed for applications involving dust, mists and fibres, the P100 can be used in concentrations of contaminants up to 4 times the WEL.



P101 FFP1 Valved Dust Mist Respirator

Ideal for applications involving dust, mists and fibres, the P101 should be used to protect the wearer from solid, oil and water based aerosols. The exhalation valve device can reduce resistance and expel hot air.



P005 Dust Mask

P008 Dust Mask - Blister Pack (5)

The Dust Mask provides relief from irritation of non-toxic nuisance dusts. Effective against pollen, common household dust and other non-toxic particles, the Dust Mask is non-certified.



P200 FFP2 Dust Mist Respirator
P208 FFP2 - Blister Pack(3)

Protects against fine toxic dust, fumes and water based mists. The respirator can be used in concentrations of contaminants up to 10 times the WEL.



P201 FFP2 Valved Dust Mist Respirator
P209 FFP2 Valved - Blister Pack(3)

All the qualities of the P200 with an added exhalation valve.



P220 FFP2 Carbon Valved Dust Mist Fume Respirator

All the qualities of the P200 with an exhalation valve and an added carbon layer to absorb nuisance odours.



P250 FFP2 Dust Mist Fold Flat Respirator

A fold flat version of the P200.



P251 FFP2 Valved Dust Mist Fold Flat Respirator

A fold flat version of the P201.



P301 FFP3 Valved Dust Mist Fume Respirator

P309 FFP3 Valved - Blister Pack (2)

Protects against high concentration, dust, water based mist and fumes. The P301 can be used in concentrations of contaminants up to 20 times the WEL.



New Range of Masks



Introducing the new PW Safety range of Half Masks and Full Face Masks designed to offer the most comfortable and best fitting products in the marketplace. Conforming to EN standards EN136 (Full Face Masks) and EN140 (Half Masks). Complete with a full range of interchangeable filters.

RESPIRATORY PROTECTION STANDARDS

EN136:1998

Respiratory Protective Devices - Full Face Masks. This European Standard specifies minimum requirements for full face masks for respiratory protective devices.

EN140:1999

Respiratory Protective Devices - Half Masks and Quarter Masks. This European Standard specifies minimum requirements for half masks and quarter masks for use as part of respiratory protective devices, except escape apparatus and diving apparatus.

EN143:2000

Respiratory Protective Devices - Particle filters. This European Standard specifies particle filters for use as components in unassisted respiratory protective devices with the exception of escape apparatus and filtering facepieces.

EN14387:2004

Respiratory Protective Devices - Gas Filter(s) and Combined Filter(s). This European Standard refers to gas filters and combined filters for use as components in unassisted respiratory protective devices.

Filter Type

Type	Colour Code	Application
A	Orange	A. Organic Vapours and Gases with a boiling point of 65°C and above
B	Grey	B. Inorganic Vapours and Gases (excluding Carbon Dioxide/Monoxide)
E	Yellow	E. Sulphur Dioxide and other Acidic Vapours and Gases
K	Green	K. Ammonia and its Organic Ammonia Derivatives Vapours and Gases
ABEK	Multi Coloured	ABEK - Combination Filter (all of the above)
P	White	P. Dust/Particle

Bayonet Filters EN143:2000/EN14387:2004

PW Safety Filter Selection Guide

Filter Guide for P420, P430, P500, P510 - Bayonet Connection *Filters only sold in packs

Code	Filter Type	Class	Pack Quantity	Outer Carton Quantity	CE
P901	Gas Filter	A1	6	96	
P921	Gas Filter	A+B+E	6	96	
P941	Particle Filter	P3	6	96	
P951	Combination Filter	A+B	4	64	
P961	Combination Filter	ABEK(P)	4	64	
P971	Combination Filter	ABEK(E)	4	64	



Manufactured in The
European Union



P410 Auckland Half Mask

EN140:1999

Economical Half Mask with low profile design providing a large field of vision. Manufactured from a durable yet soft non allergic TPE material which provides an excellent fit. The soft, adjustable strap ensures perfect fit to wide face contours. Equipped with a dual (screw in) filter for enhanced breathing comfort. Sweat port on the face piece for hot and humid environments. Conforms to EN140:1999. Filters sold separately.

TPE (Thermoplastic Electrometric)
Grey, Medium



Screw in Filters - EN143:2000/EN14387:2004

PW Safety Filter Selection Guide

Filter Guide for P410 - Screw in Connection *Filters only sold in packs

Code	Filter Type	Class	Pack Quantity	Outer Carton Quantity	CE
P900	Gas Filter	A1	6	192	
P920	Gas Filter	A+B+E	4	80	
P940	Particle Filter	P3	6	192	
P950	Combination Filter	A+B	4	128	
P970	Combination Filter	ABEK(P)	4	128	



EN166:2001 Personal Eye Protection

All optical products carry the CE mark indicating compliance with the relevant European Standard EN 166. This standard tests for: Impact, optical quality, chemical, dust and molten metal protection.

S-22mm ball at 5.1 m/s (11mph)

F-6mm ball at 45 m/s (101mph)

B-6mm ball at 120 m/s (268mph)

I-Optical quality

3-Liquids

4-Large dust particles

9 Molten metal and hot solids

K-Anti-scratch

N-Anti-fog

T-Extreme temperature

• EN175

Equipment for eye and face protection during welding and allied processes

PW60



PW20



PW21



PW22

**Additional lens specifications:**

AS: Anti-scratch coating

AF: Anti-fog coating

EN1731:

Specifies materials, design, performance requirements, test methods and marking requirements for mesh eye and face protectors.

S-basic use robustness
F-high speed particles, low energy impact
B-high speed particles, medium energy impact
A-high speed particles, high energy impact

If the symbols F, B and A are not common to both the mesh, the additional or alternative ocular and the frame then it is the lower level which shall be assigned to the complete mesh eye and face protector.

PW60 Gas Welding Goggle

EN175 1T AS, AF



Clear polycarbonate safety lenses. Shade 5
Bottle Green
Shade 5

**PW20 Direct Vent Goggles**

EN166 1B AS, AF

- Direct vent goggle which restrict the influx of liquids and dust.



Polycarbonate
Clear

**PW21 Indirect Vent Goggles**

EN166 1B AS, AF

- Chemical splash goggle features vent caps to restrict the influx of liquids and dust.



Polycarbonate
Clear

**PW22 Challenger Goggle**

EN166 1F AS, AF

- Indirect vents prevent access to liquid and dust particles.



Polycarbonate
Clear



We Always Put Safety First

PW18 Umbra Polarised Spectacle

EN166 1F

This polarized safety spectacle eliminates all reflective glare that hits the lens, reducing eyestrain and allowing a crisp view of the surrounding environments. The lenses provide 99% against UV light. The dual lens construction allows excellent peripheral vision with anti-slip rubber temple for added comfort.

Polycarbonate
 Smoke



PW17 Curvo Spectacle

EN166 1F

9 base lens with adjustable temple length and inclination.
• FREE spec cord

Polycarbonate
 Clear



PW39 Lucent Spectacle

EN166 1F

• Wrap-around lens with side shield temple and rubber ends.
• FREE spec cord

Polycarbonate
 Clear, Smoke



PW37 Bold Pro Spectacle

EN166 1F AS, AF

• Dual lens with soft rubber nose bridge and temple grips in various colours.
• FREE spec cord

Polycarbonate
 Red, Orange, Blue



PW30 Visitor Safety Spectacle

EN166 1F AS

• Molded-in brow guard and vented side shields.

Polycarbonate
 Clear



99% UV Light Protection

NEW



All New Spectacle Styles

PW10



PW10 Vultus Spectacle

EN166 1F AS

- One Piece PC lens with side shields.
- FREE! spec cord

PC
Clear



PW12



PW12 Salus Spectacle

EN166 1F AS

- New design mono-lens, One size fits all.
- FREE! spec cord

PC
Clear



PW12



PW36 Hi-Vision Spectacle

EN166 1F AS, AF

- Dual eight-base, wrap-around uni-lens for superior peripheral coverage and protection of the whole eye area.
- FREE! Microfibre Pouch which cleans and protects
- FREE! spec cord

PC
Clear, Smoke



PW38



PW38 Pan View Spectacle

EN166 1F AS, AF

- Lightweight construction with soft touch temples.
- FREE! spec cord

PC
Clear, Smoke



PW35



PW35 Safeguard Spectacle

EN166 1F AS

- Nylon frame with seven-position ratchet temples and adjustable arm length.
- FREE! spec cord

PC
Clear
Mirror



PW34



PW34 Profile Safety Spectacle

EN166 1F AS

- Frameless spectacle features soft rubber temples, moulded browguard.
- FREE! spec cord

PC
Clear, Smoke, Amber



Highest Quality Eye Protection

PW11 Levo Spectacle

EN166 1F AS AF

The Levo spectacle is a hybrid of safety glasses and goggles. This concept offers the comfort of a safety spectacle with the fit and seal of a goggle. Interchangeable foam seal gives added brow and cheek protection. The spectacle can be interchanged with a head adjustable strap or soft rubber temples. Excellent ventilation through indirect vents in the foam attachment which aids in preventing misting and fogging.

 Polycarbonate
Clear, Smoke



Levo with temples



Detachable foam back



PW32 Wrap Around Spectacle

EN166 1F AS

- Contour design with one piece curved lens.
- FREE spec cord

 Polycarbonate
Clear, Smoke



PW31 Contoured Safety Spectacle

EN166 1F AS

- Fully adjustable temple length and a five point temple ratchet.
- FREE spec cord

 Polycarbonate
Clear, Smoke



PW33 Classic Safety Eye Screen

EN166 1F AS

- Molded sideshields and browguard with adjustable temple length.
- FREE spec cord

 Polycarbonate
Black Frame: Clear, Amber
Blue Frame: Clear



PW16 Metal Spectacle

EN166 1F

- 9.5 base curve lens with sleek metal frame.
- FREE spec cord

 Metal Frame, Polycarbonate
Clear



The 2 in 1 Eye Protector



Perfect Optics

PW11

PW32

PW31

PW33

PW16





Part#

PW15 Fossa Spectacle

EN166 1F AS AF

- New design mono-lens for one size fits all.
- FREE spec cord

PC Polycarbonate
C Clear, Smoke



Part#

PW19 LED Spectacle Light

Multidirectional clip on spectacle LED light source for working in confined spaces where portable light source is needed. Easily and quickly turned on and off as required. Battery Included

PP Black

**Anti Fog and Anti Mist lens Cleaners**

Lens cleaning solution was specifically designed with the industrial environment in mind. The solution cuts through grease and oil, leaving lenses clean and streak free with an Anti-Fog, Anti-Static coating. Good for use on plastic, polycarbonate and glass lenses and is safe and effective with all lens coatings including Anti-Reflective coating.



PA05

PA05 Fog Buster Towelettes

These anti-fog wipes are truly amazing. This product actually stops your glasses and sunglasses steaming and fogging up. These wipes have been tested in a variety of environments going from hot to cold and give great results.

60 wipes per box.



PA01

PA01 Lens Cleaning Towelettes

Towelette Dispenser comes completely assembled and ready for use. Manufactured with sturdy corrugated cardboard featuring pull out bottom for easy dispensing and built in tab for hanging. Dispenser holds 100 - 5"x8" individually packaged lens cleaning towelettes. Anti-static and Anti-Fog

100 towelettes per box.



PA02

PA02 Lens Cleaning Station

Lens Cleaning Station provide instant access for all lens cleaning needs. Strategically placed stations will promote proper lens cleaning techniques extending the life of prescription and non-prescription eyewear. Tissues are low-lint and non-abrasive. Good for use on plastic, glass and polycarbonate lenses.

8oz Anti-fog, Anti-Static Solution and 600 tissues per box.



NEW**PA31 Spectacle Bag**

Protective Micro fibre bag that can be used for cleaning and storage.

Micro fibre
 Black: 10 x 20cm



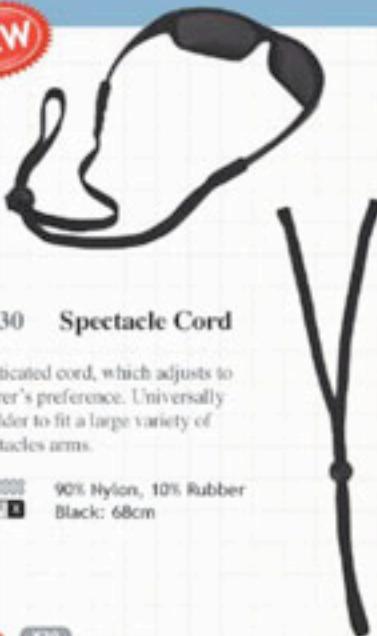
PW58

**PW58 Helmet Visor Carrier**

EN 166 3B, EN1731

Our visor holder is compatible with helmet styles PW50, PW51 and PW57. Versatile and safe, this is a great addition to the PW Safety range. Compatible with Replacement Visor PW92/ PW94

Polycrylmethylene
 Black

**NEW****PA30 Spectacle Cord**

Elasticated cord, which adjusts to wearer's preference. Universally a holder to fit a large variety of spectacles arms.

90% Nylon, 10% Rubber
 Black: 68cm

**NEW****PA35 Goggle Bag**

Micro fibre soft pouch.

Micro fibre
 Black: 13 x 23cm



PW94

PW94 Replacement Mesh Visor

EN1731 F

This visor fits PW58, PW90, PW91 & PW93

Wire Mesh
 Black

**PW92 Replacement Clear Visor**

EN166 1B

This visor fits PW58, PW90, PW91 & PW93

Polycarbonate
 Clear Visor



Full Face Protection



PW90

PW90

PPE Protection Kit

EN166 3B, EN166 1B

An ideal solution for face and hearing protection where no helmet is required. The system can be adapted to suit individual requirements, enhancing comfort and pleasure during use. This kit is ideal for use in manufacturing industry, agriculture or recreational area. It protects against particle impact, metal splashes and excessive noise. The visor, harness and ear protector are CE marked. PC transparent visor - EN166 1B, PP Browguard - EN166 3B, ABS Ear cup - EN 352.

Polycarbonate Visor, PP Browguard, ABS Ear Protectors

Visor Size: 20 x 40 cm

Yellow



PW91

PW91

Browguard with Clear Visor

EN166 3B, EN166 1B

PC visor with PP browguard, is made from impact resistant polypropylene. The wheel ratchet adjustment system is designed for easy use. Compatible with Replacement Visor PW92.

Polycarbonate Visor

Clear

Visor Size: 20 x 40cm



PW93

PW93

Browguard with Mesh Visor

EN166 3B, EN1731 F

Mesh visor with PP browguard, is suitable for protection against large high-speed particles. The ratchet adjustment system is designed for easy use. Compatible with Replacement Visor PW94.

Mesh, Polypropylene

Black

Visor Size: 20 x 40cm



Safety head protection

PW98

Forestry Combi Kit

EN397, EN352-3, EN166 3B, EN1731

This professional head protection kit comes complete with visor, hearing protection, sun peak and neck guard. Class I optics and high tech design provide good visibility and full-face protection. The kit is completed with a reinforced visor holder, increasing the stability of the helmet. Ear protector SNR: 24dB

ABS Helmet, Mesh Visor, ABS/Polystrene Ear protector.
Orange



All in one combi kit

PW96 Face Shield Plus

EN 166 3 9 1B

This face shield protects against chemical splash, molten metal and hot solids. Superior front and side face protection with an adjustable crown-strap for comfort fit.

Polycarbonate Visor, PP Browguard
Clear
Visor size: 20 x 55cm



Biz 9 Auto Darkening Welding Helmet

EN379, EN175 & EN166 15

Industry leading helmet that offers comfort and outstanding wearer protection. This solar auto-darkening mask has a switching time of 0.1 milliseconds from light to dark, as well as an adjustable time delay from dark to light.

ABS
Black



BIZR Replacement lens for Biz 9

EN166 15

Five outer lens and one inner lens per pack.

Polycarbonate
Clear



EN397:1995 Industrial Safety Helmets

- Shock absorption
- Resistance to penetration
- Resistance to flame
- Chin strap anchorage

In accordance with EN 397, the shelf life of helmets is 5 years after the date of manufacture. This date is embedded in the format of month/quarter and year on the crown of the helmet.



PW54 Endurance Plus Helmet (MM)

EN397 (molten metal)

This fully certified helmet has the added feature of molten metal protection. It has a six-point self-sizing wheel ratchet suspension system. Constructed using a high-density ABS material and is suitable to be worn in temperatures of -30 degrees.

ABS and Polycarbonate
Red, Yellow, White, Blue



ID10 ID Holder

Plastic
Yellow

PW53 Chin Strap

Comfortable nylon woven strap with PP chin cup to aid a secure fit. Easily attached and compatible with our helmet range.

Nylon, PP Cup
Black



EN175: 1997 Welding Goggles & Helmet:

Is the harmonised European standard for personal protective equipment used to protect the operator's eyes and face against harmful optical radiation and other specific risks or hazards in usual welding, cutting or similar operations.

EN379: 2003:

Is the harmonised European standard for automatic welding filters which switch their luminous transmittance to a lower predetermined value when an arc is ignited.



Vent holes for breathability

PW55 Endurance Visor Helmet

EN397 & EN166 1B AS, AF

A safety helmet with retractable visor. Equipped with a six-point self-sizing wheel ratchet suspension system, featuring 2cm wide nylon straps and absorbent crown and brow pad. The shell is made with a durable injection-moulded, high-density ABS material.

ABS and Polycarbonate
Red, Yellow, White, Blue,
Adjustable 56-63cm



PW55 Replacement Helmet Sweatband

Replacement sweat band for PW50,
PW51, PW57.

Foam
Black



PW56 Endurance Visor Replacement for PW55 EN166 1B

Polycarbonate
Clear, Smoke



Essential Equipment

PW50 Endurance Safety Helmet - PP

EN397

Low profile shell design helmet is constructed using high-density polypropylene. Features a suspension harness with foam sweatband, rain gutter and ear protector slots. Suitable to be worn at temperatures up to -30 degrees.

(Compatible with Clip-on Ear Protector.)

 Polypropylene
 Red, Yellow, Blue, White
Adjustable 52-62cm



PW50

PW51 Endurance Plus Safety Helmet - ABS

EN397

Featuring a nylon webbing harness, the soft, foam sweatband and extended peak minimise glare. Available in a four point slot, the impact absorbing ABS shell provides protection for penetration and resistant to flame in accordance with EN397. (Compatible with clip on ear protectors: PW42.)

 ABS
 Red, Yellow, Blue, White
Adjustable 52-62cm



PW51

PW57 Hi-Vis PP Helmet

EN397

Low profile design and comfortable fit is combined with the addition of high visibility safety in this new PW57 helmet. Made from high-density polypropylene, the four-point harness includes a foam backed polyester sweatband for wearer comfort.

 Polypropylene
 Hi Vis Yellow, Hi Vis Orange
Adjustable 52-62cm



PW57

PA51 Safety Helmet Harness Ratchet

Safety Ratchet adjustable headband with 4 point suspension.

 Polypropylene
 Clear



PA51

PA52 Slip Ratchet Safety Harness

Very convenient and secure harness with 4 point suspension.

 Polypropylene
 Clear



PA52

NEW

PA58

NEW

PA50

EN812: Specifies physical and performance requirements, methods of test and marking requirements for industrial bump caps.

PW59



PW69



Reflective Tape for Enhanced Safety

PW79



254

PA58 Helmet Winter Liner

This insulating liner is suitable to be worn with all helmets. Four Velcro straps attach the liner to helmets for a secure fit. Can be worn with chin strap.



Polycotton
Black, One Size



PA50 LED Head Light

CE, ROHS

Multi positioning headlamp that keeps the hands free for work. The versatile design means it can be worn on the head with the headband, mounted on a helmet, or placed on the ground. There are three lighting mode options.

- lights to 10 meters for 30 hours (25 lumens)
- lights to 5 meters for 48 hours (12.5 lumens)
- lights to 4 meters for 68 hours (6 lumens)

Easy to use, even when wearing gloves. (Batteries supplied 3 x AAA)



ABS
Silver, One Size



PW59 Portwest Bump Cap

EN812

Designed to protect against bumps and scrapes, secures easily with a Velcro back adjuster. The high profile ABS shell acts as a shock absorber and comes with a soft padded crown. It features eight ventilation ports for cooling ventilation. Conforming to EN812, ideal for use where helmets are not required.



Polycotton with ABS Shell
Navy, Red, Black



PW69 Vent Cool Bump Cap

EN812

Vent Cool Bump Cap is the latest in head protection. Incorporating a lightweight ABS shell into baseball style cap, the outer cap is made using oversized mesh panel on the top of the cap, which allows for unbelievable airflow.



Polycotton with ABS Shell
Navy with Hi Vis tape
Black, Red



PW79 Hi Vis Bump Cap

EN812

Using high profile ABS shell with padded crown acts as a shock absorber. It features a six-panel design with ventilation ports for cooling ventilation. Conforming to EN812, for use where helmets are not required.



Polycotton with ABS Shell
Yellow, Orange



Essential Personal Ear Protection



Hearing problems occur when you are exposed to hazardous working conditions without wearing the correct protective equipment.

EN352:2002 Hearing Protectors

Ear muffs are tested to the relevant European standards and are CE marked.

- EN 352 Part 1 Ear Muffs
- EN 352 Part 2 Hearing protectors. Ear plugs
- EN 352 Part 3 Helmet Mounted Ear Muffs
- EN 352 Part 4 Hearing protectors. Safety requirements and testing. Level-dependent ear-muffs

This standard stipulates that persons working in noise levels between 80dBA (Lower Action Level) and 85dBA must be provided with suitable hearing protection on request. Where noise levels are at or above 85dBA (Upper Action Level), suitable hearing protection must be supplied and worn.

50 PAIRS PER BOX - 100 SINGLES



EP01 Food Detectable Ear Plug

EN352-2

- Pre-moulded flange plug with metal ball bearing making it highly detectable. SNR 21dB.

TPE
 Blue, Green



SNR
21dB



EP01

EP03 Reusable TPE Ear Plug

EN352-2

- Durable foam plug that can be moulded to the contour of the ear. SNR 30dB.

TPE
 Orange



SNR
30dB



EP03

EP04 Reusable TPE Corded Ear Plug

EN352-2

- Reusable flange TPE plug gives optimal seal for the ear. SNR 21dB.

TPE
 Orange



SNR
21dB



EP04

EP02 PU Foam Ear Plug

EN352-2

- Corded reusable flange TPE plug gives optimal seal for the ear. SNR 21dB.

PU Foam
 Orange



SNR
21dB



EP02

EP08 Corded PU Foam Ear Plug

EN352-2

- Corded foam plugs tapers to shape the ear canal. SNR 30dB.

PU Foam
 Orange



SNR
30dB



EP08

Be in Control of the Noise with the Latest in Hearing Protection



Electronic hearing protection has the ability to amplify sound. Workers are enabled to hear clearly in their environment and communicate with co-workers while being fully protected. This electronic ear protector is armed with noise cancelling circuitry.



PW46 Radio Ear Protector
EN352-1, EN352-4

Lightweight and palm size, excellent noise reduction radio ear protection. Frequency range FM 88 ~ 108MHz which allows free and flexible reception in working area. Easy cell replacement 1.5V x 2 simply by opening up the cell cabinet.

SNR: 28dB
Yellow/Grey

SNR
28dB



Super Hearing Protection

Balancing comfort, noise attenuation and purity of sound



PW45
Electronic Ear Muff
EN352-1, EN352-4

Fully-functioning electronic protector that automatically compress harmful impulses and continuous noises to a safe hearing range below 85 dB while still allowing normal sounds to be heard without clipping or cutting. Enhances low level sounds to allow better hearing. Built-in volume controls. Easy access battery compartments hold 2 AA batteries each for long lasting use. Batteries are included.

ABS, Polystyrene
Yellow

SNR
28dB



High Performance Ear Muffs

PW40 Classic Ear Protector

EN352-1

Light weight and robust, the PW40 has a multiple position headband with super soft ear cushions and is suitable for all day comfort. The ear cups are filled with sound absorbing foam that filters harmful noises out. Excellent attenuation, SNR 27dB.

ABS, Polystyrene
Red, Yellow

SNR
27dB



PW40

PW41 Super Ear Protector

EN352-1

Our PW41 is ultra lightweight for prolonged usage, providing excellent protection for hazardous noise environments. The large sound absorbing foam filled cups are constructed using high impact polystyrene, SNR 28dB. Using adjustable dual pin mounting system, it provides multiple positioning for better fit. Folds to palm size preventing external contamination.

ABS, Polystyrene
Red, Yellow

SNR
28dB



PW41

PW42 Clip-on Ear Protector

EN352-3

These helmet mounted ear protectors have been assembled with large acoustic foam filled cups and offer excellent attenuation to SNR 23dB. The protectors can be put into the stand off position. This product is compatible with the helmet range.

ABS, Polystyrene
Red, Yellow

SNR
23dB



PW42

PW43 Comfort Ear Protector

EN352-1

This ear protector is constructed to be both durable and ultra lightweight. It has broad foam cushions, high impact ABS cups (filled with sound absorbing foam) and comfort headband. Excellent attenuation to SNR 28dB.

ABS, Polystyrene
Black

SNR
28dB



PW43

PW44 Classic Plus Ear Muffs

EN352-1

Introducing a higher rating SNR of 33dB, this ear protector comes with a POM headband, ABS cup with soft PVC leather. There are adjustable slot on each side to adjusts for a snug, comfortable fit.

ABS, Polystyrene
Black

SNR
33dB



PW44

Fall Arrest Protection

Meeting the EN standards with our Fall Protection Solutions. Portwest offers a variety of cost-effective fall protection products. Designed to keep you working at height; safely, efficiently, comfortably. The ultimate in fall protection for any work environment.

EN354:2002

Personal protective equipment against falls from a height- Lanyards.

This standard indicates that the lanyard has withstood a free fall test without releasing the load or doing undue damage to it.

EN358:2000

Personal protective equipment for work positioning and prevention of falls from a height-Belts for work positioning and restraint and work positioning.

This standard confirms that the work positioning belt and lanyard has withstood a static force test for more than 3 minutes without releasing the load.

EN360:2002

Personal protective equipment against falls from a height. Retractable type fall arresters.

This standard deals with fall arrester with self locking device and a self-retractable system for the lanyard. An energy dissipating element can be built-in to the equipment.

EN361:2002

Personal protective equipment against falls from a height-full body harness.

This standard states that the harness has passed the free fall test involving a free fall drop with a 50kg weight in the harness to simulate a person. This shows how the harness will respond in a fall.

EN362:2005

Personal protective equipment against falls from a height-Connectors.

This standard shows that all connectors in this range have passed the strength test required for this standard.

EN364:1993

Personal protective equipment against falls from a height. Test methods.

This standard describes the different test methods of various PPE against falls from a height, as well as the test equipment.

FP15



FP15 Fall Protection Harness

EN358, EN361

This full body harness with breathable contoured backpad has quick release connectors making it very easy to put on. Features an extended D-Ring shoulder strap arrangement for easy dorsal fittings.

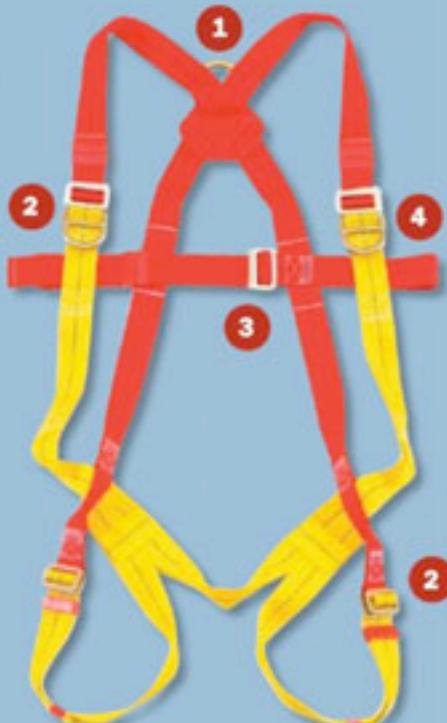
1. Back D-Ring attachment
2. Side D-Ring for positioning
3. Shoulder and leg adjustment points
4. Chest and waist buckles

All these points ensure even weight distribution and are adjustable for extra comfort.

Nylon webbing
Black



FP10



FP10 Full Body Harness

EN361

Ergonomic, lightweight basic harness with a sliding dorsal D-ring. Features two chest D-rings and flat bar buckles that are easy to use and safe. Constructed using nylon webbing straps. The chest and leg adjusters offer excellent fit and user comfort.

1. Back D-Ring attachment
2. Shoulder and leg adjustment points
3. Chest buckle
4. Chest D-Ring

Nylon webbing
Red



Hardware and Lanyards

FP41 Rope Fall Arrest Block

EN360, EN364

The fall arrest block comprises of a retractable lifeline made of wire rope which is stored on a reel within a protective housing. The reel is spring-biased to wind the retractable lifeline in. The reel incorporates an inertia brake mechanism, which allows the lifeline to be slowly extracted and automatically retracted to accommodate the user's body movements.

Steel Rope 10m
Black
Max Load 100KG

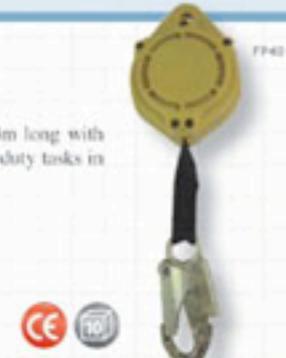


FP40 Web Fall Arrest Block

EN360, EN364

Constructed using durable nylon webbing 3.3m long with snap hook and steel carabiner. Performs heavy-duty tasks in narrow spaces.

Nylon webbing, Plastic housing
Yellow
Max Load 100KG



FP23 Single Lanyard

EN354

This lanyard is made from 180 cm elastic rubber rope inside a nylon sleeve with one tear open energy absorber, snap hook and a scaffold hook.

Nylon webbing
White



FP35 Scaffold Hook

EN362:2004/A

Steel forged scaffold hook, length 235mm, opening: 60mm. Breaking load exceeds 23kN.

Forged aluminum alloy
Anodized clear
Weight 460g



FP30 Karabiner

EN362:2004/B

Steel oval carabiner with screw lock, length: 106mm, opening: 15mm. Breaking load: 25kN

Alloy Steel, heat treated
Yellow zinc
Weight 205g



FP48 Self Retract Lifeline

EN360

2 metre retractable webbing lifeline including two standard carabiners and shock absorber. Quick-action brake system that arrests the fall within centimetres.

Nylon webbing
Blue



FP25 Double End lanyard

EN354

The Y lanyard has two 180cm elastic rubber ropes inside a nylon sleeve with a tear open energy absorber, two scaffold hooks and one snap hook.

Nylon webbing
Luminous yellow



FP38 Rope Grabber

Rope grabber for 16mm rope automatic lock. Breaking load: 13kN

Steel
Nickel plated
Weight 458g



FP31 D Karabiner

EN362:2004/B

D carabiner with quarter turn lock, Length: 123mm, opening: 27mm. Breaking load: 35kN

Alloy Steel, heat treated
Yellow zinc
Weight 312g

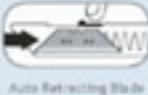


Designed for Heavy Duty Use

KN10 Ultra Safety Cutter

Cleverly designed using zinc alloy with your safety in mind, this knife for right-handed people has a spring-loaded blade retract system that responds to any uncontrolled hand movement. With an easy blade change, this knife is a great all-rounder.

Zinc Alloy
Black



KN20 Pro Safety Cutter

TUV GS

Made from zinc alloy for toughness and durability, the Pro Safety Cutter is suitable for both right and left handed users. With a top blade control slider and an automatic blade retract system, this knife has been designed to ensure your safety.

Zinc Alloy
Silver



KN30 Power Cutter

TUV GS

Constructed from zinc alloy, the power cutter is one of the strongest knives in our range. It features a 15mm wide snap off blade for both right and left handed people.

Aluminium Alloy
Silver



KN40 Retractable Safety Cutter

TUV GS

The latest super safety cutter featuring a blade that retracts when it loses contact with material being cut. Primarily for use in warehousing, distribution or construction environments where knives are often used and safety is a priority. Pack contains 10 replacement blades (KN91).

Zinc Alloy
Blue



KN90

Replacement Blades (10)

Fits the KN10 and KN20 knives. This blade, constructed from carbon steel, has unparalleled sharpness and superior edge retention to ensure perfect cutting every time. Each blade features two cutting edges.

Carbon Steel
Silver



KN91

Replacement Blades for KN40 Cutter (10)

This blade is constructed from carbon steel. Each blade features two cutting edges.

Carbon Steel
Silver



Cutting Tools From the USA

KN02 Klever Kutter Safety Cutter

Klever Kutter eliminates injuries through its patented design to safeguard users. The breakthrough design protects contents opening anything, anywhere, anytime. The dual hook design lasts longer than single blade cutters.

 Carbon steel, high density plastic
Blue



KN02

KN01 Klever Koncept Safety Cutter

The Klever Koncept introduces a design that is more ergonomically friendly. It's a larger, easier to hold tool that exposes more carbon steel blade and provides more user leverage in opening heavy duty packages. Full protection to fingers and hands is maintained.

 Carbon steel, high density plastic
Blue



KN01

KN99 Accusharp®

A knife sharpener that is safe for anyone to use. This tool can sharpen knives (including serrated knives), axes, cleavers, or any other cutting tool in under 10 seconds. The KN99 will not rust and can be cleaned in normal soapy water. For use in both domestic and commercial applications.

 Tungsten Carbide, ABS Plastic
Blue



KN99

B903 Travel Bag Holdall bag

 Nylon PVC Coated 520g
Navy
B903 L48 x W23 x H32 Capacity 35 Litres
B900 L68 x W25 x H39 Capacity 65 litres



B903



B900

HV10 Folding Warning Triangle ECE R27

High quality, compact, folding, warning triangle supplied made from tough ABS plastic. The space saving foldable design makes this ideal for storing in a vehicle, now a legal requirement in many countries. Suitable for use following accidents or breakdowns.

 ABS Plastic
Orange



HV10

Be Seen When it
Matters Most

PW80 Support Belt

 38% Latex/62%
Polyester
Black, S-XL



PW80

261

Taking Care Of Your Knees

EN14404:2004

This European Standard specifies the requirements for knee protectors for use in a kneeling position. Test methods are described and performance levels are defined. This standard does not apply to knee protectors that are medical devices or are intended for sports.

KP40 Ultimate Gel Knee Pad

Functional and technically innovative, the KP40 offers tough protection for gruelling deep knee work. The thick gel adapts to your knee giving unrivalled comfort and protection. Single neoprene adjustable strap allows for greater flexibility whilst the abrasion resistant PVC shell ensure a longer life span.

PVC Shell, Nylon Construction, EVA Foam, Neoprene Strap
Black/Turquoise
Adjustable



KP40



KP30 Super Gel Knee Pad

Our revolutionary knee pads with integrated gel to absorb and disperse pressure. The KP30 are lightweight and capped with an abrasion resistant PVC shell for a long lasting wear. The non-slip surface is suitable for all working environments.

PVC Shell, Nylon Construction, EVA Foam, Neoprene Strap
Black
Adjustable



KP30



KP20 Lightweight Knee Pad

With a tough exterior, the abrasion resistant outer shell provides maximum performance and manoeuvrability. The innovative foam centre cleverly moulds to the body shape for complete comfort and protection all day long.

Nylon Construction, EVA Foam
Black
Adjustable



KP20



KP10 High Density Knee Pad

The KP10 guarantees complete durability and toughness at all times with a single strap design to ensure a comfortable and secure fit.

Polyurethane
Black
Adjustable



KP10



KP44 CE Knee Pad

EN14404:2004 TYPE 2, LEVEL 1

Ethylene-Vinyl-Acetate
Black
One Size

KP44



S156 Portwest Knee Pad

Ethylene-Vinyl Acetate
Black
21.5cm x 16.5cm

S156



HSE Compliant First Aid Kits

93/42/EEC

Directive 93/42/EEC covers the placing on the market and putting into service of Medical Devices.

ECE R27

This Regulation applies to certain advance-warning devices intended to be on board vehicles and to be placed on the carriageway in order to signal, by day and at night, the presence of a halted vehicle.

EN 71-3

Specifies the requirements and test methods for the migration of the elements antimony, arsenic, barium, cadmium, chromium, lead, mercury and selenium.

FA10 10 Person HSE Kit

FA20 20 Person HSE Kit

93/42/EEC

Wall mountable 10 and 20 Person HSE compliant first aid kit designed for medium risk workplaces such as offices, warehouses or factories. Contained in a handy robust green box with carrying handle and wall bracket, the dressings are all individually wrapped and sterile.

 Green



Contents

10 Person 20 Person

Guidance Leaflet	1	1
Washproof Plasters	20	40
Eye Pads	2	4
Triangular Bandages	4	6
Safety Pins	8	12
Medium Dressings	6	9
Large Dressings	2	3
Gloves (Pairs)	1	2
Wipes	10	10
Wall Hanging Bracket	1	1

EASY TO STORE, EASY TO CARRY, FAST ACTING

D999 Aquablock

EN71 PART 3

Water Expandable Emergency Sandbags. Anybody can carry 50 sandbags in an emergency. The bags are lightweight (400g) when dry and heavy when wet (20kg). The bags expand by over 600% when water is absorbed and increase in weight 50 fold. Store-able and instantly available. Rainbow crystal clay inside the bag, which is biodegradable after use.

 Rainbow Crystal Clay, Jute Brown L60cm x W38cm



COMPLETELY BIODEGRADABLE

MERCHANDISING

As well as a comprehensive range of clothing, footwear, PPE and accessories, Portwest can also supply an outstanding range of merchandising stands on which to promote the products. Each stand is bespoke and has been specifically designed to show the items in the best possible way.

A Fantastic Showcase For Your Workwear



Z525

Z525 Buildtex Plus Stand

Premium stand offering fantastic in-store presence and great flexibility. Designed for large quantities of garments and accessories, including jackets, trousers, footwear and merchandised items, in a combination to suit your needs. Heavy-duty castors make the stand mobile and easy to relocate.

Z525 Size: 205cm high x 150cm wide x 92cm deep



Z524

Z524 Combo Stand

Ideal for merchandising areas where space is at a premium but a strong design element and stylish display is required. This unique stand can hold up to 60 garments, including jackets, fleeces, trousers, and any size merchandise bag.

Z524 Size: 180cm high x 50cm wide x 86cm deep

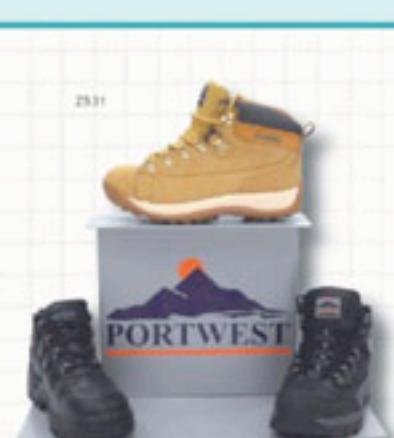


Z530

Z530 Footwear Column

Newly designed slimline footwear display. The five interchangeable shelves can be set to different heights, allowing for display of shoes, boots, rigger and wellingtons on the one stand. Two A4 literature holders to the rear will house Portwest brochures and Steelite leaflets.

Z530 Size: 184cm high x 46cm wide x 3cm deep



Z531

Z531 Counter Top Stand

Ideal for trade counters, shops or showrooms where space is limited. This robust stand can hold three styles of Portwest footwear or can be twinned with the Z529 Spectacle Display stand.

Z531 Size: 28cm high x 50cm wide x 25cm deep



Z529 Spectacle Display Stand

This lightweight clear acrylic stand is suitable to hold any six styles of Portwest spectacles. Stand includes a user friendly display mirror.

Z529 Size: 52.5cm x 17cm



Z411

Z411

Fortis Mannequin

Full torso mannequin complete with sturdy base that can be used as an additional display area. The body can be dressed to hold a jacket as well as trousers.



Z550



Z551

Z550 Standing Mannequin**Z551 Sitting Mannequin**

Premium quality black high gloss mannequins. Suitable for internal use or a real eye-catcher in a showroom or at trade shows.

Standing Mannequin-190cm Tall

Sitting Mannequin-150cm Tall

SIZE CHARTS

It is recommended to have your foot measured when purchasing footwear as there is no exact standard for converting shoe sizes

**Mens Neck**

	Small	Medium	Large	Xl	XXL	XXXL	4XL
Metric Sizes (CM)	37 38	39 41	42	43 44	46 47 48	50 51	
Imperial Sizes (Inches)	14.5 15	15.5 16	16.5	17 17.5	18 18.5 19	19.5 20	

**Mens Chest**

	Small	Medium	Large	Xl	XXL	XXXL	4XL	5XL
Metric Sizes (CM)	80 84 88	82 86	100 104	108 112	118 120 124	128 132	138 140	144 148 152 156 160
Imperial Sizes (Inches)	32 33 34	34 36	40 41	42 44	46 47 48	50 52	54 55	58 59 60 62 64
Euro	40 42 44	44 46	50 52	54 56	58 60 62	64 66	68 70	72 74 76 78 80

**Mens Waist**

	Small	Medium	Large	Xl	XXL	XXXL	4XL	5XL
Metric Sizes (CM)	68 72	78 80	84 86	92 96	100 104	108 112	116 120	124 128 132 136 140
Imperial Sizes (Inches)	26 28	30 32	33 34	38 39	40 41	42 44	46 47	48 50 52 54 56
Germany/Switzerland (C)	42 44	46 48	50	52 54	56	58 60	62	64 66 68 70 72 74
France/Spanish/Portuguese (E)	34 36	38 40	42 44	46 48	50 52	54 56	58	60 62 64 66 68 70

**Ladies Bust**

	Small	Medium	Large	Xl	XXL	XXXL	4XL
Metric Sizes (CM)	72 76 80	84 88	92 96	100 104	108 112	118 120	124 128 132 136
Imperial Sizes (Inches)	28 30 32	33 34	36 38	40 41	42 44	46 47	48 50 52 54 56
Germany/Switzerland (C)	32 34 36	38 40 42	44	46 48	50	52 54	56 58
France/Spanish/Portuguese (E)	34 36 38	40 42 44	46 48	50 52	54	56 58	60 62 64 66
Italy (IT)	36 38 40	42 44 46	48	50 52	54	56 58	60 62
UK	8 10 12	14	16	18 20	22 24	26	28 30

**Ladies Waist**

	Small	Medium	Large	Xl	XXL	XXXL	4XL	
Metric Sizes (CM)	60 64	68 72	76 80	84 88	92 96	100 104	112 116	120 124 128
Imperial Sizes (Inches)	22 24	26 28	30 32	33 34	38 39	40 41 42	44 46	47 48 50
Germany/Switzerland (C)	30 32 34	38 40 42	44	46 48	50	52 54	56 58	60 62 64
France/Spanish/Portuguese (E)	32 34 36	40 42 44	46 48	50 52	54	56 58	60 62	64 66 68
Italy (IT)	32 34 36	40 42 44	46 48	50 52	54	56 58	60 62	64 66 68
UK	8 10	12 14	16	18 20	22 24	26	28	

Gloves

	Small	Medium	Large	Xl	XXL
UK	6	7	8	9	10

Footwear

Ladies Size	4	5	6	7	8	9	10	11	12	13
Euro Size	34	36	38	40	42	44	46	48		
UK Size	2	3	4	5	6	7	8	9	10	11

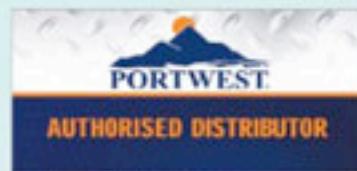
Z583 Large PVC Banner**Z584 Small PVC Banner**

Size: 3m wide x 1.5m high

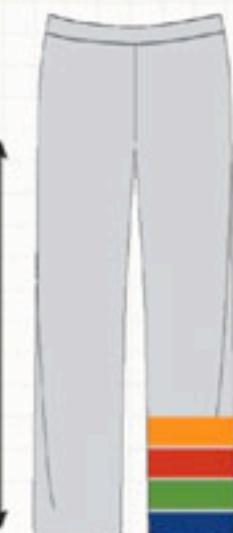
Size: 2m high x 0.75m high



Small Sign: 2m wide x 0.75m high



Large Sign: 3m wide x 1.5m high

Leg Length

GARMENT ILLUSTRATIONS

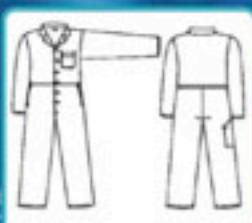




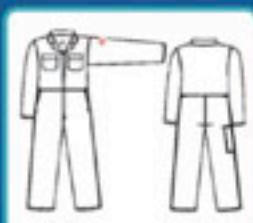
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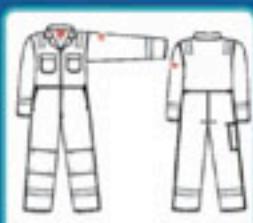
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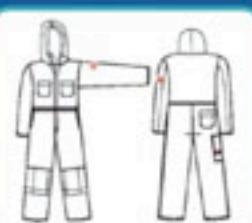
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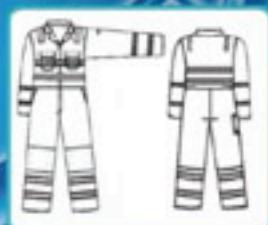
BIZ 1



BIZ 5



BIZ 6



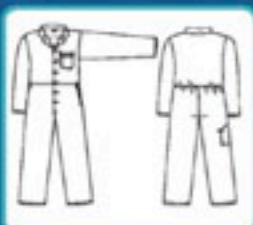
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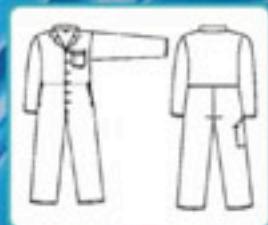
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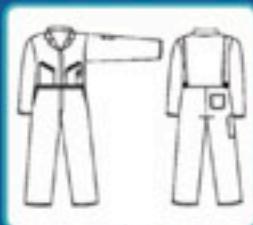
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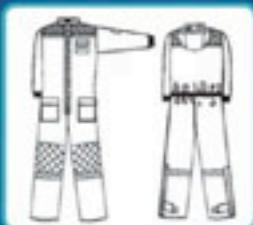
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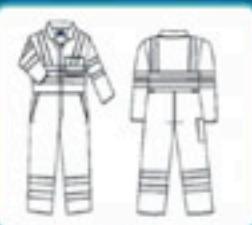
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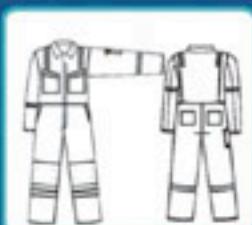
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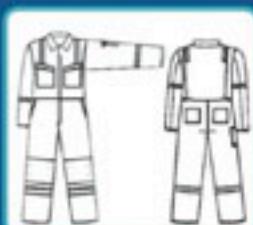
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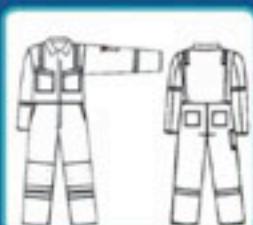
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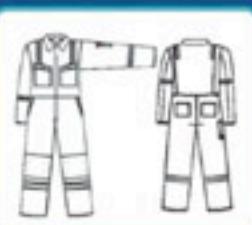
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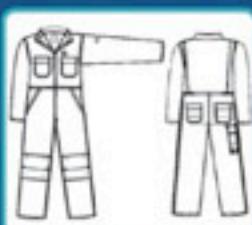
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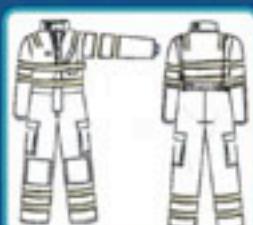
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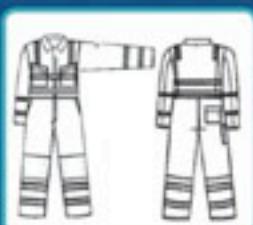
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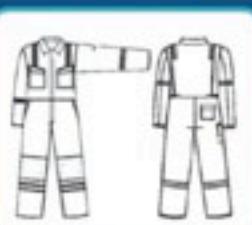
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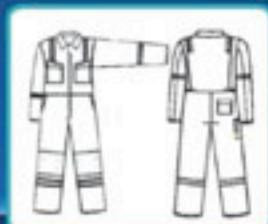
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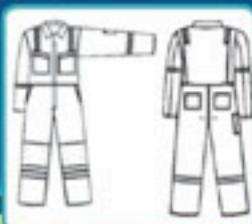
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MX28



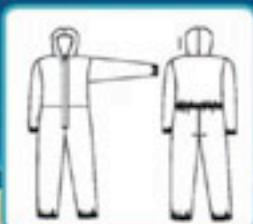
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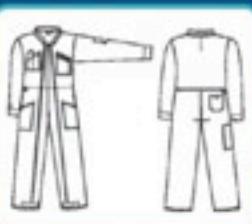
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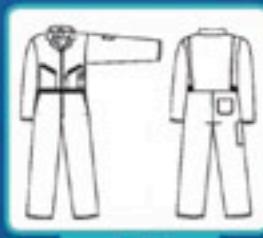
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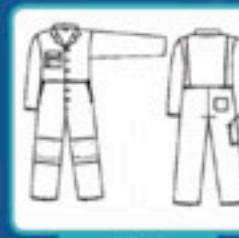
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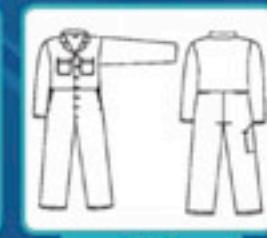
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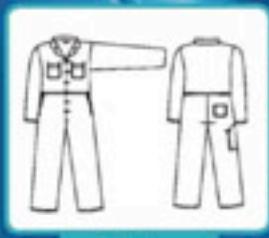
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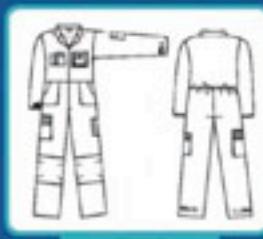
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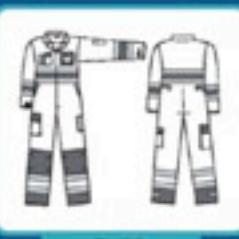
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TX15



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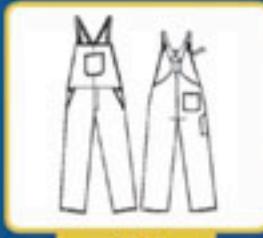
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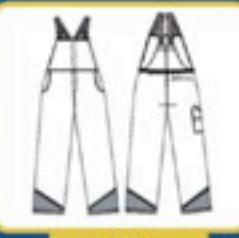
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C876



C881



CH12



CS11



FR57



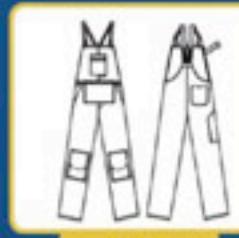
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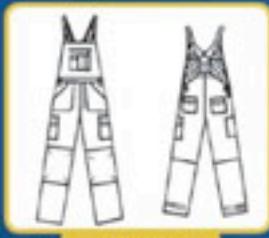
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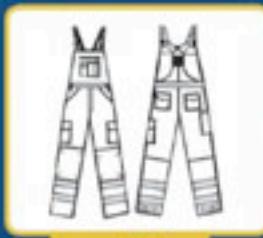
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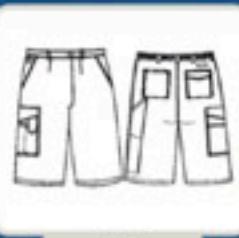
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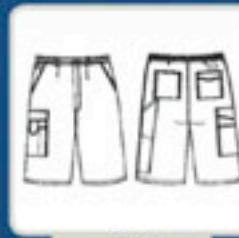
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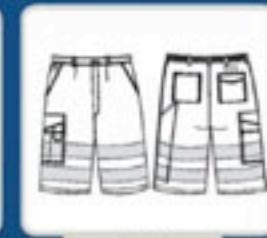
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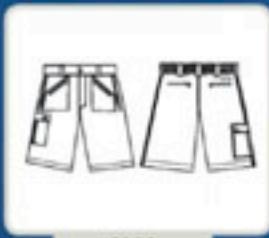
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S791



E043



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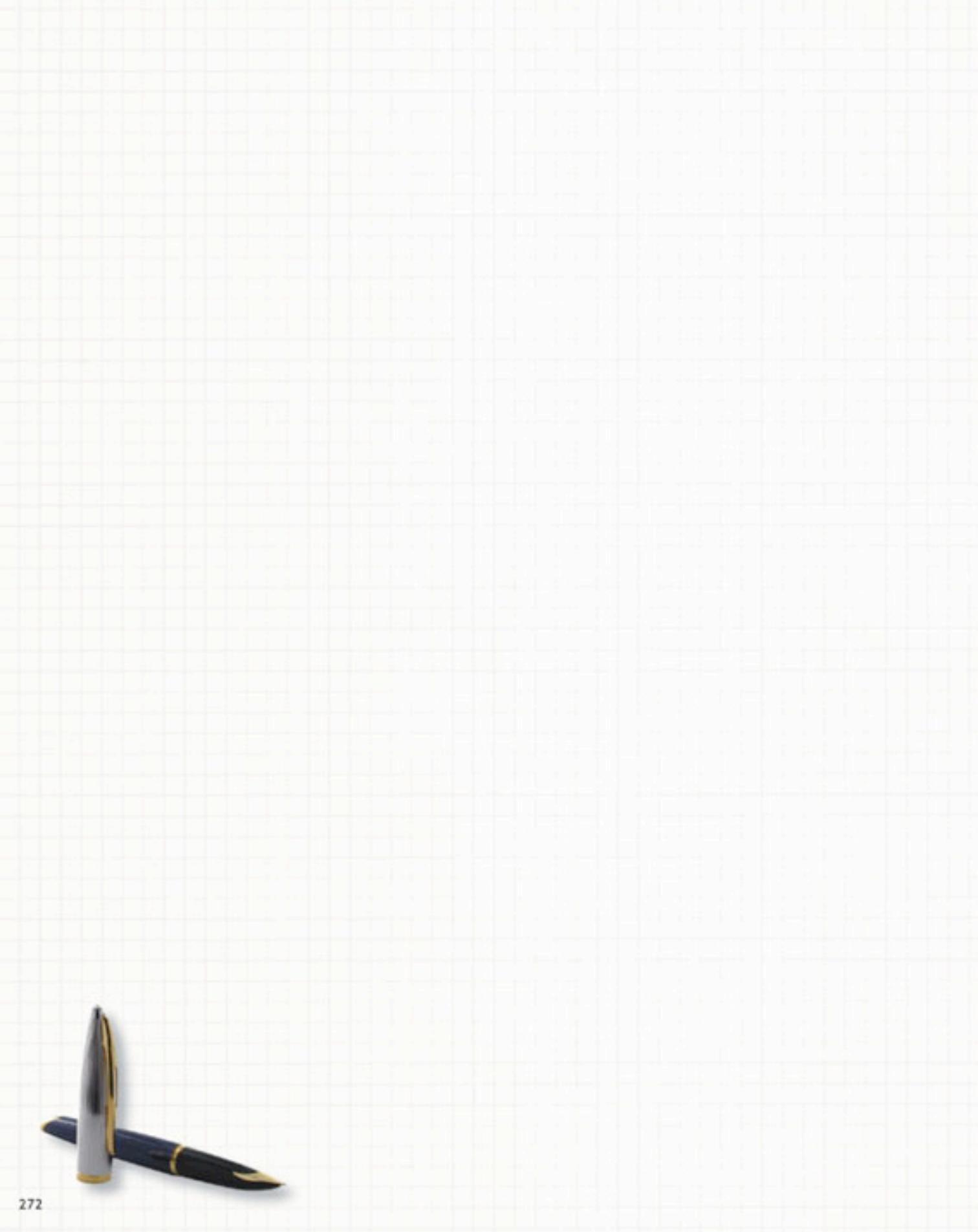


TX14

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PORTWEST

YOUR DESIGN....

Portwest prides itself on the unique range of services we offer to our customers. We have the ability to serve customers of any size, anywhere, to their exact specifications, to any European or internationally recognised standard of safety.



BESPOKE PRODUCT SERVICE

We design and develop bespoke product solutions to unique client requirements that want something different. A complete team of experienced, commercially aware designers & project managers are on hand to offer advice and technical know-how to YOU, to produce customised garments and products to meet your specific needs and changing needs.
For example: Non standard design, colour, branding or size. Solutions can be quickly realised and production swiftly arranged while maintaining competitive pricing.



CONCEPT, RESEARCH & DEVELOPMENT

We listen carefully to our customers, understand the End User requirements & levels of protection needed so the product will be "fit for purpose".

The depth of our knowledge and the breadth of our resources includes sourcing raw materials, drafting specification charts and supplying samples before production starts.



CERTIFICATION OF BESPOKE PRODUCTS

As part of our unrelenting drive towards best practice and industry leading customer service, all customised products are tested and certified to the relevant EN or ISO standards.



MODIFICATIONS TO STANDARD PRODUCTS

Choose from our existing range of 500 + products or make amendments to them by adding Reflective tape to sleeves or legs. Add a pocket, etc.



OWN BRANDING

Customers can select any Portwest product and have their own labelling and packaging applied during production.



PORIWEST STORAGE FACILITIES

Why not let us store your goods? We can provide storage for your items.



W W W
W W W
W W W
W W W